

### NOTICE

#### It is the Purchaser's/Owner's obligation:

- 1. To disclose and post all Rules & Regulations, Danger, Warning and Caution labels affixed on the machine to their customers/users.
- 2. Equipment to be installed by TFI Authorized Dealer or a service company approved by TFI.
- 3. Provide trained personnel, supervision and correct usage of the equipment.
- 4. Provide scheduled inspection, maintenance & repairs and must be performed by TFI Authorized Dealer or a service company approved by TFI.
- 5. Must use only genuine TuffStuff replacement parts.

### **CLB-325** Flat/Incline Ladder Bench

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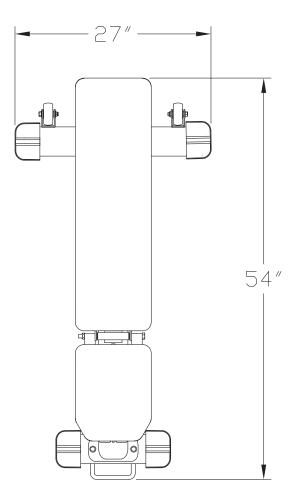


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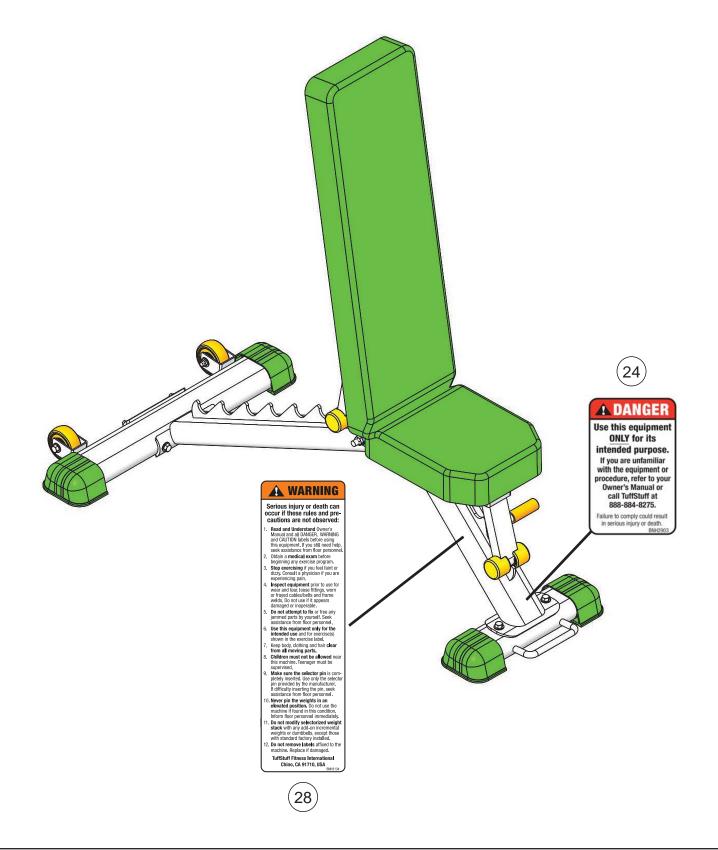
TuffStuff Fitness International Inc. continually engages in research related to product improvements. Please take the time to carefully read through this owner's manual thoroughly. Instructions contained in this owner's manual are not intended to cover all details or variations possible with equipment, or to cover every contingency that may be met in conjunction with assembly, installation, operation, maintenance or troubleshooting of the equipment. Even though we have prepared this owner's manual with extreme care, neither the manufacturer nor the author can accept responsibility for any errors in, or omission from, the information given. Should additional information be required, or should situations arise that are not covered by this owner's manual, the matter should be directed to Customer Service at TuffStuff Fitness International Inc. in Chino, California.

