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INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

TOOLS REQUIRED

Ratchet Wrench

1/2", 9/16" and 3/4" Sockets

Adjustable Wrench

Rubber Mallet

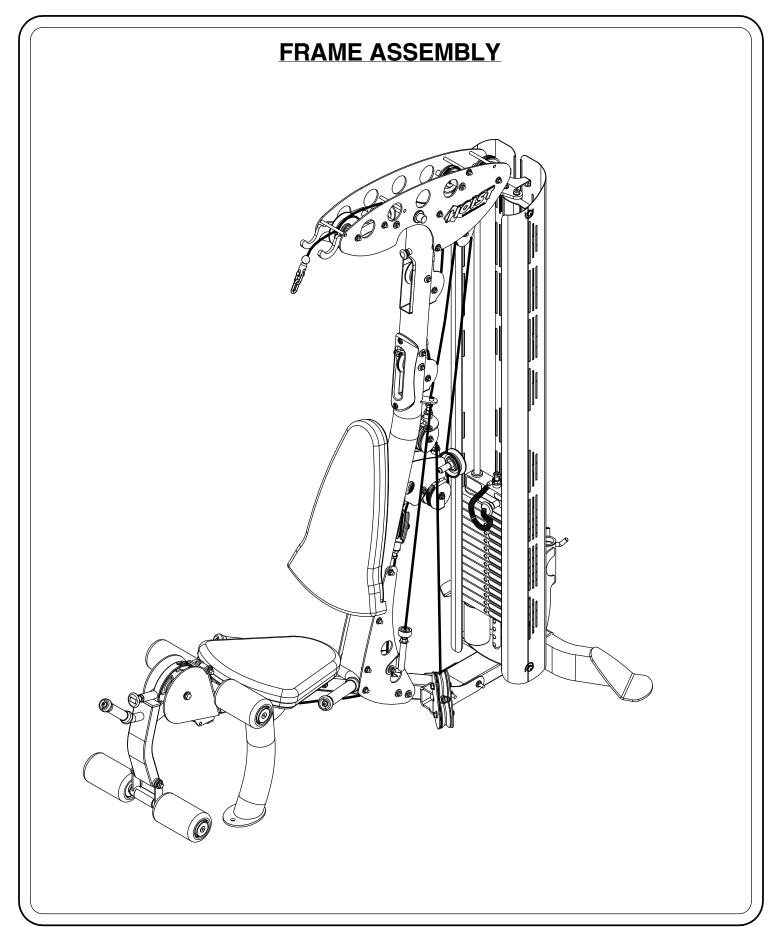
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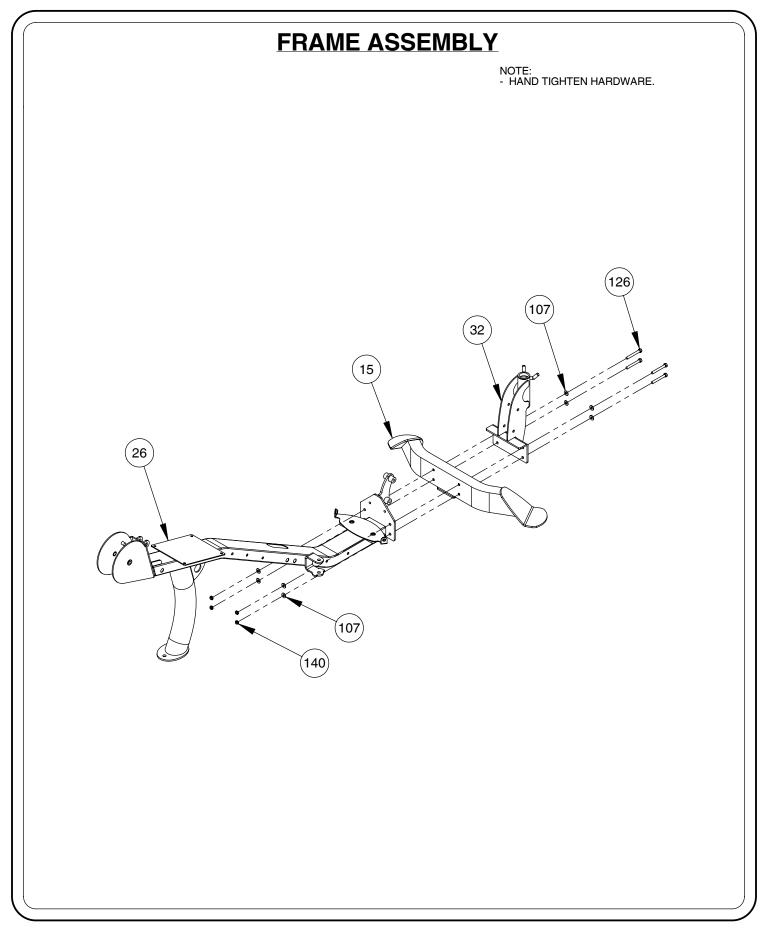
Level

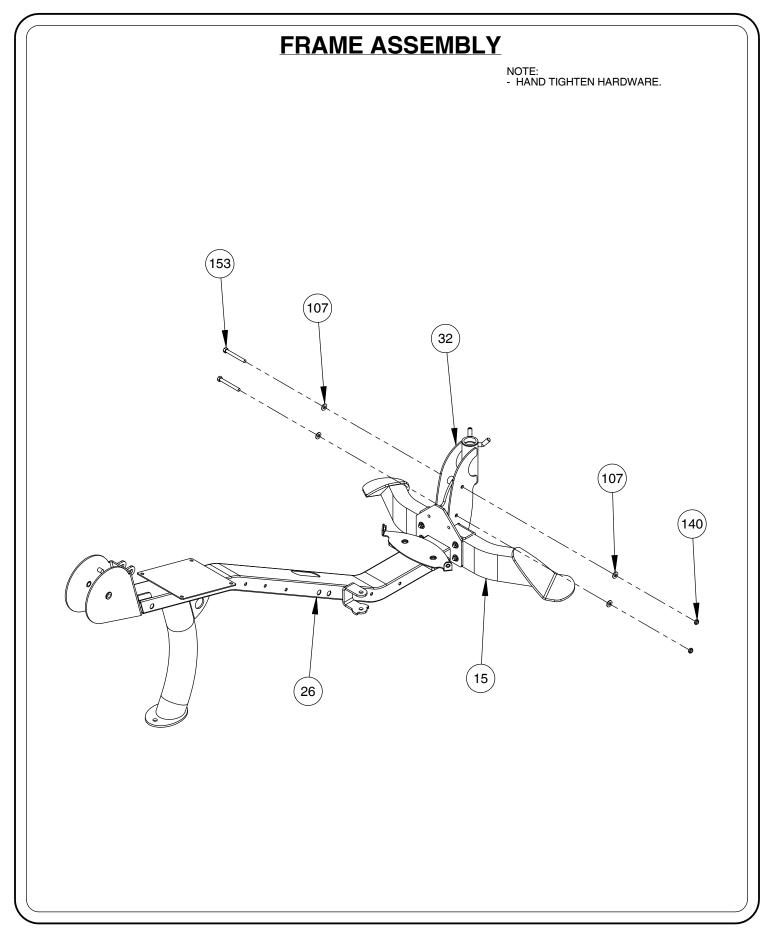
Hex Key Wrench Set

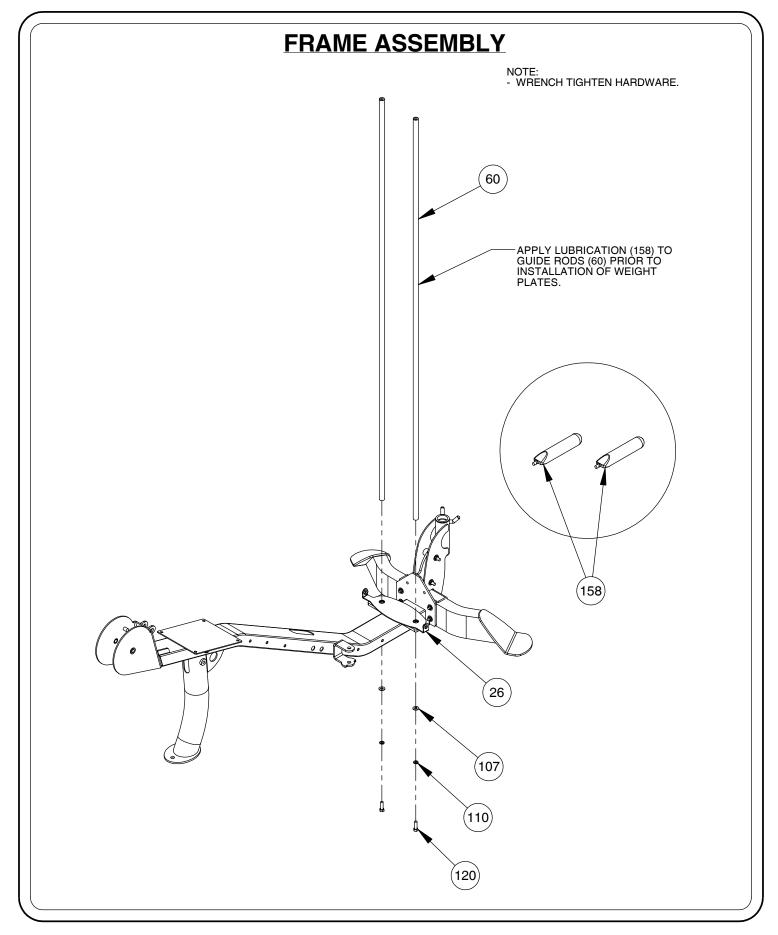
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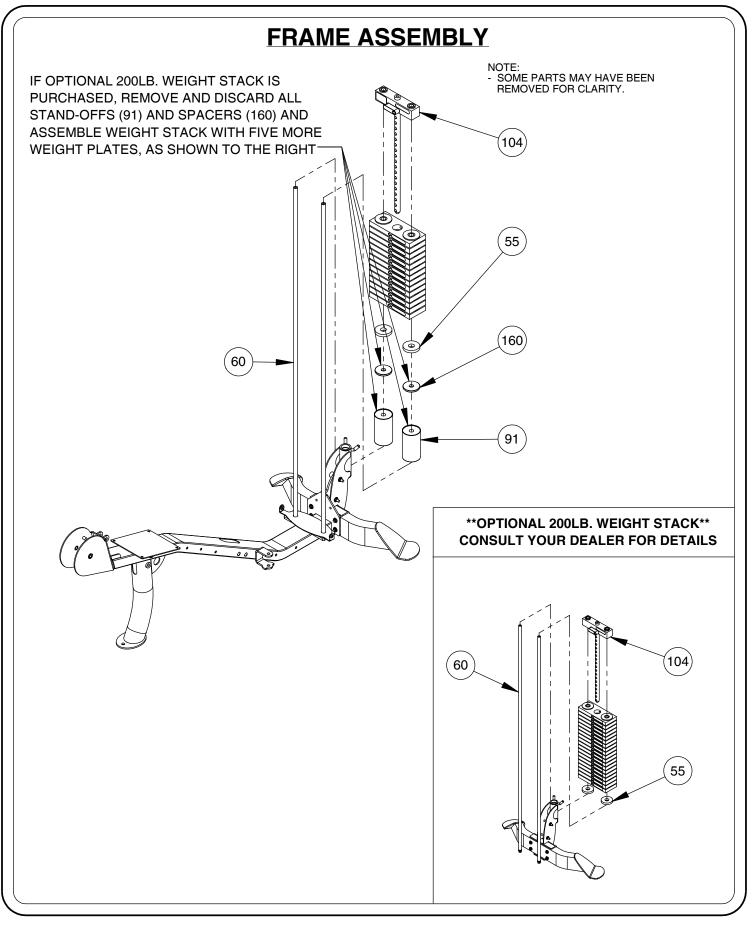
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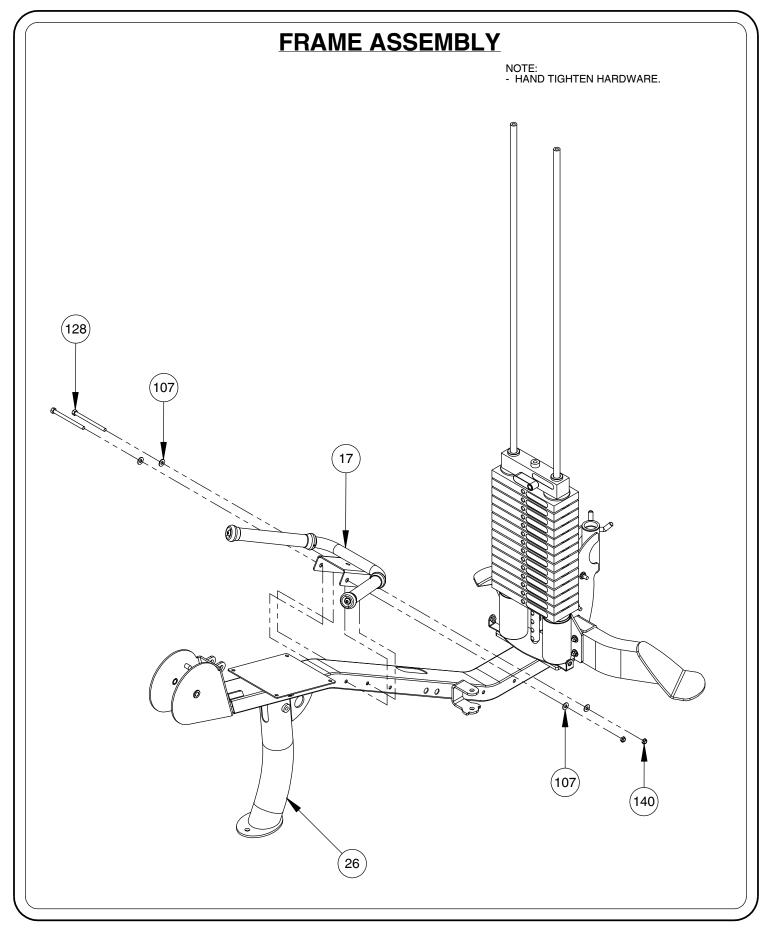