## **Overhead Specifications**

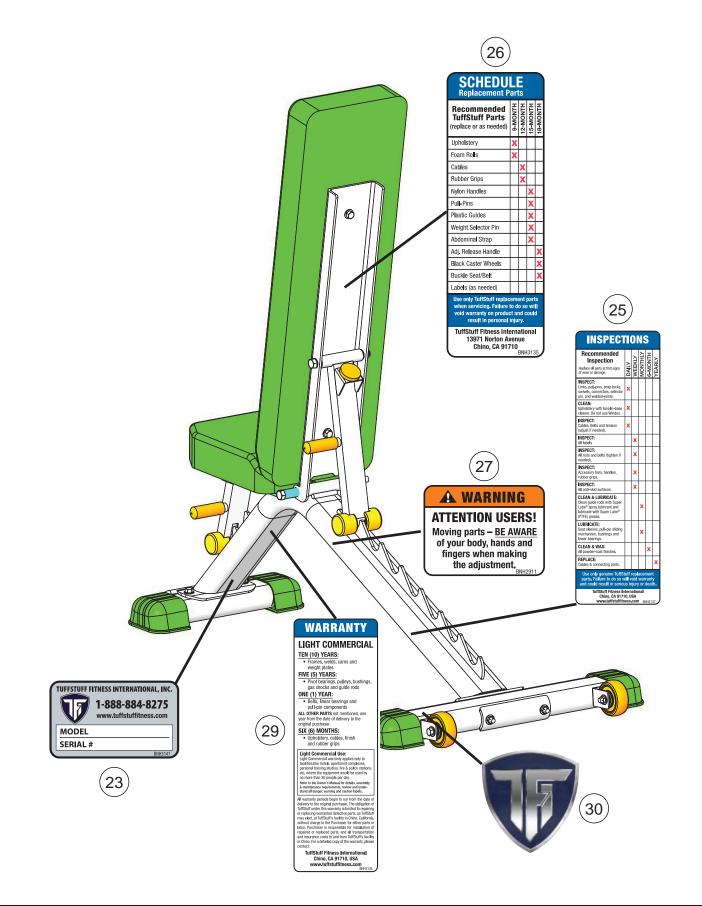




L 54" X W 27" X H 49" PRODUCT WEIGHT 66 lbs. MAX-LOAD WEIGHT LIMIT 600 lbs. W/USER



### Carefully read ALL Danger, Warning & Caution labels posted on the machine



### Carefully read ALL Danger, Warning & Caution labels posted on the machine

| 28  | (26)   |                     |        |                        | 29  |  | 25  | )                  |                |                |
|---|--|---------------------|--------|------------------------|---|--|---|--------------------|----------------|----------------|
| <b>WARNING</b>  | SCHEDU   | LE                  |        |                        | WARRA   | YTY  | INSPECT   | <b>61</b> 0        | N              | S              |
| Serious injury or death can<br>ccur if these rules and pre-<br>cautions are not observed:   | Replacement Recommended  |                     | E      | E                      | LIGHT COMMI<br>TEN (10) YEARS:  |  | Recommended<br>Inspection<br>Replace all parts at first signs                                     | DAILY              | MONTHLY        | 6-MONTH        |
| Read and Understand Owner's<br>Manual and all DANGER, WARNING<br>and CAUTION labels before using  | <b>TuffStuff Parts</b><br>(replace or as needed)                                     | 9-MONTH<br>12-MONTH | 15-MOI | 18-MONTH               | <ul> <li>Frames, welds, cams weight plates</li> <li>FIVE (5) YEARS:</li> <li>Pivot bearings, pulley</li> </ul>  |  | of wear or damage.<br>INSPECT:<br>Links, pull-pins, snap locks,                                   |                    | ž              | 6              |
| this equipment. If you still need help,<br>seek assistance from floor personnel.  | Upholstery   | X                   |        |                        | gas shocks and guide<br>ONE (1) YEAR:<br>• Belts, linear bearings   | erods  | swivels, connectors, selector<br>pin, and welded-joints.  |                    |                | _              |
| Obtain a <b>medical exam</b> before<br>beginning any exercise program.<br><b>Stop exercising</b> if you feel faint or                                       | Foam Rolls<br>Cables   | XX                  |        | $\left  \cdot \right $ | Peris, inteal bearings<br>pull-pin components<br>ALL OTHER PARTS not ment<br>year from the date of delivery   | ioned, one   | Upholstery with lanolin-base cleaner. Do not use Windex.  | X                  | _              | +              |
| dizzy. Consult a physician if you are<br>experiencing pain.<br>Inspect equipment prior to use for   | Rubber Grips   | X                   |        |                        | original purchaser.   | to the   | Cables, Belts and tension<br>(adjust if needed).  | x                  |                |                |
| wear and tear, loose fittings, worn<br>or frayed cables/belts and frame   | Nylon Handles  |                     | X      |                        | Upholstery, cables, fir<br>and rubber grips   | nish   | INSPECT:<br>All labels  |                    | <b>(</b>       |                |
| welds. Do not use if it appears<br>damaged or inoperable.<br><b>Do not attempt to fix</b> or free any   | Pull-Pins<br>Plastic Guides  | ++                  | X      | $\left  \right $       | Light Commercial Use:<br>Light Commercial warranty app<br>facilities like hotels, apartment   | complexes,   | INSPECT:<br>All nuts and bolts (tighten if needed).   |                    | ĸ              |                |
| ammed parts by yourself. Seek<br>assistance from floor personnel.   | Weight Selector Pin  |                     | X      |                        | personal training studios, fire &<br>etc. where the equipment would<br>no more than 30 people per day<br>Refer to the Owner's Manual for de               | be used by   | INSPECT:<br>Accessory bars, handles,  |                    | (              |                |
| Jse this equipment only for the<br>ntended use and for exercise(s)<br>shown in the exercise label.  | Abdominal Strap  |                     | X      |                        | & maintenance requirements, revie<br>stand all danger, warning and caut   | w and under-<br>on labels.                                     | rubber grips.<br>INSPECT:<br>All anti-skid surfaces.  |                    | (              | +              |
| Keep body, clothing and hair clear<br>rom all moving parts.   | Adj. Release Handle<br>Black Caster Wheels   | $\square$           |        | X                      | All warranty periods begin to run<br>delivery to the original purchaser.<br>TuffStuff under this warranty is lir<br>or replacing warranted defective      | The obligation of<br>nited to repairing                        | CLEAN & LUBRICATE:<br>Clean guide rods with Super   |                    |                | t              |
| Children must not be allowed near<br>this machine. Teenager must be<br>supervised.  | Buckle Seat/Belt   |                     | +      | X                      | may elect, at TuffStuff's facility in<br>without charge to the Purchaser f<br>labor. Purchaser is responsible f   | Chino, California,<br>or either parts or<br>or installation of | Lube <sup>®</sup> spray lubricant and<br>lubricate with Super Lube <sup>®</sup><br>(PTFE) grease. |                    | X              | •              |
| Make sure the selector pin is com-<br>pletely inserted. Use only the selector<br>pin provided by the manufacturer.<br>If difficulty inserting the pin, seek | Labels (as needed)<br>Use only TuffStuff repla                                       | cement              | pari   | ts                     | repaired or replaced parts, and a<br>and insurance costs to and from<br>in Chino. For a detailed copy of the<br>contact:<br><b>TuffStuff Fitness Inte</b> | fuffStuff's facility<br>warranty, please                       | LUBRICATE:<br>Seat sleeves, pull-pin sliding<br>mechanism, bushings and<br>linear bearings.       |                    | x              | :              |
| assistance from floor personnel.<br>Never pin the weights in an   | when servicing. Failure<br>void warranty on produ                                    | ct and              | coul   |                        | Chino, CA 91710,<br>www.tuffstuffitnes  | USA  | CLEAN & WAX:<br>All powder-coat finishes.   |                    | +              | x              |
| elevated position. Do not use the machine if found in this condition. Inform floor personnel immediately.   | result in personal<br>TuffStuff Fitness Int  |                     |        |                        |   |  | REPLACE:<br>Cables & connecting parts.  |                    | T              | T              |
| Do not modify selectorized weight<br>stack with any add-on incremental<br>weights or dumbbells, except those<br>with standard factory installed.            | 13971 Norton A<br>Chino, CA 91   | 710                 | H313   | 35                     |   |  | Use only genuine TuffS<br>parts. Failure to do so v<br>and could result in serio                  | vill vo<br>us inju | d wa<br>iry or | arran<br>r dea |
| <b>Do not remove labels</b> affixed to the machine, Replace if damaged,   |  |                     |        |                        |   |  | TuffStuff Fitness Ir<br>Chino, CA 917<br>www.tuffstuffitr   | 10, US             | 4              |                |
| TuffStuff Fitness International<br>Chino, CA 91710, USA   |  |                     |        |                        | (30)  |  | (22)  |                    |                |                |
| (24)  | (27)   | ſ                   |        |                        |   |  |   |                    |                |                |
|   | WARNING  |                     |        |                        | 5   | BE   | ALER  |                    |                |                |
| UNLT IOF ILS  | NTION USERS!   |                     |        |                        |   |  | ESS EQUIPMENT   |                    |                | s              |
| f you are unfamiliar Of yo<br>ith the equipment or fing<br>ocedure, refer to your   | g parts – <u>BE AWARE</u><br>ur body, hands and<br>ers when making<br>he adjustment. |                     |        |                        |   | WHICH, IF  | PRESENTS HAZA<br>NOT AVOIDED, C<br>ERIOUS INJURY O  | ou                 | LD             |                |
| Owner's Manual or<br>call TuffStuff at<br>888-884-8275.<br>illure to comply could result<br>in serious injury or death.                                     | BNH2911  |                     |        |                        | V   | warning lab  | ng the equipment, REA<br>els and instruction pla<br>ach machine.                                  |                    |                |                |
| BNH2903   | (23)   |                     |        |                        |   | seek the ass<br>We will be h                                   | nsure on how to use a<br>sistance of our floor p<br>appy to instruct you c<br>ipment properly.    | erso               | onne           | el.            |
|   | TUFFSTUFF FITNESS INTER<br>1-888-8<br>www.tuffst                                     | 84-8                | 327    | 75                     |   | Immediately that is not fu                                     | v report any piece of e<br>unctioning properly to<br>o that it may be evalua                      | our                | flo            | or             |
|   | MODEL  |                     |        | _                      |   | DO NOT AT  | TEMPT to use or fix a   | ny p               | ece            | e of           |

BNH3147

SERIAL #

DO NOT ATTEMPT to use or fix any piece of equipment that is not functioning properly.