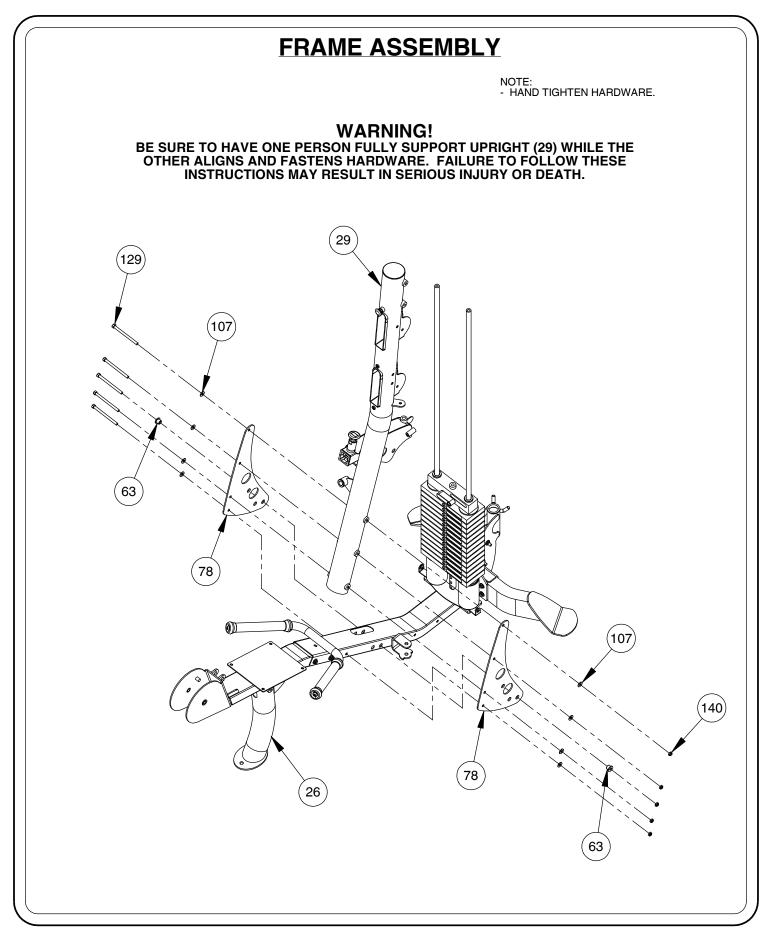




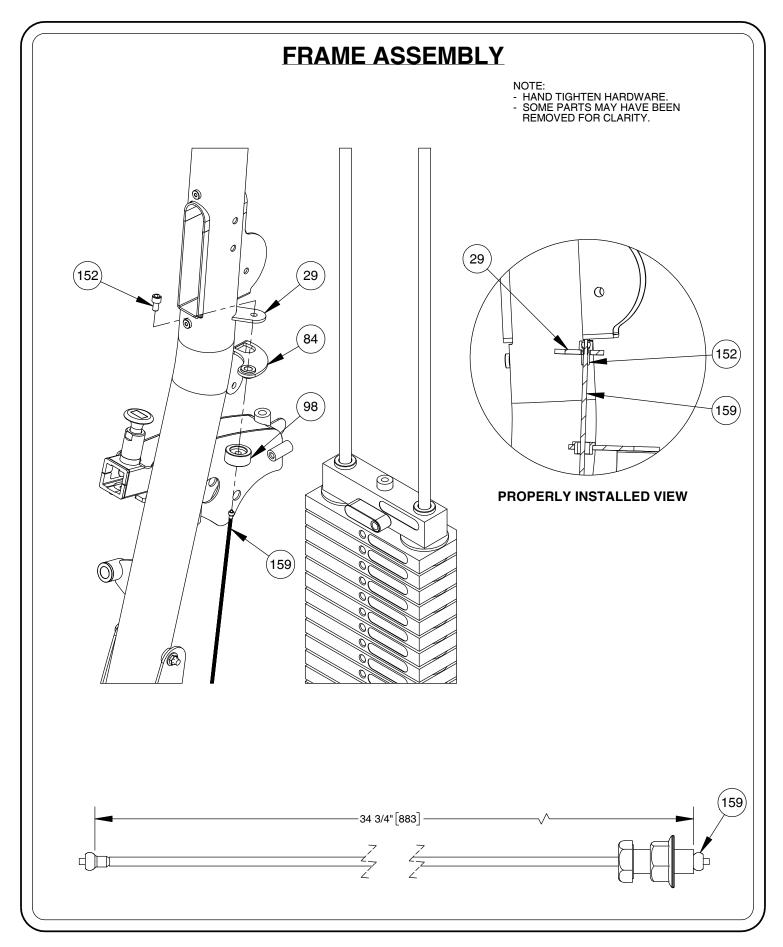




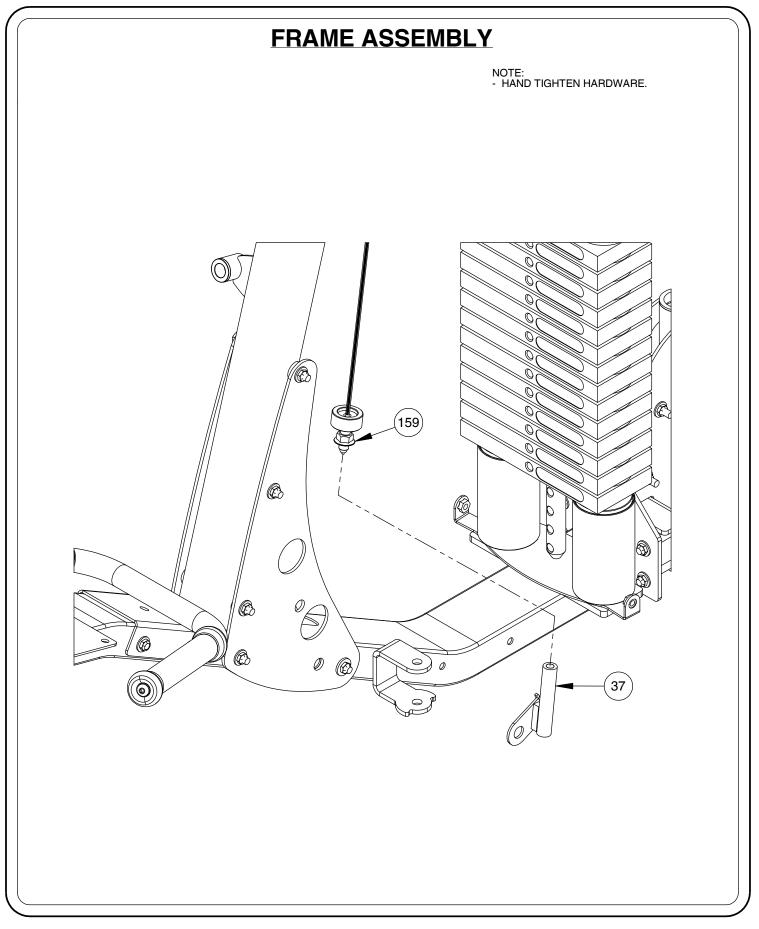




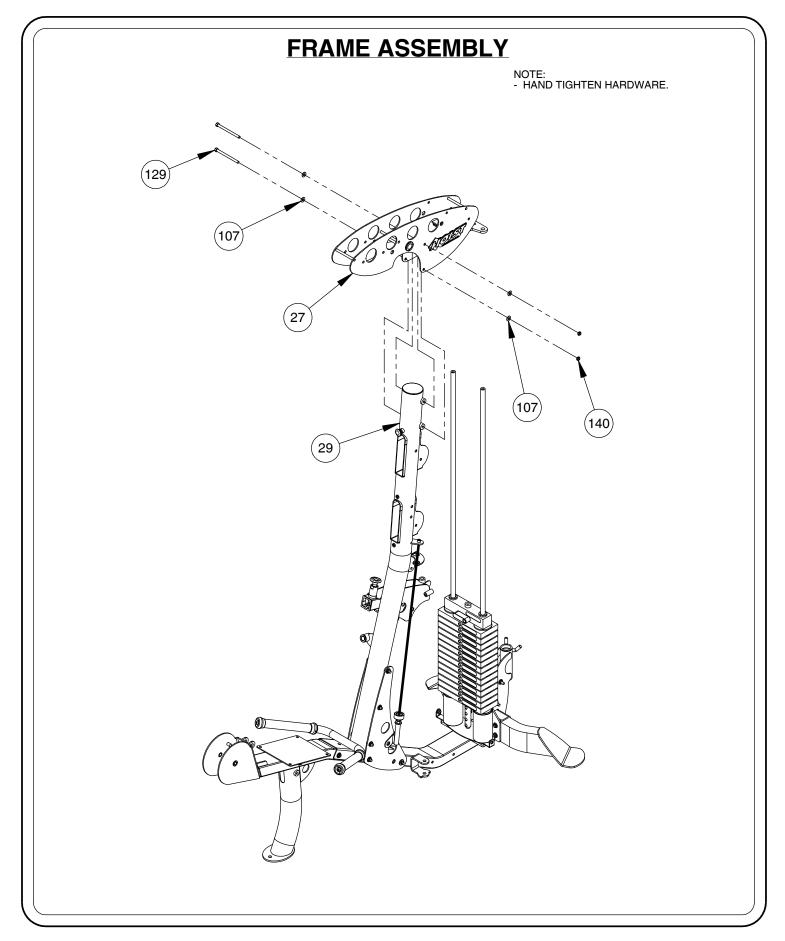
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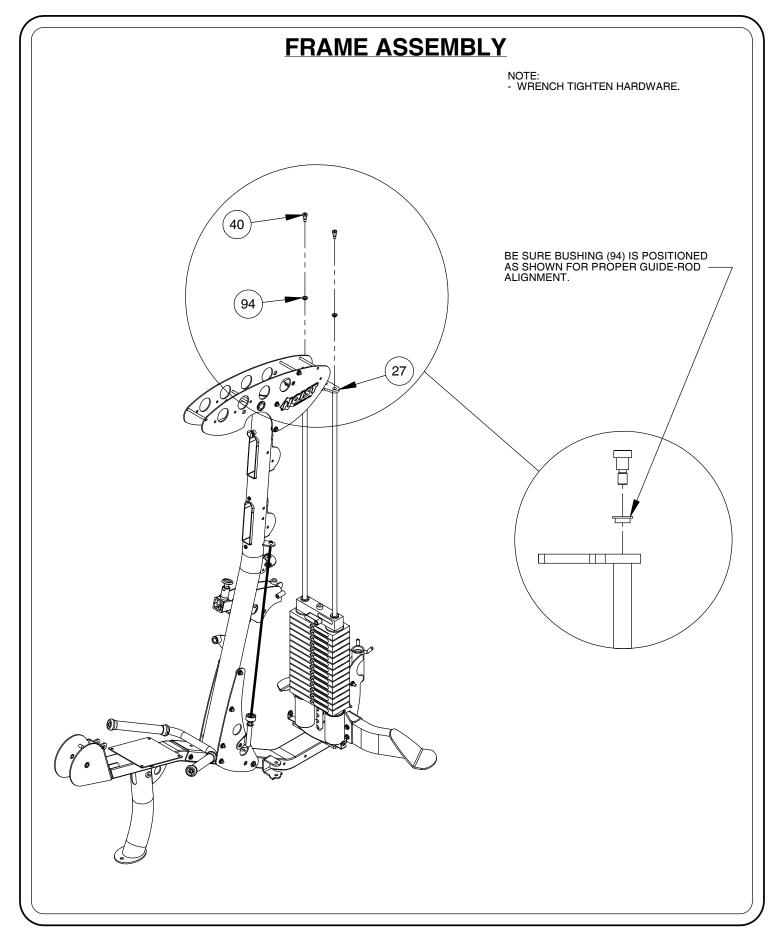