ASTM F1749-96 TUFFSTUFF FITNESS INTERNATIONAL, CHINO, CA 91710

# Important Safety Instructions

anual with their facility responsibility of the floor

It is the responsibility of the facility owner and/or owner of the equipment to review the Owner's Manual with their facility personnel and understand all Danger, Warning and Caution labels affixed on the machine. It is the responsibility of the floor personnel to instruct users on proper operation of the equipment and review all danger, warning and caution labels.

#### **WARNING** SERIOUS INJURY OR DEATH CAN OCCUR IF THESE SAFETY PRECAUTIONS ARE NOT OBSERVED:

- 1. Obtain a medical exam before beginning any exercise program.
- 2. Read and understand Owner's Manual and all **Danger, Warning** and **Caution** labels before using this equipment. If you still need help, seek assistance from floor personnel.
- 3. **Inspect the equipment** before each use for wear and tear, loose fittings, worn or frayed cables and frame welds. DO NOT USE if it appears to be inoperable or damaged.
- 4. Stop exercising if you feel faint or dizzy. Consult a physician if you are experiencing pain.
- 5. Use this equipment only for the intended use.
- 6. Keep body, clothing and hair clear from all moving parts. Do not attempt to free any jammed parts by yourself.
- Always warm-up before and cool-down after weight training. Warm-up for 10-15 minutes with stretching and cardiovascular exercises. Cool-down should include light stretching exercises for 5-15 minutes.
- Never hold your breath will limit the flow of oxygen to your brain and may cause dizziness. The most often used breathing pattern is inhaling during least resistance and exhaling during maximum resistance.
- 9. Do not use accessories or accessory attachments that are not recommended by TFI.
- 10. Make sure selector pin is completely inserted. Use only the selector pin provided by the manufacturer.
- 11. Never pin the weights in an elevated position. Do not use the machine if found in this condition.

#### **Facility Safety Guidelines and Practices**

- 1. Read and understand the Owner's Manual before assembling, servicing or using the equipment.
- 2. Equipment to be installed by TFI Authorized Dealer or Professional Service Company approved by TFI.
- 3. Make sure each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
- 4. Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has proper clearance for usage and training.
- 5. Post and disclose all safety, rules and regulations on a bulletin board easily accessible to users.

- 6. Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grips.
- 7. **Do not** lean against or pull on the framework, weight stack or any component at all times.
- 8. **Children must not** be allowed near the equipment. Teenager must be supervised.
- 9. Replace immediately all parts at first sign of wear or damage. If unable to replace worn or damaged components/parts, remove machine from service until the repair is made.
- 10. Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death to the users.
- 11. **Do not remove** any decals affixed to the machine. Replace if damaged.
- 12. **Do not alter or modify** the original manufacturer's weight stack with any add-on incremental weights, weight plates or dumbbells except those with standard factory installed option.
- 13. Maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. NOTICE: It is the sole responsibility of the owner or facility operator to ensure that regular maintenance is performed.



**DANGER:** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



**WARNING:** indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



**CAUTION:** indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### Thank you for purchasing the CLB-325 Flat/Incline Ladder Bench. This machine is part of the TuffStuff line of quality strength training equipment. To maximize your use of the equipment, please study the Owner's Manual thoroughly.

#### Registration

To avoid unnecessary delays on warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to register online at www.tuffstuffitness.net or mail to address shown below within 10 days of purchase.

#### **Obtaining Service**

Please use this Owner's Manual as your guide to all parts included in your shipment. When ordering parts, you must specify the part number and description from this owner's manual. **Use only genuine TuffStuff replacement parts when servicing the equipment.** Failure to do so will void warranty and could result in serious injury or death.

For information about product operation or service:

| Phone:       | 909-629-1600 Toll Free 888-884-8275             |
|--------------|---|
| Fax:         | 909-629-4967                                    |
| E-mail:      | service@tuffstuff.net or service1@tuffstuff.net |
| Hours:       | M-F 8:00 - 4:30 PST                             |
| Or write to: | TuffStuff Fitness International Inc.            |
|              | Customer Service                                |
|              | 13971 Norton Avenue, Chino, CA 91710            |

# Retain this Owner's Manual for future reference when ordering service or parts. To assist you better, please be prepared to provide the following information:

- 1. Model Number 3. Serial Number
- 2. Place of Purchase 4. Part # and Description
- **Required Tools**

The basic tools that you will need to assemble the CLB-325 but are not limited to:

- 9/16", 3/4", 1/2" combination wrenches
- Adjustable wrench
- Ratchet wrench with 9/16", 3/4", 1/2" sockets
- External retaining ring pliers
- Rubber mallet, measuring tape & utility knife
- Super Lube<sup>®</sup> spray lubricant and grease
- Windex or household glass cleaner

#### **Assembly Requirements**

Follow these installation requirements when assembling the CLB-325. Use the overhead view on the Content Page to layout your floor plan before assembling.

Set up the CLB-325 on a clean, solid, flat surface. A smooth, flat surface under the machine helps keep it level.

Allow ample space around the machine for safe unrestricted use and easier access.

Insert all bolts in the same direction. For aesthetic appearance, insert all bolts in the same direction unless specified (in text or illustration) to do otherwise.

Leave room for adjustments. Do not fully tighten fasteners until instructed in the assembly steps to do so (to prevent any difficulty with alignment of parts during the assembly process). When not instructed, tighten fasteners such as bolts, nuts and screws so the unit is stable, but leave room for adjustments.

#### **Assembly Tips**

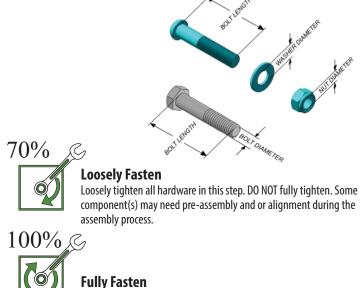
Read all "Notes" on each page before beginning each step.

While you may be able to assemble the CLB-325 using the illustrations only, IMPORTANT safety notes and other tips are included in the text.

Some pieces may have extra holes that you will not use. Use only those holes indicated in the instructions and illustration.

- **NOTE:** With so many assembled parts, proper alignment and adjustment is critical. While tightening the nuts and bolts, be sure to leave room for final adjustments.
- **CAUTION:** Obtain assistance from TFI if you have difficulty assembling the CLB-325. Please do not attempt to complete the assembly as this could result in equipment failure and serious injuries to the users.

#### **Symbols & Description**



Wrench tighten all hardware in this step.

### **Inspection/Maintenance**

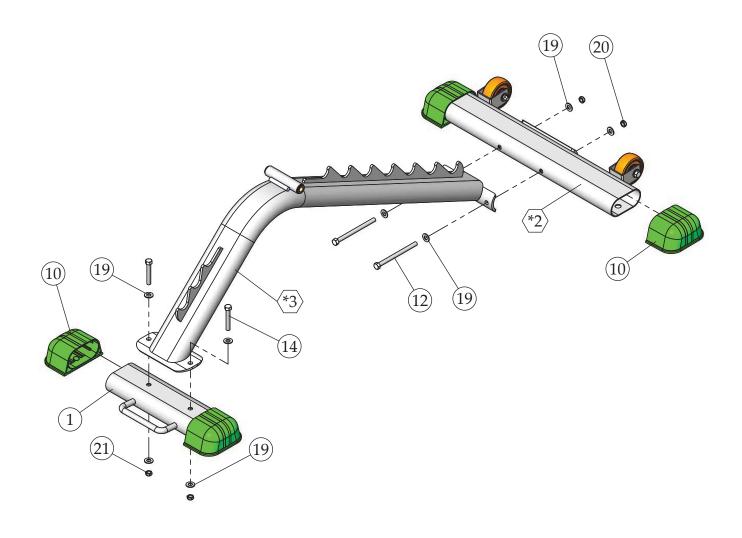


Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grip. TFI recommends you maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. Extra copies can be downloaded from our website www.tuffstuffitness.com