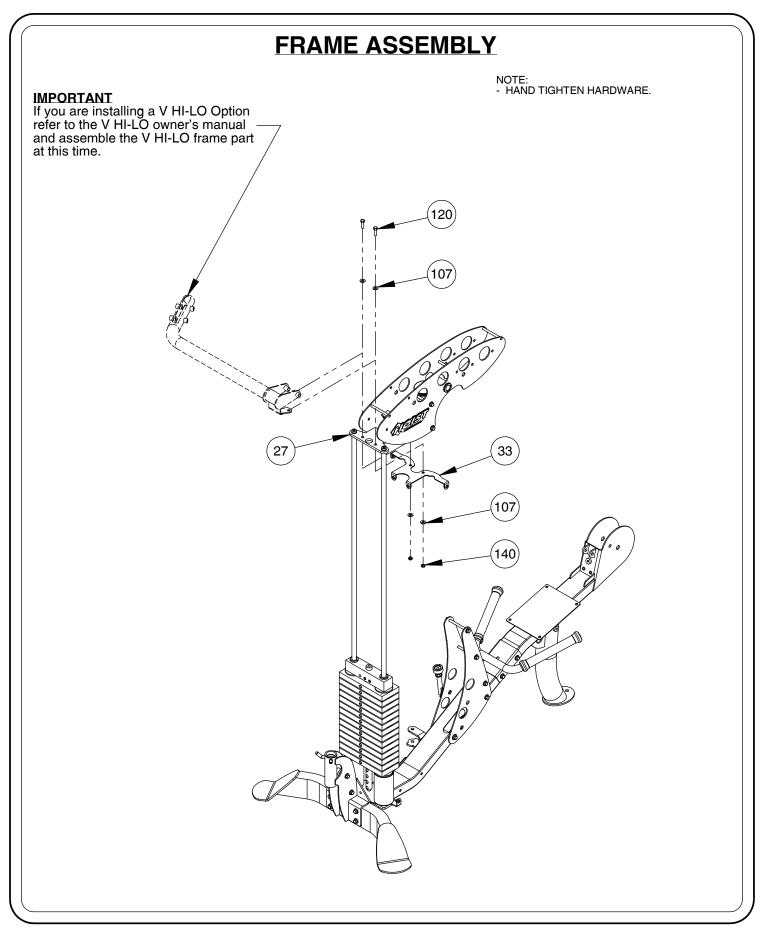
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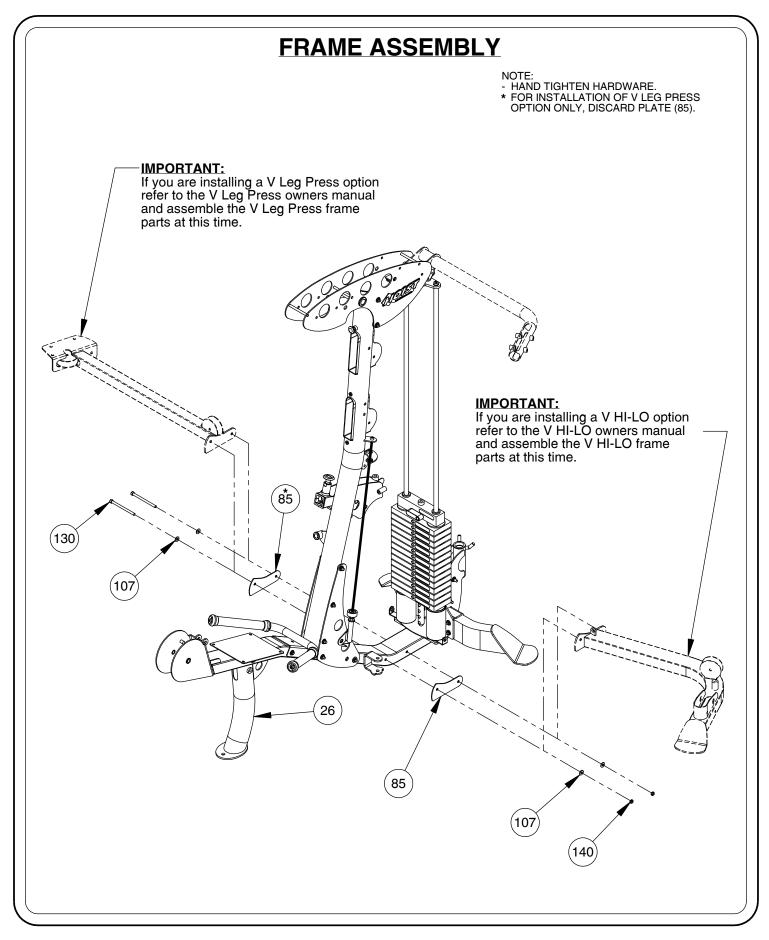


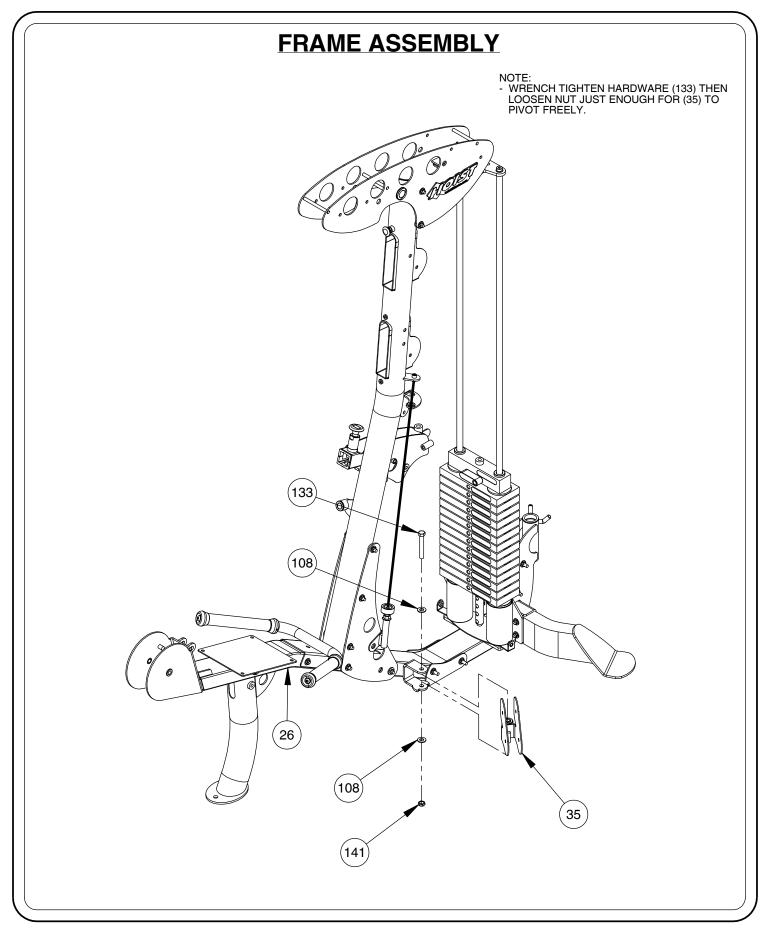
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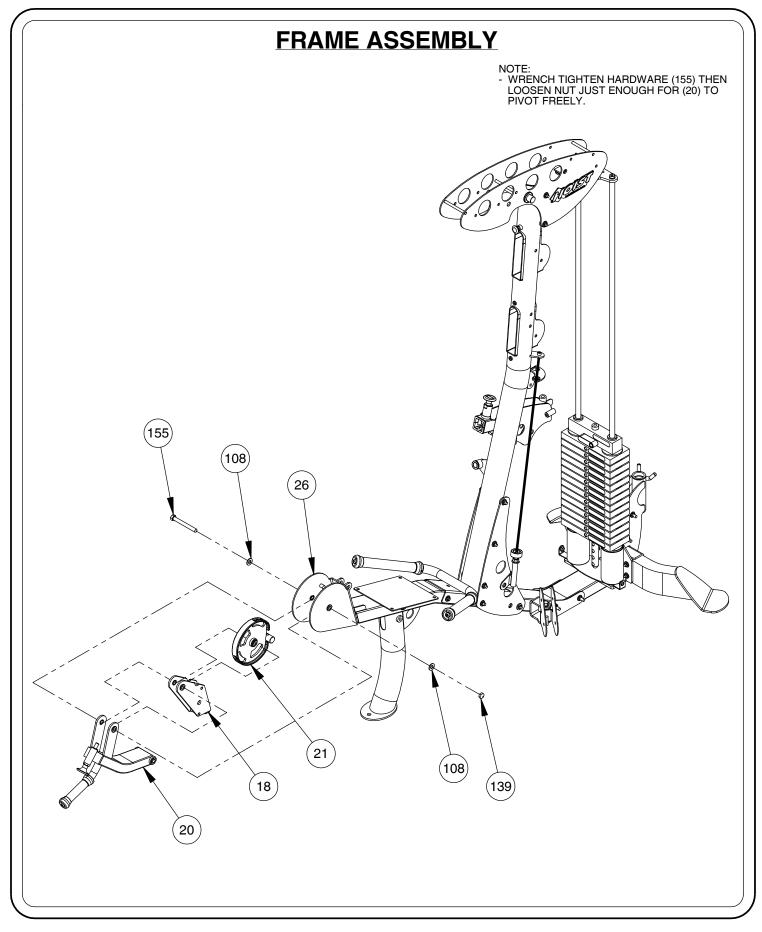