| INSPECT  |        | D      | N       | 5         |               |   | INSP | PECTION / MAIN | TENANCE REC | ORDS         |
|--|--------|--------|---------|-----------|---------------|---|------|----------------|-------------|--------------|
| Recommended  |        |        | ≻       | Т         |               |   | DATE | REPLACEMENT    | REPAIRS     | INSPECTED BY |
| Inspection   | ┝╌     | ΪΫ́Γ   | ITI     | <b>NT</b> | 뭆             | L |      |                |             |              |
| Replace all parts at first signs of wear or damage.                                | DAILY  | WEEKLY | MONTHLY | 6-MONTH   | <b>YEARLY</b> | l |      |                |             |              |
| <b>INSPECT:</b><br>Links, pull-pins, snap locks,                                   | x      |        |         |           |               | 1 |      |                |             |              |
| swivels, connectors, selector pin, and welded-joints.                              |        |        |         |           |               | L |      |                |             |              |
| <b>CLEAN:</b><br>Upholstery with lanolin-base<br>cleaner. Do not use Windex.       | x      |        |         |           |               |   |      |                |             |              |
| INSPECT:<br>Cables, Belts and tension<br>(adjust if needed).                       | x      |        |         |           |               |   |      |                |             |              |
| INSPECT:<br>All labels   |        | x      |         |           |               | 1 |      |                |             |              |
| INSPECT:<br>All nuts and bolts (tighten if<br>needed).                             |        | x      |         |           |               |   |      |                |             |              |
| <b>INSPECT:</b><br>Accessory bars, handles,<br>rubber grips.                       |        | x      |         |           |               |   |      |                |             |              |
| INSPECT:<br>All anti-skid surfaces.  |        | x      |         |           |               | 1 |      |                |             |              |
| <b>CLEAN &amp; LUBRICATE:</b><br>Clean guide rods with Super                       |        |        |         |           |               | 1 |      |                |             |              |
| Lube <sup>®</sup> spray lubricant and lubricate with Super Lube <sup>®</sup>       |        |        | X       |           |               | l |      |                |             |              |
| (PTFE) grease.   |        |        |         |           |               |   |      |                |             |              |
| Seat sleeves, pull-pin sliding mechanism, bushings and                             |        |        | x       |           |               | L |      |                |             |              |
| linear bearings.   |        |        |         |           |               |   |      | WARRANT        | Y REPAIRS   |              |
| All powder-coat finishes.  |        |        |         | X         |               |   | DATE | REPLACEMENT    | REPAIRS     | INSPECTED BY |
| <b>REPLACE:</b><br>Cables & connecting parts.                                      |        |        |         |           | X             |   |      |                |             |              |
| Use only genuine TuffSi<br>parts. Failure to do so w<br>and could result in seriou | vill v | /oid   | war     | rant      | ty            |   |      |                |             |              |
| TuffStuff Fitness In<br>Chino, CA 9171<br>www.tuffstuffitn                         | 10, U  | ISA    |         | NH31      | 37            |   |      |                |             |              |

# Step 1

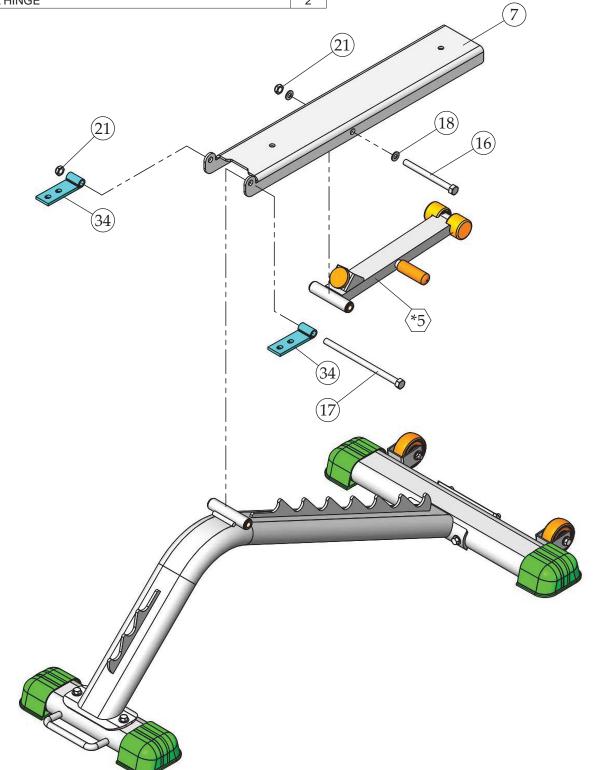
|        | Step 1 Assembly List                       |      |
|--------|--|------|
| Item # | Description                                | Qty. |
| 1      | FRONT STABILIZER                           | 1    |
| *2     | REAR STABILIZER                            | 1    |
| *3     | MAIN FRAME                                 | 1    |
| 10     | PLASTIC HORIZONTAL ELLIPTICAL SHOE W/LOCK  | 4    |
| 12     | HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 5     | 2    |
| 14     | HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 3/8 | 2    |
| 19     | FLAT WASHER SAE Z/P 3/8"                   | 8    |
| 20     | NYLON INSERT JAM LOCK NUT Z/P 3/8-16       | 2    |
| 21     | NYLON INSERT LOCK NUT Z/P 1/2-13           | 2    |



# Step 2

|        | Step 2 Assembly List                       |      |
|--------|--|------|
| Item # | Description                                | Qty. |
| *5     | REAR ADJUSTMENT FRAME                      | 1    |
| 7      | BACK PAD BRACKET                           | 1    |
| 16     | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 5 1/2 | 1    |
| 17     | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 8 1/2 | 1    |
| 18     | FLAT WASHER SAE Z/P 1/2"                   | 2    |
| 21     | NYLON INSERT LOCK NUT Z/P 1/2-13           | 2    |
| 34     | METAL HINGE                                | 2    |





|   | Step 3 Assembly List   |          |      |
|---|--|----------|------|
|   | Description  | Qty.     | 3    |
|   |  | 1        | _    |
|   | SEAT PAD BRACKET<br>SEAT PAD                                 | 1        | _    |
|   | BACK PAD   | 1        | _    |
|   | HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 1/4                   | 6        | -    |
|   | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 3 3/8                   | 1        |      |
|   | FLAT WASHER SAE Z/P 1/2"                                     | 2        |      |
|   | FLAT WASHER SAE Z/P 3/8"<br>NYLON INSERT LOCK NUT Z/P 1/2-13 | 6        |      |
|   |  |          |      |
|   | 8  |          |      |
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### Notes

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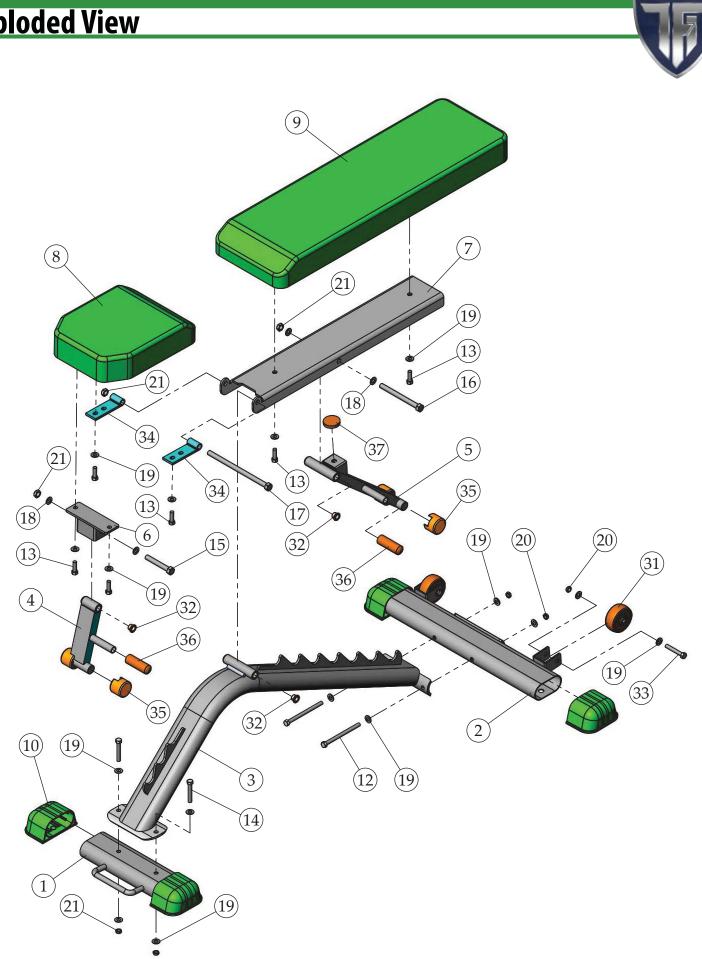
### Parts List