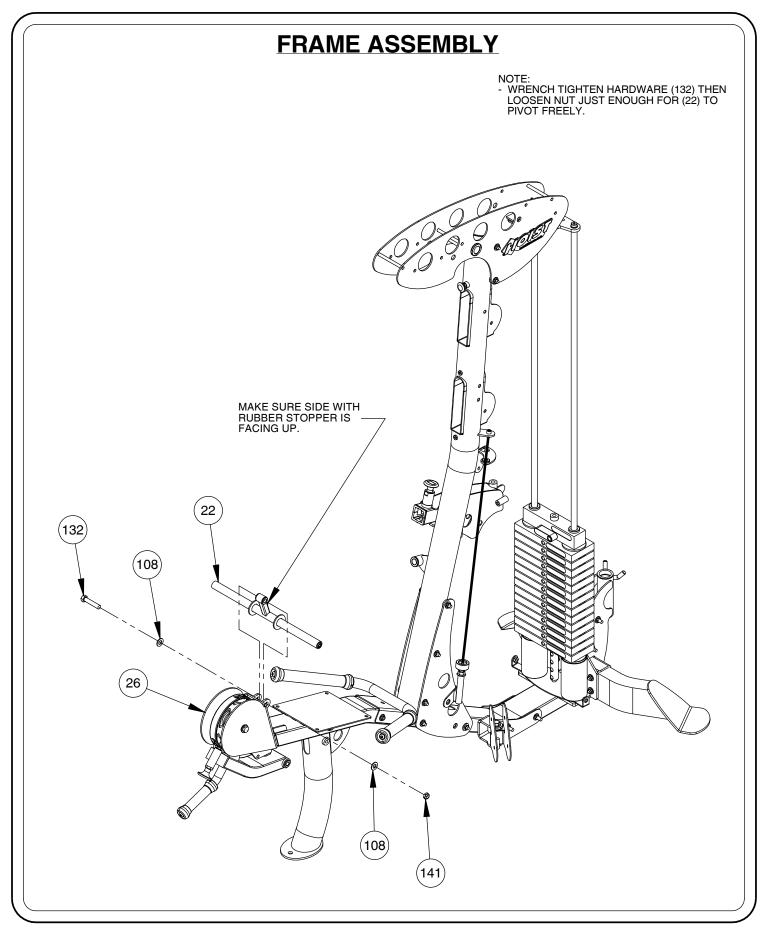


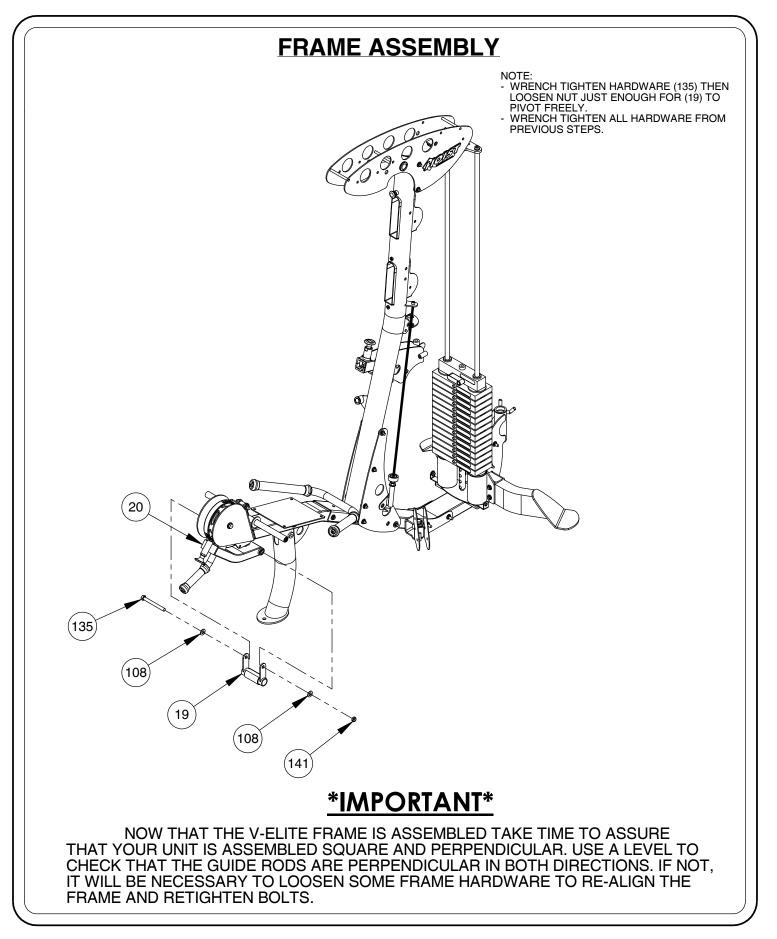


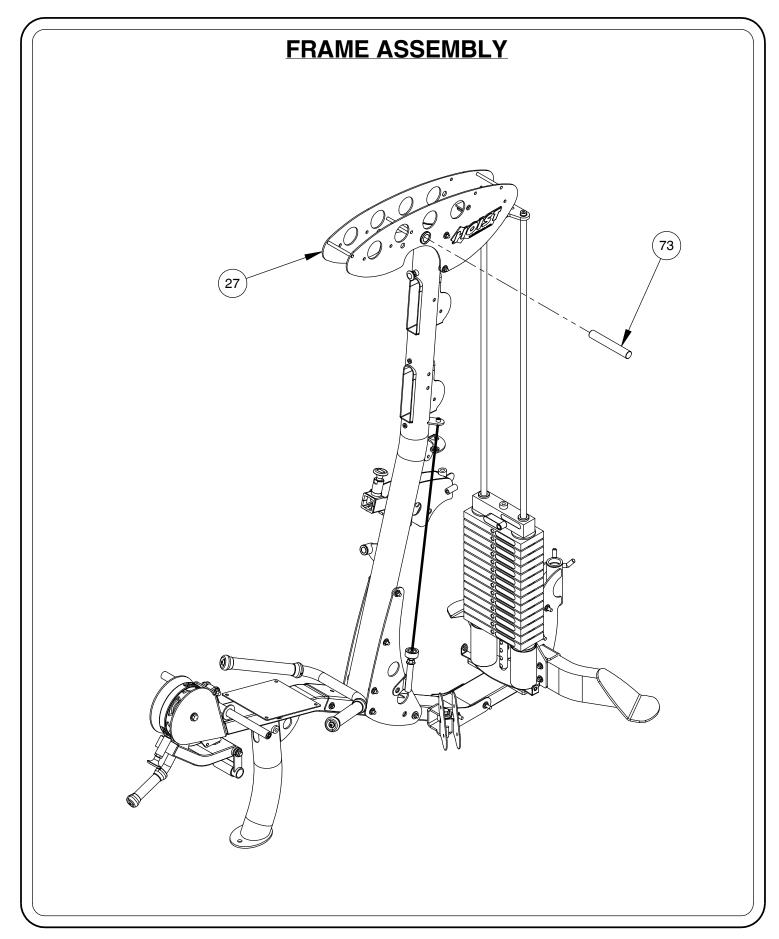


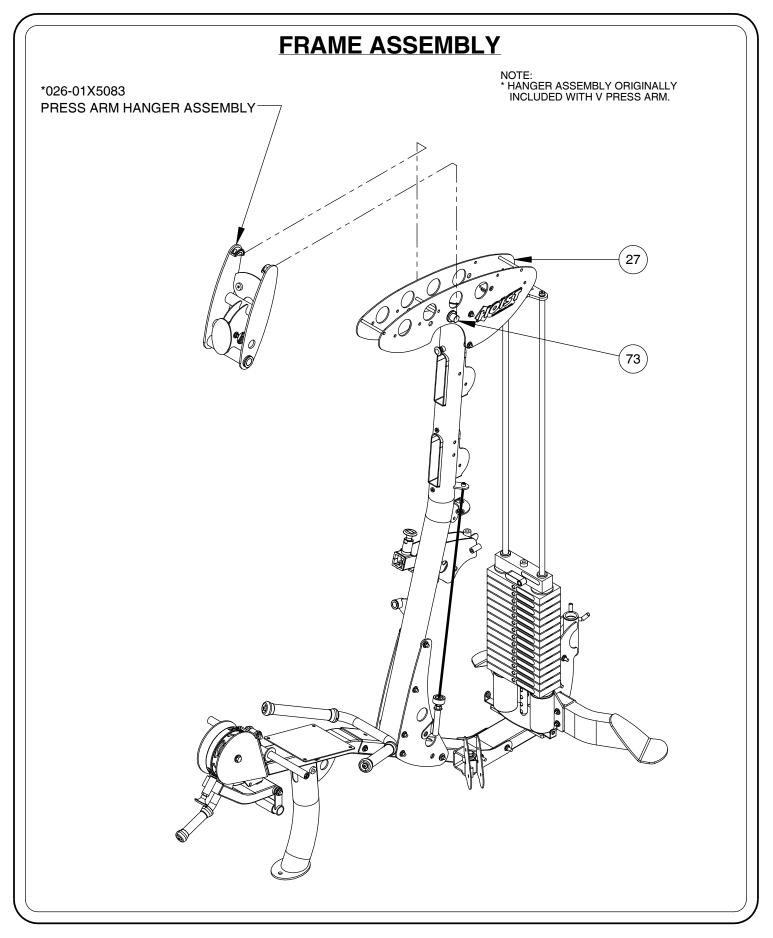


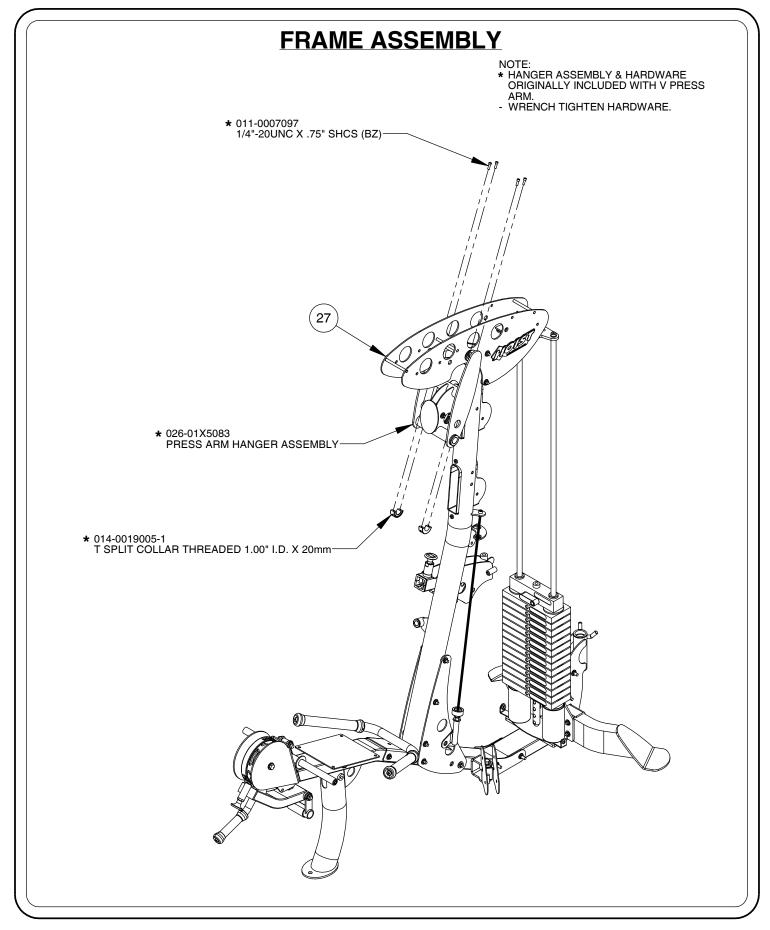


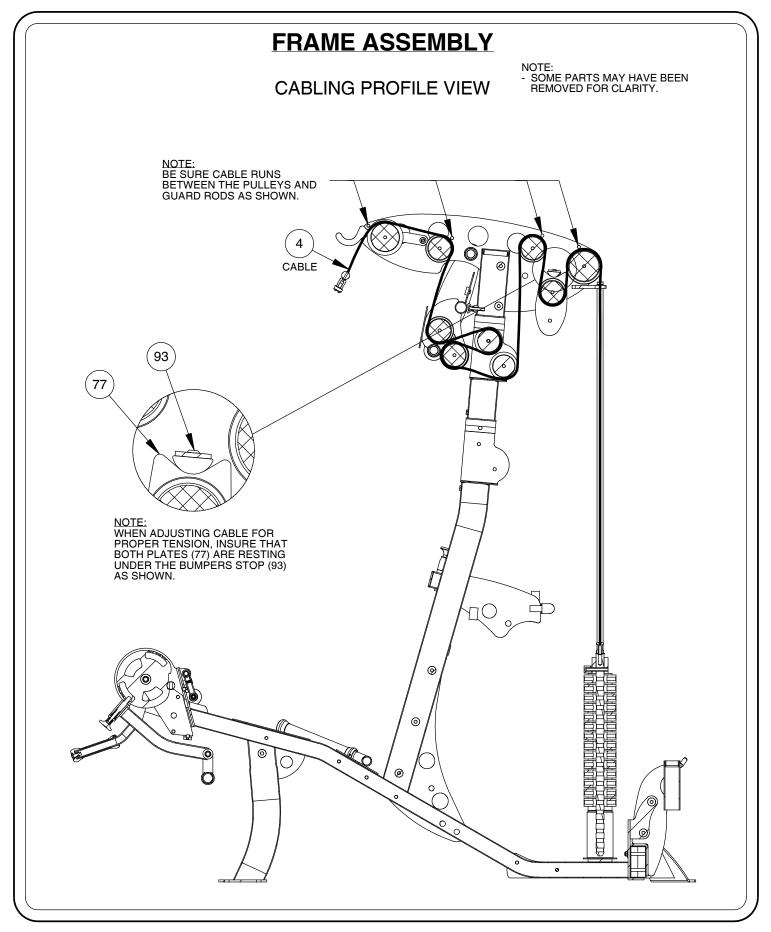


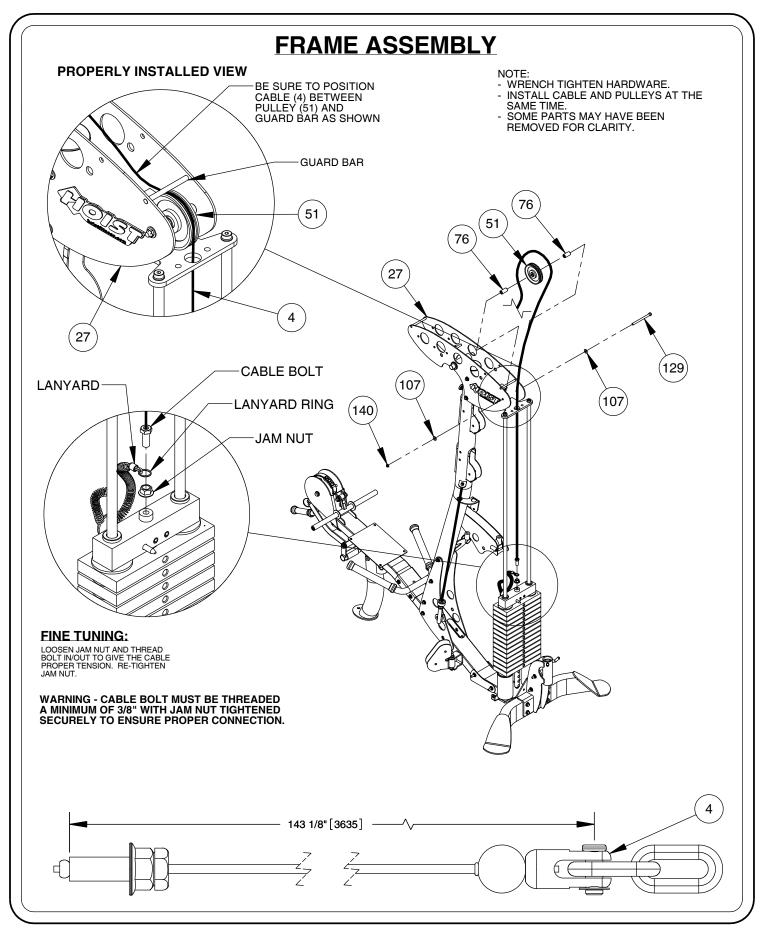