COLOR CHART GRAY= SUB-ASSEMBLY PARTS BLACK= HARDWARE

#### CLB-325 Parts List

|          |   | -    |          | -    |          |   | 1           |      |
|----------|---|------|----------|------|----------|---|-------------|------|
| Item No. | Description                                   | Rev. | Part No. | Qty. | Item No. | Description Re  |             | Qty. |
| 1        | FRONT STABILIZER                              | 0    | UP8205   | 1    | 20       | NYLON INSERT JAM LOCK NUT Z/P 3/8-16                        | BNH2026     |      |
| 2        | REAR STABILIZER                               | 0    | UP8206   | 1    | 21       | NYLON INSERT LOCK NUT Z/P 1/2-13                            | BNH2029     | 3    |
| 3        | MAIN FRAME                                    | 0    | UP8207   | 1    | 22       | FACILITY SIGN BE ALERT! THE FITNESS EQUIPMENT               | BNH3138     | 1    |
| 4        | FRONT ADJUSTMENT FRAME                        | 0    | UP8208   | 1    | 23       | LABEL-TFI SERIAL NO. 2.5 X 1.5                              | BNH3147     | 1    |
| 5        | REAR ADJUSTMENT FRAME                         | 0    | UP8209   | 1    | 24       | LABEL-DANGER USE THIS EQUIPMENT ONLY                        | BNH2903     | 1    |
| 6        | SEAT PAD BRACKET                              | 0    | UP8210   | 1    | 25       | LABEL-INSPECTIONS RECOMMENDED INSPECTION                    | BNH3137     | 1    |
| 7        | BACK PAD BRACKET                              | 0    | UP8211   | 1    | 26       | LABEL-SCHEDULE REPLACEMENT PARTS                            | BNH3135     | 1    |
| 8        | SEAT PAD                                      | 0    | UP8212   | 1    | 27       | LABEL-WARNING ATTENTION USERS!                              | BNH2911     | 1    |
| 9        | BACK PAD                                      | 0    | UP8213   | 1    | 28       | LABEL-WARNING_SERIOUS INJURY OR DEATH                       | BNH3134     | 1    |
| 10       | PLASTIC HORIZONTAL ELLIPTICAL SHOE W/LC       | DCK  | BNH3236  | 4    | 29       | LABEL-WARRANTY LIGHT COMMERCIAL                             | BNH3136     | 1    |
| 11       | METAL HINGE                                   |      | BNH0046  | 2    | 30       | TFI EMBLEM 1.88 HIGH X 1.98 WIDE BLUE AND CHROME            | BNH4304     | 1    |
| 12       | 12 HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 5     |      |          | 2    | 31       | BLACK WHEEL 3/8 X 3 X 1 1/4 W/BEARING                       | BNH0300     | ) 2  |
| 13       | 13 HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 1/4 |      |          | 6    | 32       | BRONZE BUSHING SAE 841 (302033) .502X.628 X 1/2 X 7/8 X 1/8 | ' BNH0528   | 6    |
| 14       | 14 HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 3/8 |      | BNH2043  | 2    | 33       | HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 3/8                  | BNH2043     | 8 2  |
| 15       | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 3 3/8    |      | BNH2047  | 1    | 34       | METAL HINGE   | BNH0046     | 5 2  |
| 16       | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 5 1/2    |      | BNH2066  | 1    | 35       | NYLON GUIDE Ø1 X 1 13/16 X 1 3/8                            | BNH2118     | 3 4  |
| 17       | HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 8 1/2    |      | BNH2087  | 1    | 36       | RUBBER GRIP 3/4 ID X .125 X 3 1/8                           | BNH2117     | 2    |
| 18       | FLAT WASHER SAE Z/P 1/2"                      |      | BNH2031  | 4    | 37       | URETHANE BUMPER 1 3/4                                       | BNH0229     | 1    |
| 19       | FLAT WASHER SAE Z/P 3/8"                      |      | BNH2030  | 14   |          |   |             |      |
|          |   |      |          |      |          |   |             |      |
|          |   |      | PRE AS   | SEM  | BLED CO  | MPONENTS  |             |      |
| Item No. | Description                                   | Rev. | Part No. | Qty. | Item No. | Description   | v. Part No. | Qty. |
| *2       | REAR STABILIZER                               | 0    | UP8206X1 | 1    | *4       | FRONT ADJUSTMENT FRAME 0                                    | UP8208X1    | 1    |
| *3       | MAIN FRAME                                    | 0    | UP8207X1 | 1    | *5       | REAR ADJUSTMENT FRAME 0                                     | UP8209X1    | 1    |

### **Exploded View**





# LIGHT COMMERCIAL WARRANTY

This warranty applies only in the United States to the products manufactured or distributed by TuffStuff Fitness International (TFI) under the TuffStuff brand name. TFI warrants to the original purchaser that TuffStuff equipment will be free from defects in material and workmanship. All warranty periods begin to run from the date of purchase to the original purchaser. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use and maintenance and conformance with any recommendations of TFI. This warranty does not cover products not manufactured by TFI or products which are altered without the express written consent of TFI.

#### LIGHT COMMERCIAL WARRANTY:

- **TEN (10) Years:**Structural main frames, welds, cams and<br/>weight plates.**FIVE (5) Years:**Pivot bearings, pulleys, bushings, guide rods
- **ONE (1) Year:** Belts, linear bearings and pull-pin components.

All other parts not mentioned elsewhere in the warranty will expire one (1) year from the date of purchase to the original purchaser.

SIX (6) Months: Upholstery, cables, finish and rubber grips.

#### Light Commercial Use:

Light Commercial Warranty applies to facilities like hotels, apartment complexes, personal training studios, fire & police stations, etc. where the equipment would be used by no more than 30 people per day.

#### HOME LIFETIME WARRANTY:

LIFETIME of the equipment while owned by the original purchaser (applies only to defects from manufacturer only).

#### This warranty does not cover:

- 1. TuffStuff products sold for and used in a commercial or institutional environment.
- 2. Any damage, failure or loss caused by accident, misuse, neglect, abuse, improper assembly, improper maintenance, or failure to follow instructions or warnings in the owner's manual and warning labels posted on the machines.
- 3. Use of the product in a manner for which it was not designed.
- 4. Original product that is altered, or the use of replacement parts and components of another manufacturer other than TuffStuff.

The obligation of TFI under this warranty is limited to repairing or replacing warranted defective parts as TFI may elect, at TFI's facility in Chino, California, without charge to the purchaser. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TFI's facility in Chino.

THE FOREGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TFI WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OR IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TFI BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.

This written warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff Fitness International at 13971 Norton Avenue, Chino, CA 91710, before returning any defective equipment.

This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state.



Write your Serial number here for future reference

Purchase Date



TuffStuff Fitness International, Inc.

13971 Norton Avenue, Chino, CA 91710, USA Phone: 909-629-1600 Fax: 909-629-4967 www.tuffstuffitness.com service@tuffstuff.net or service1@tuffstuff.net