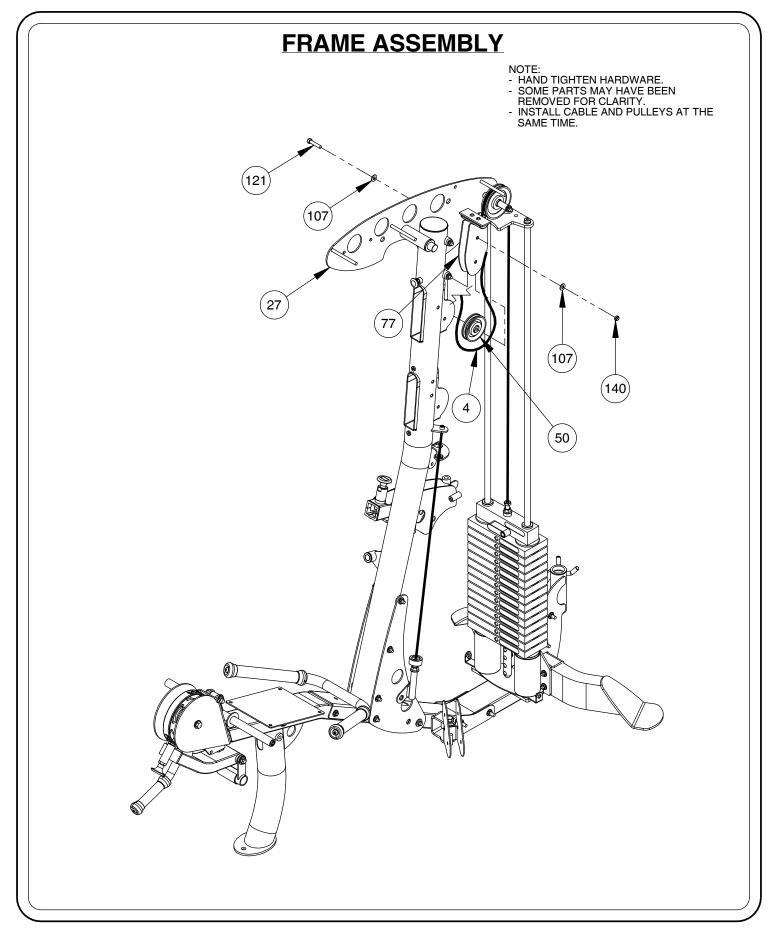


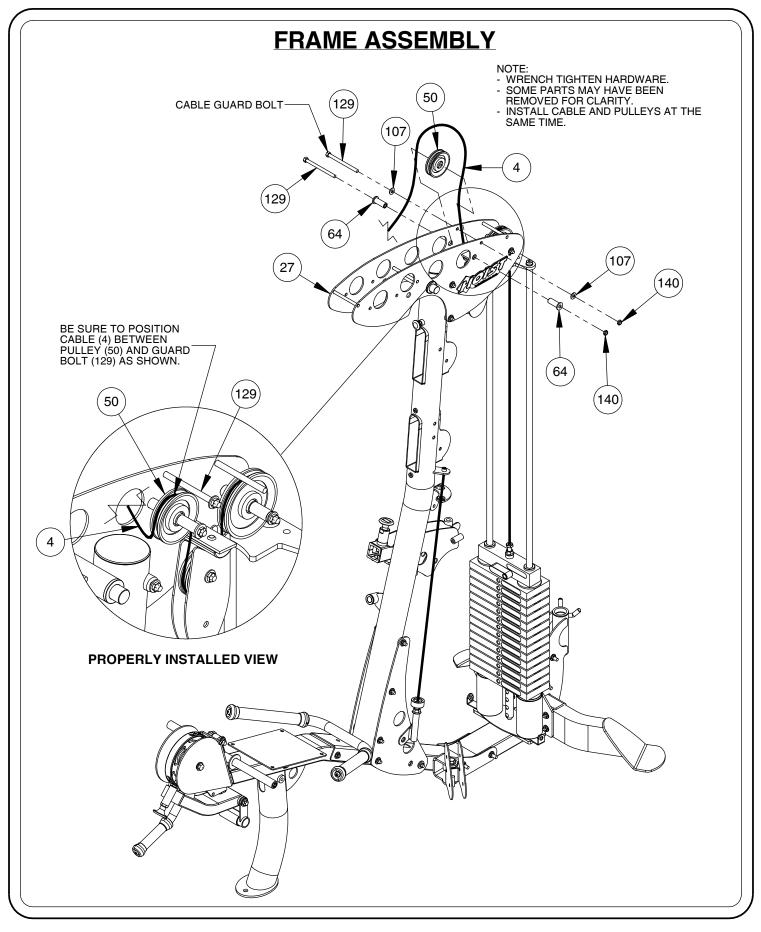


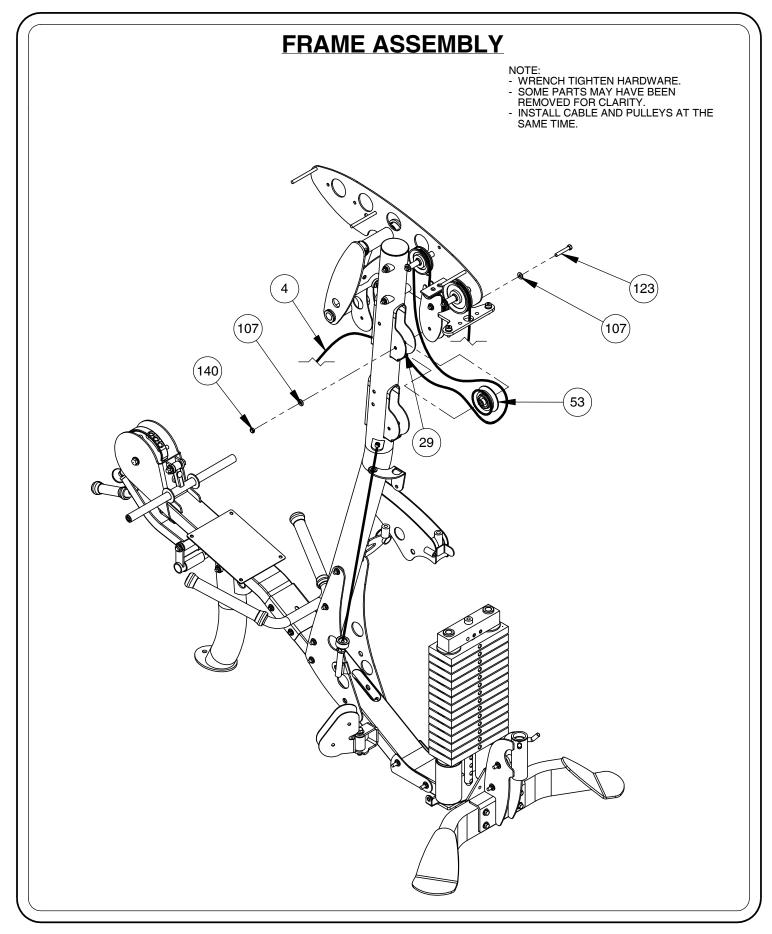


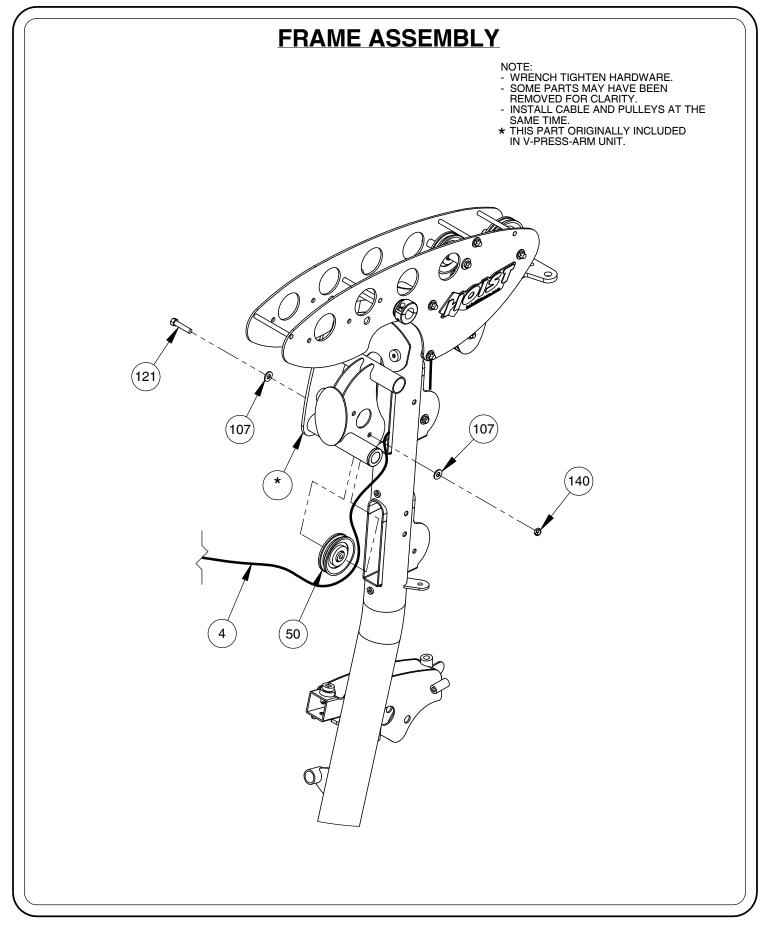


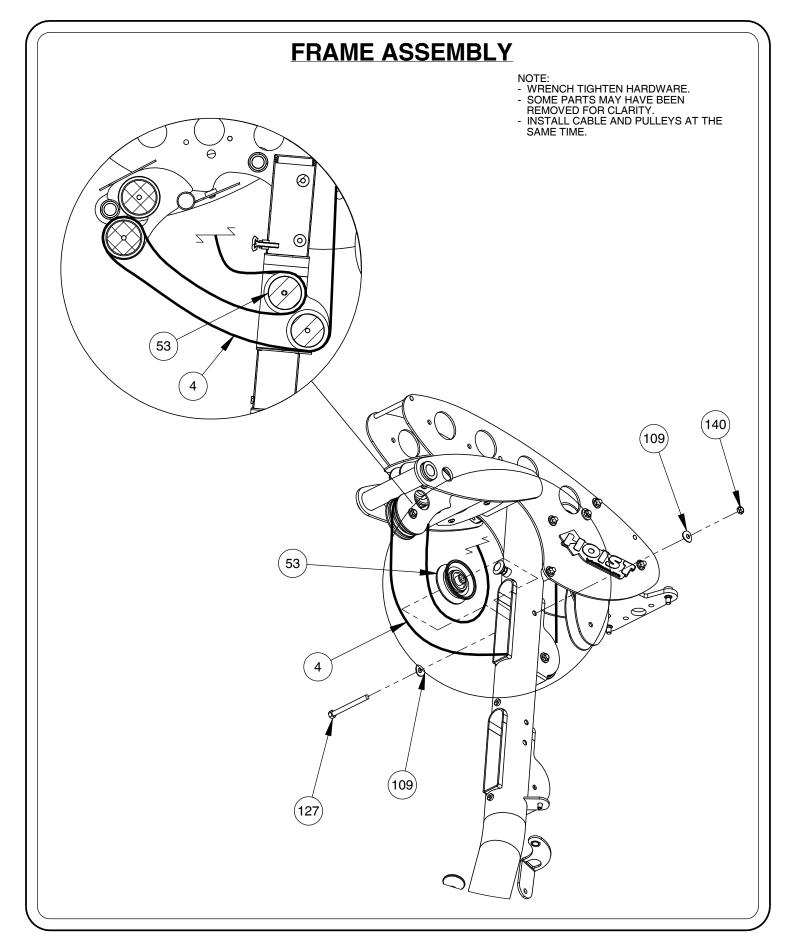
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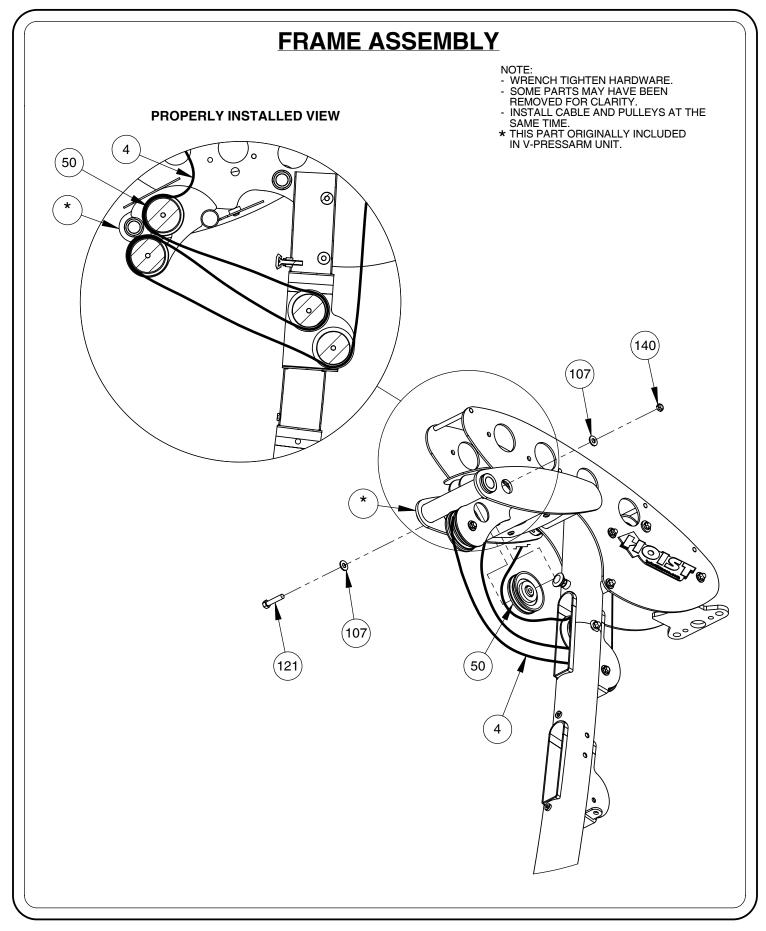


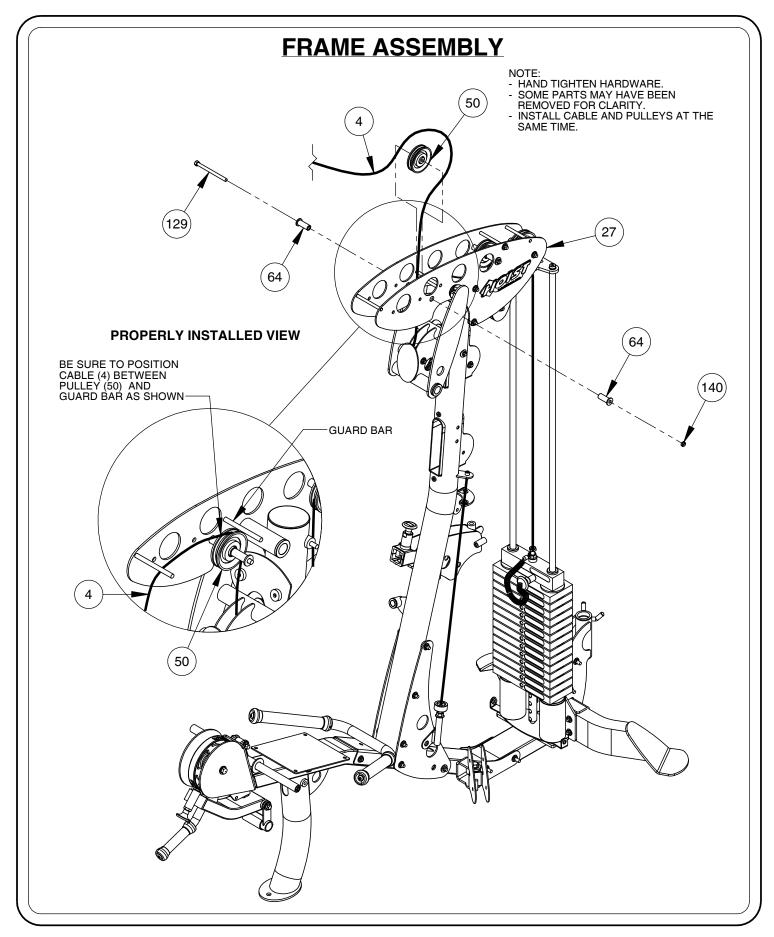


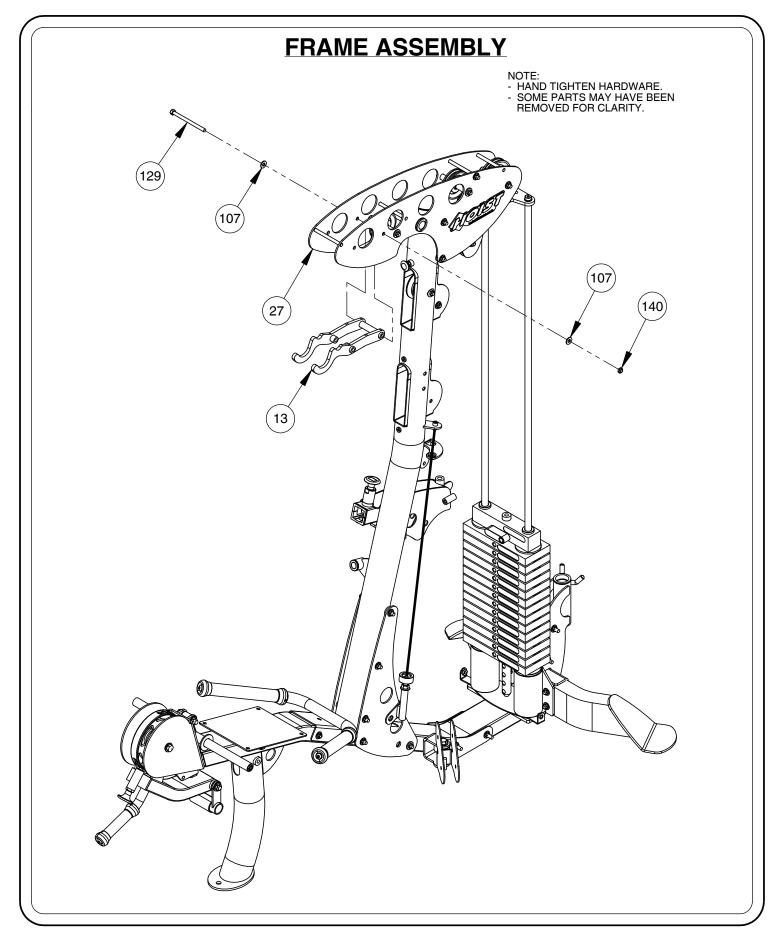


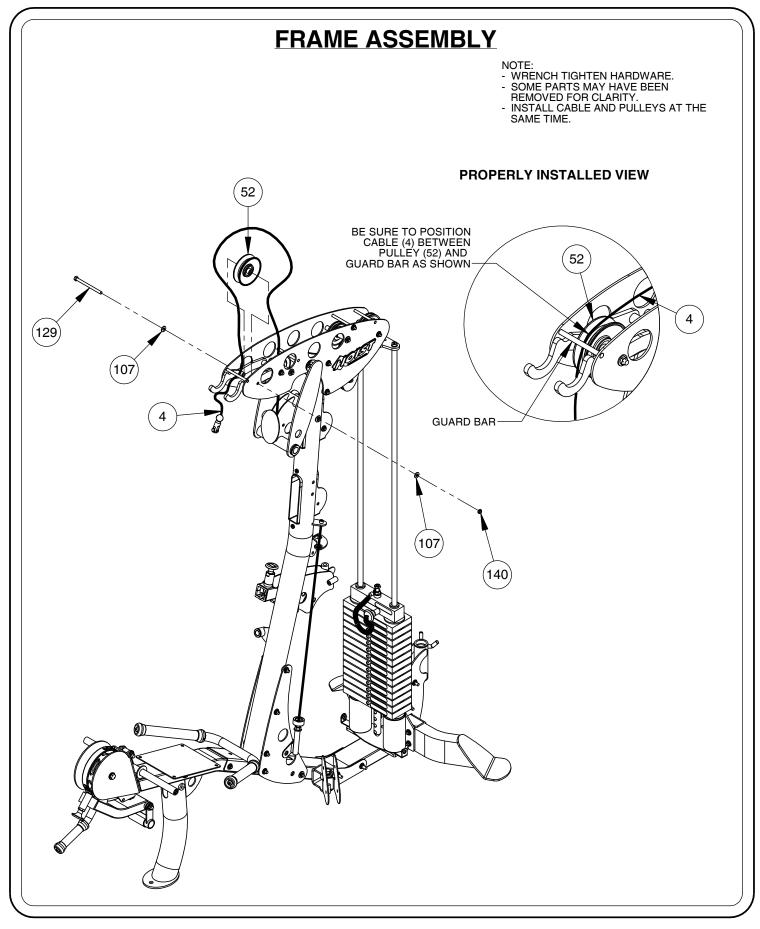


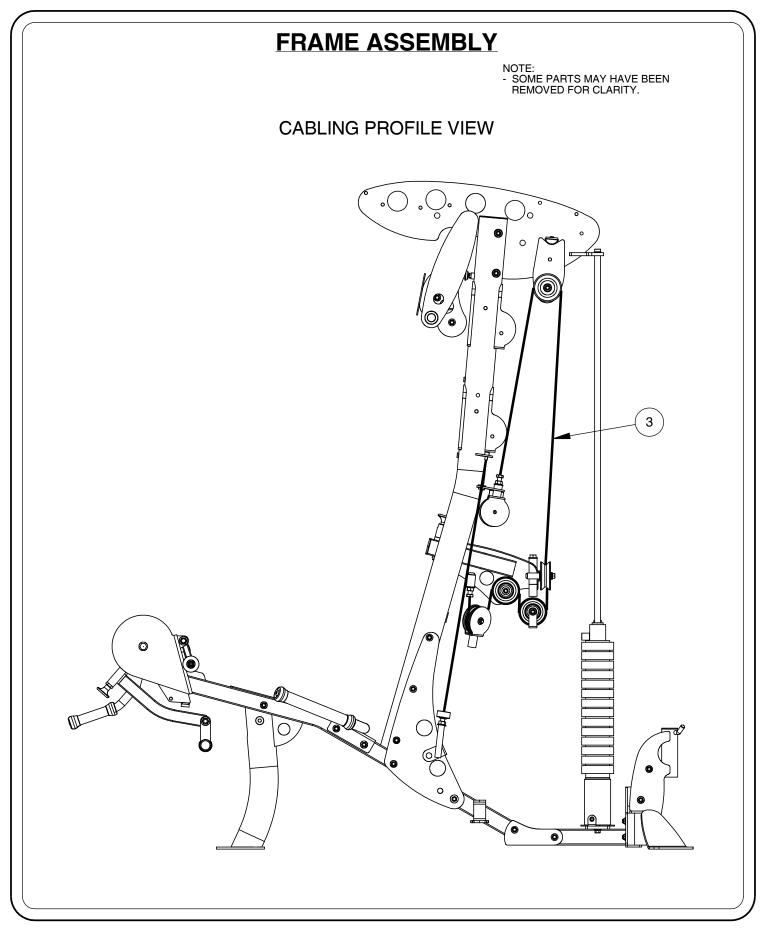


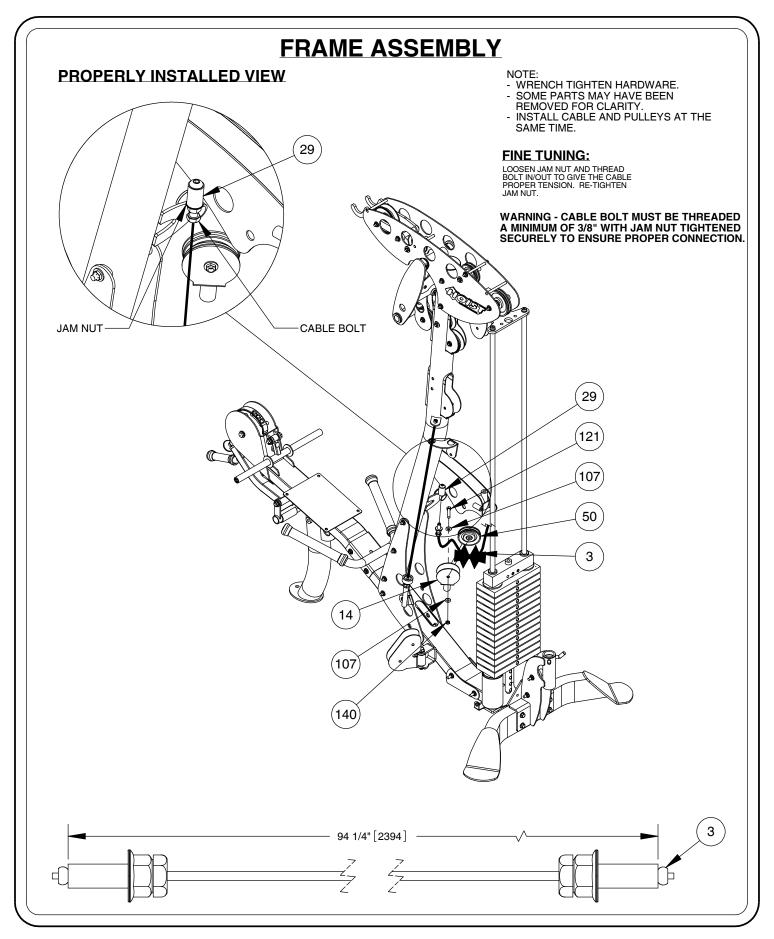






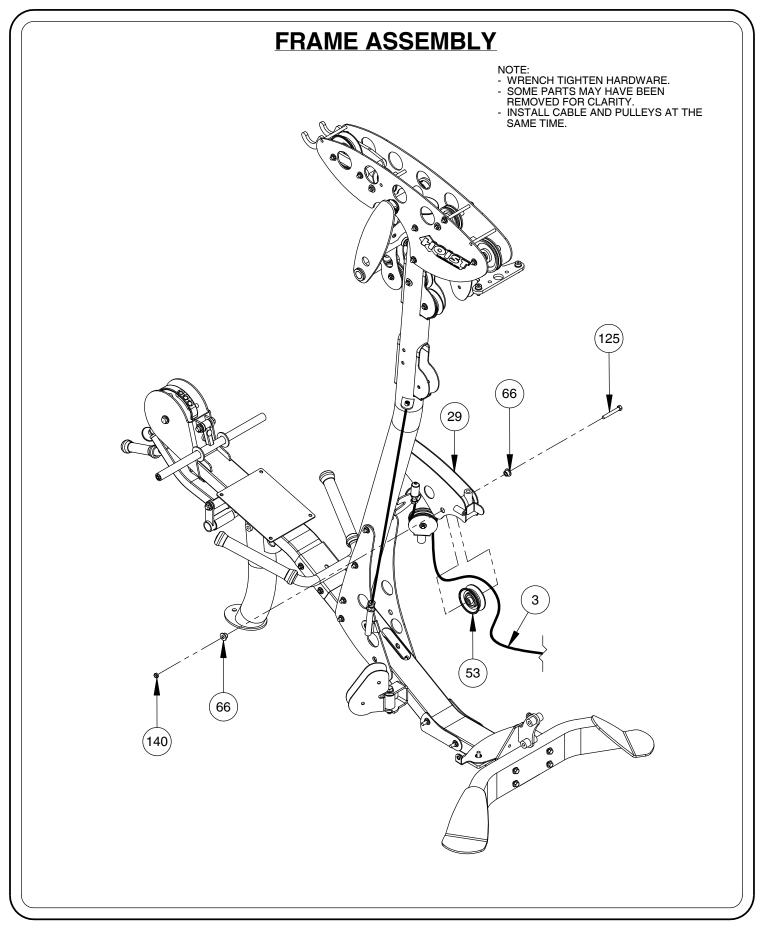


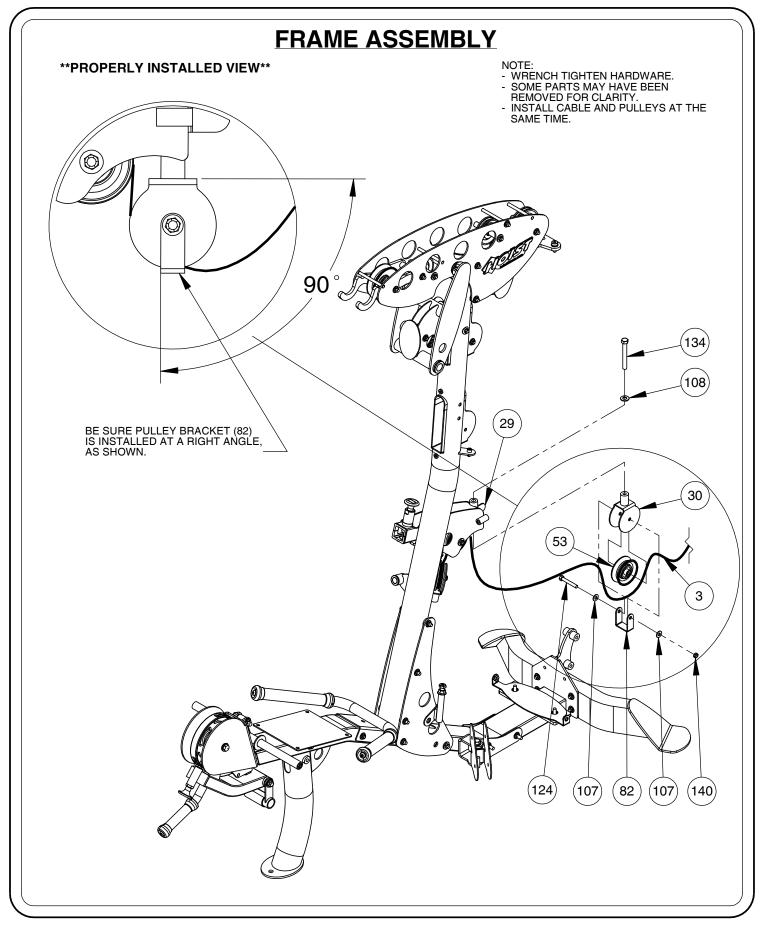


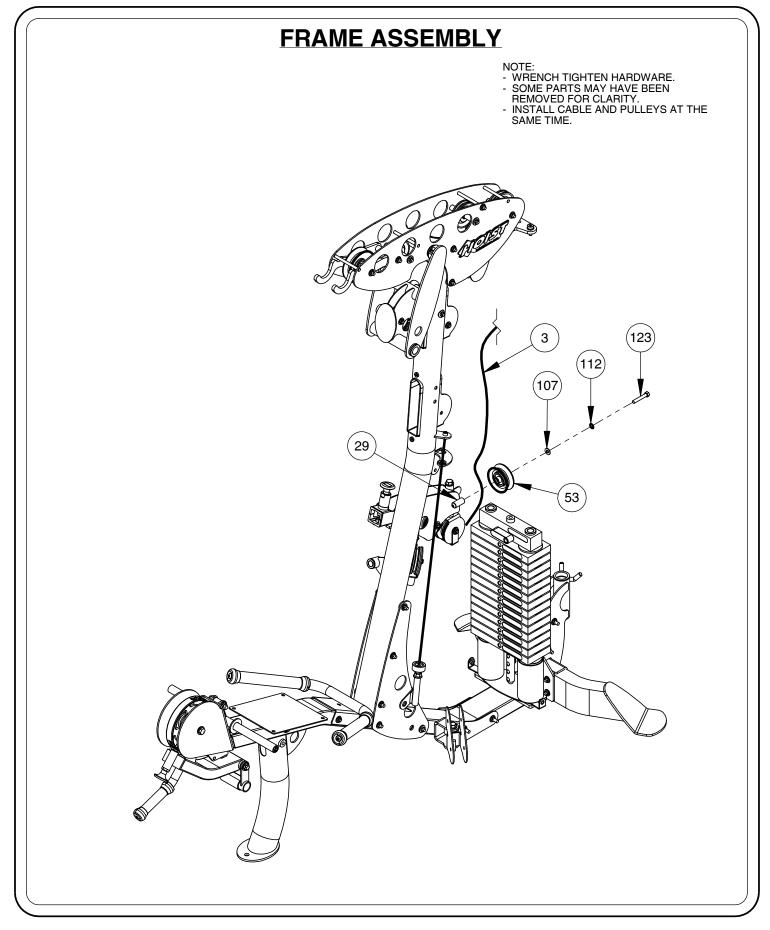


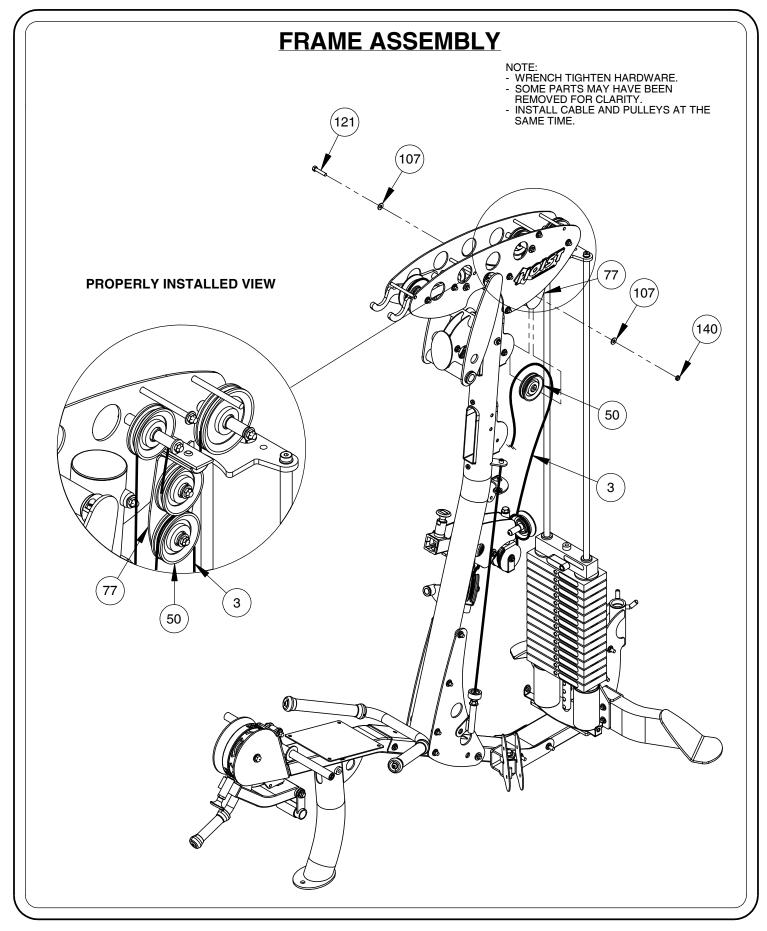
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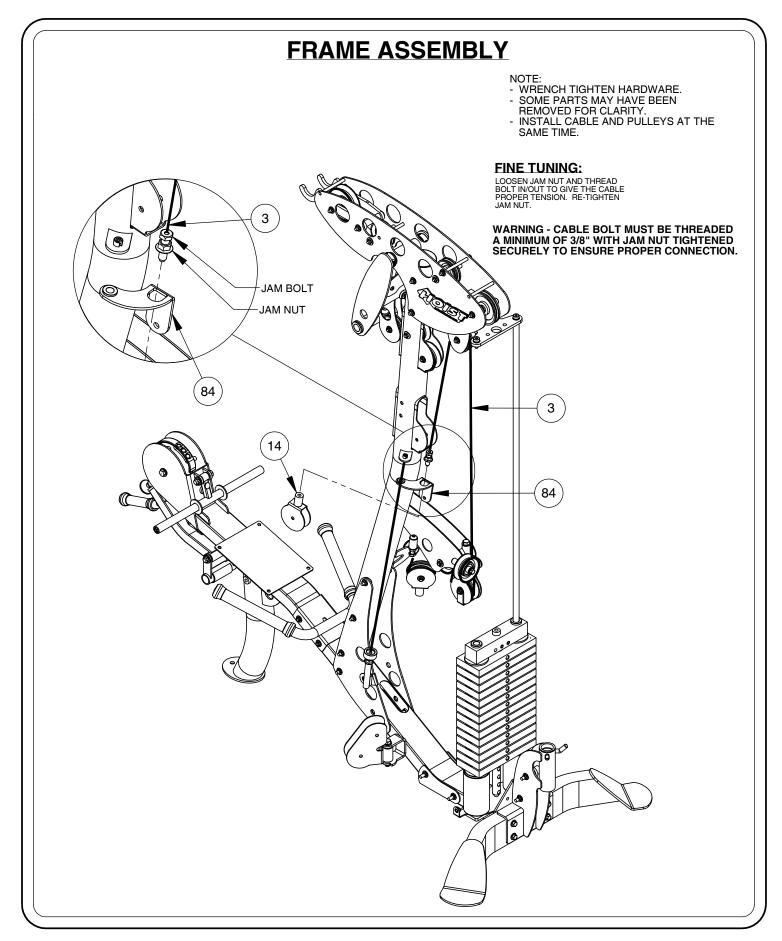
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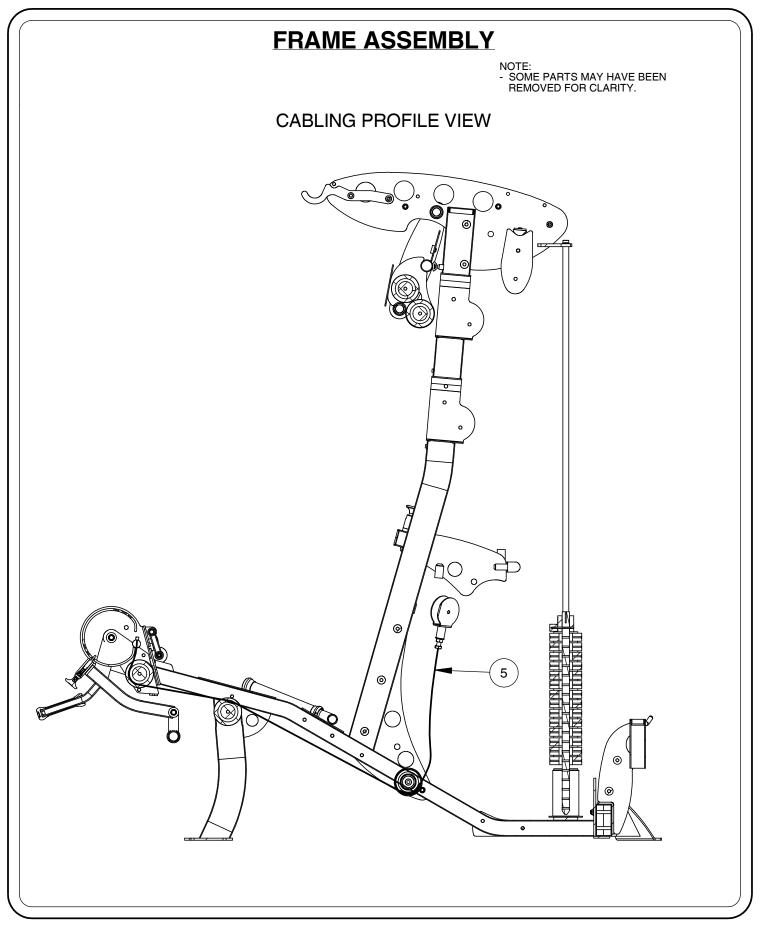


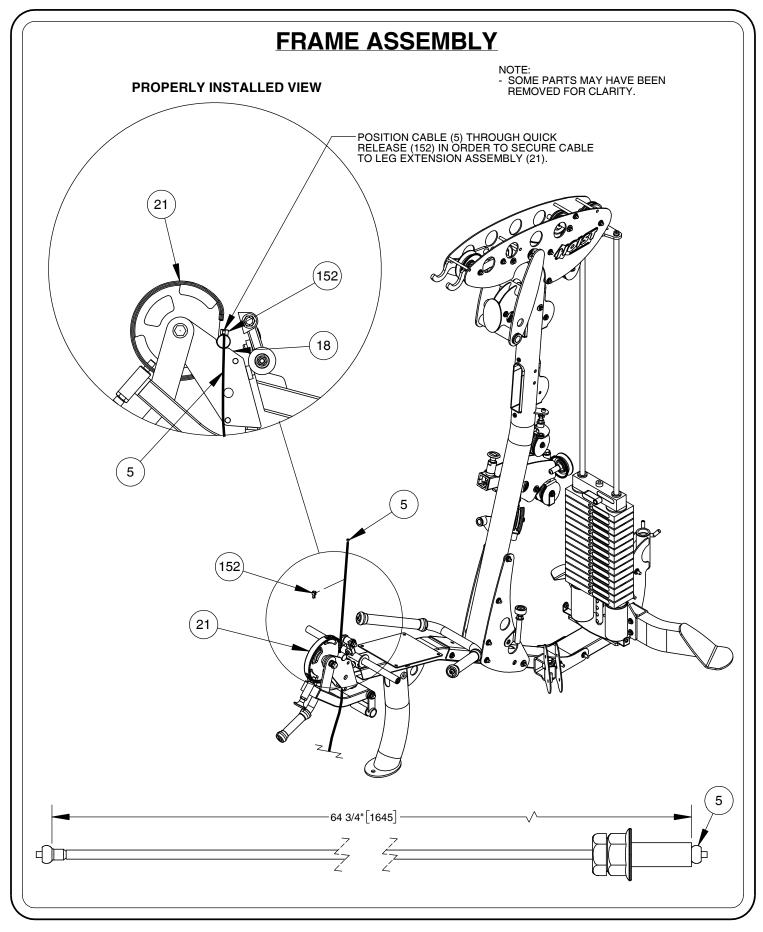




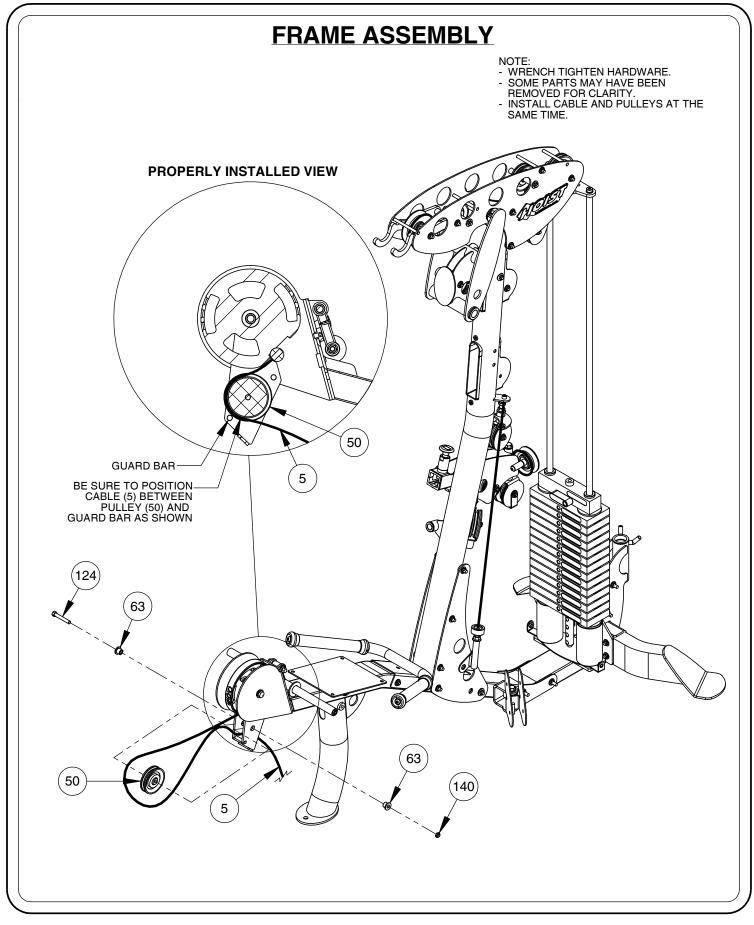


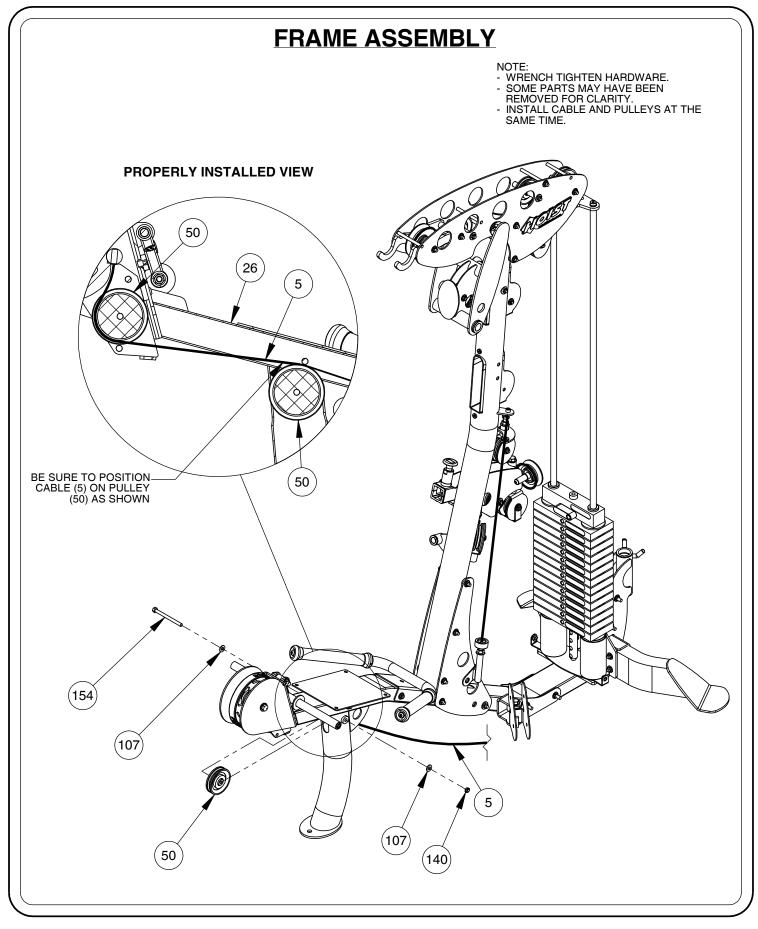


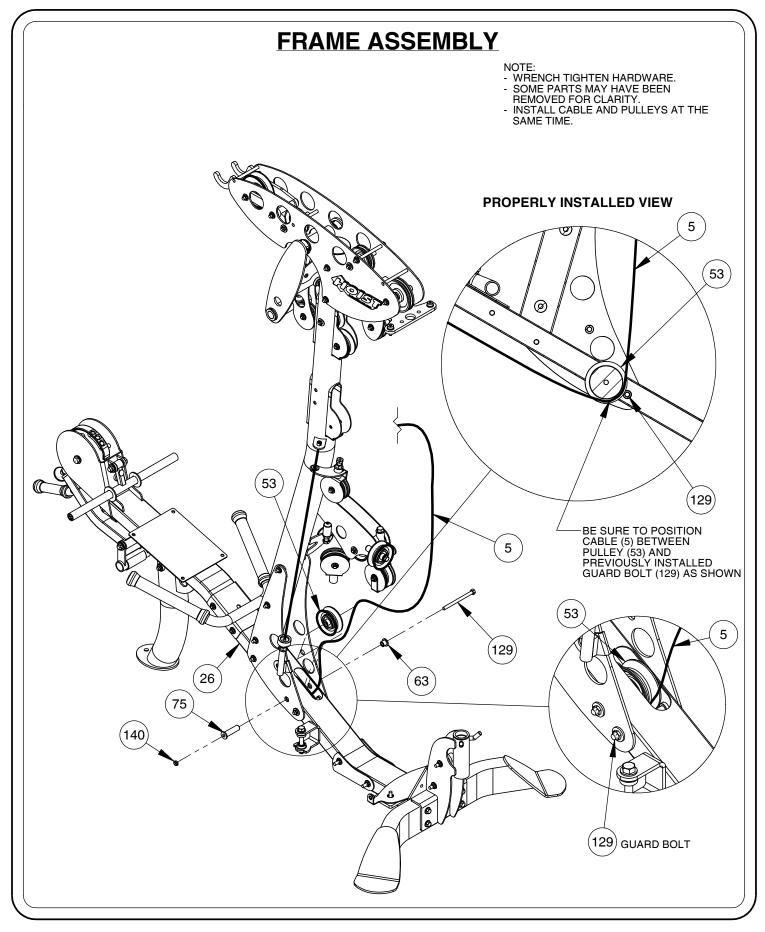


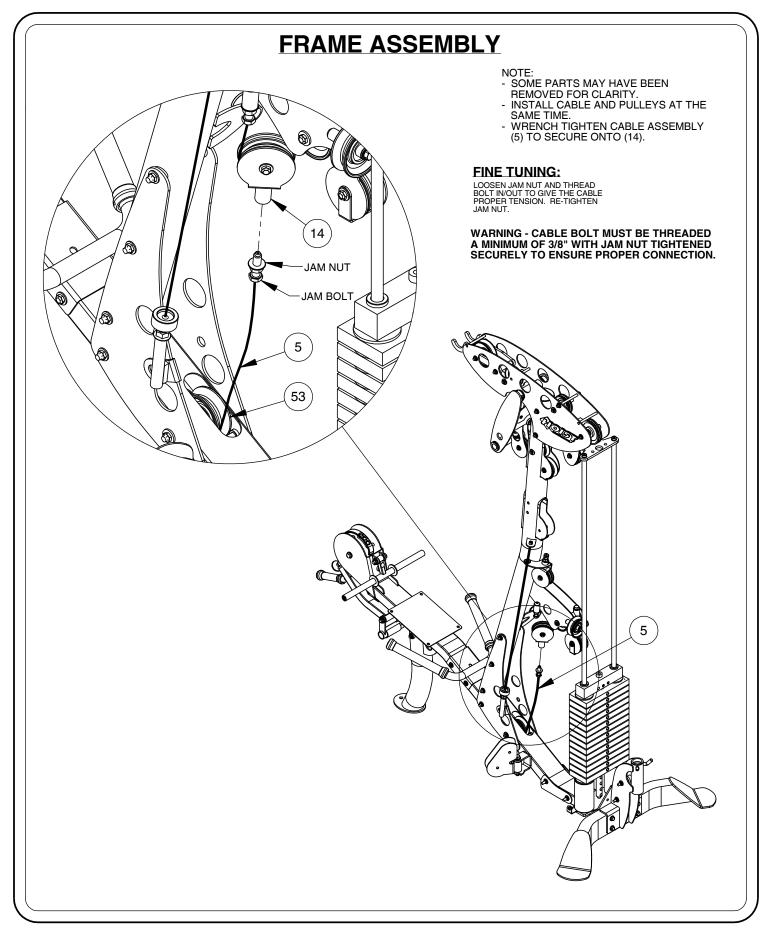


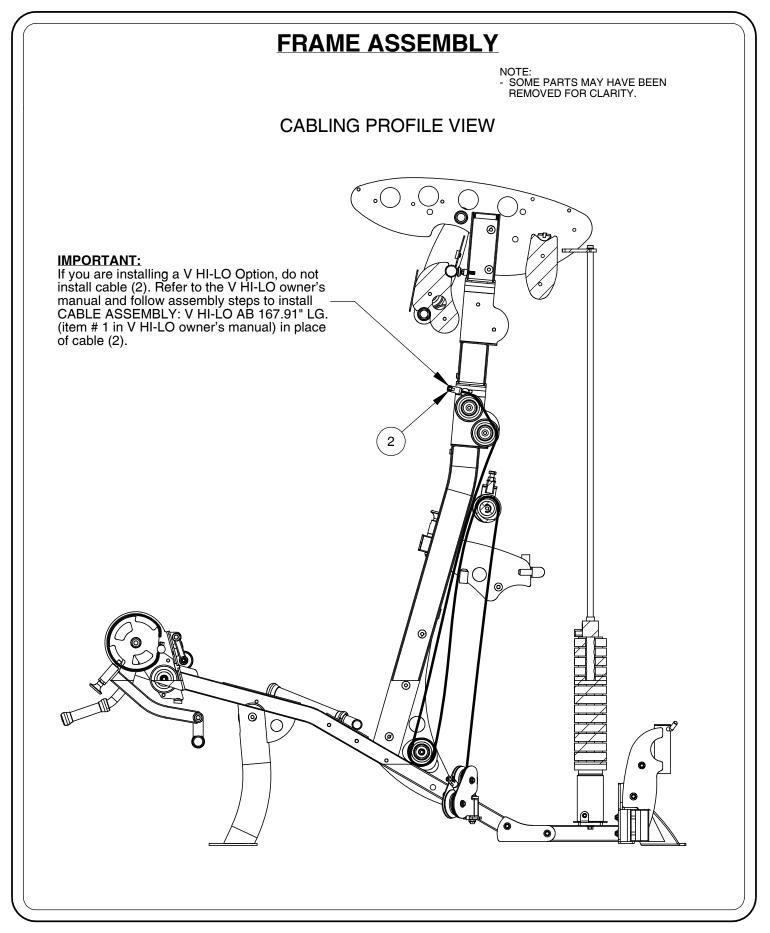
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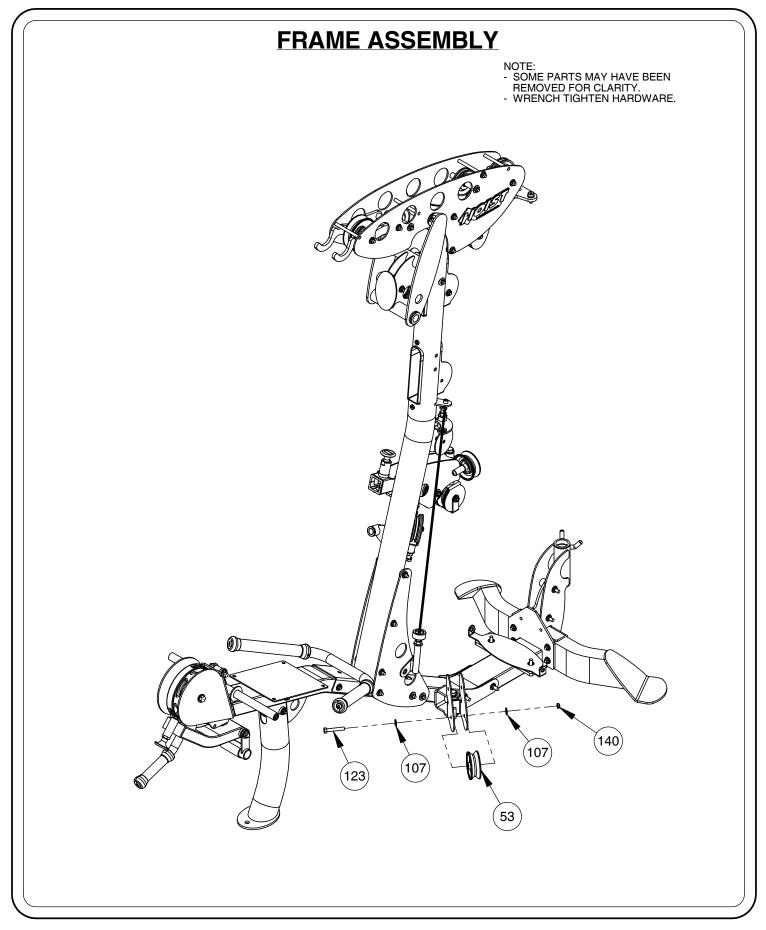


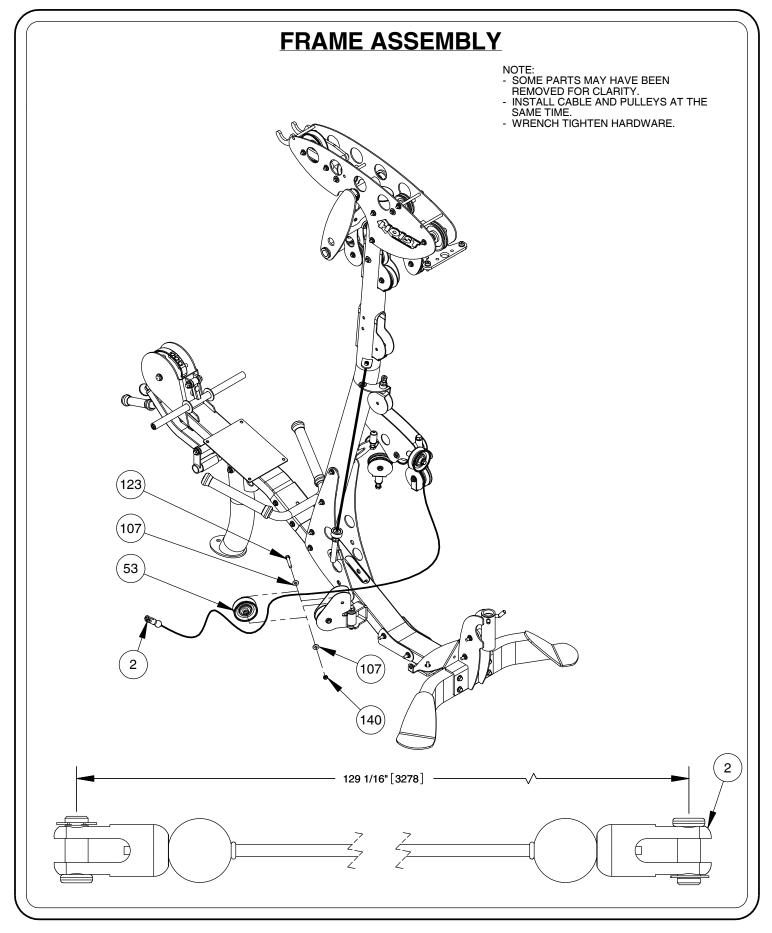




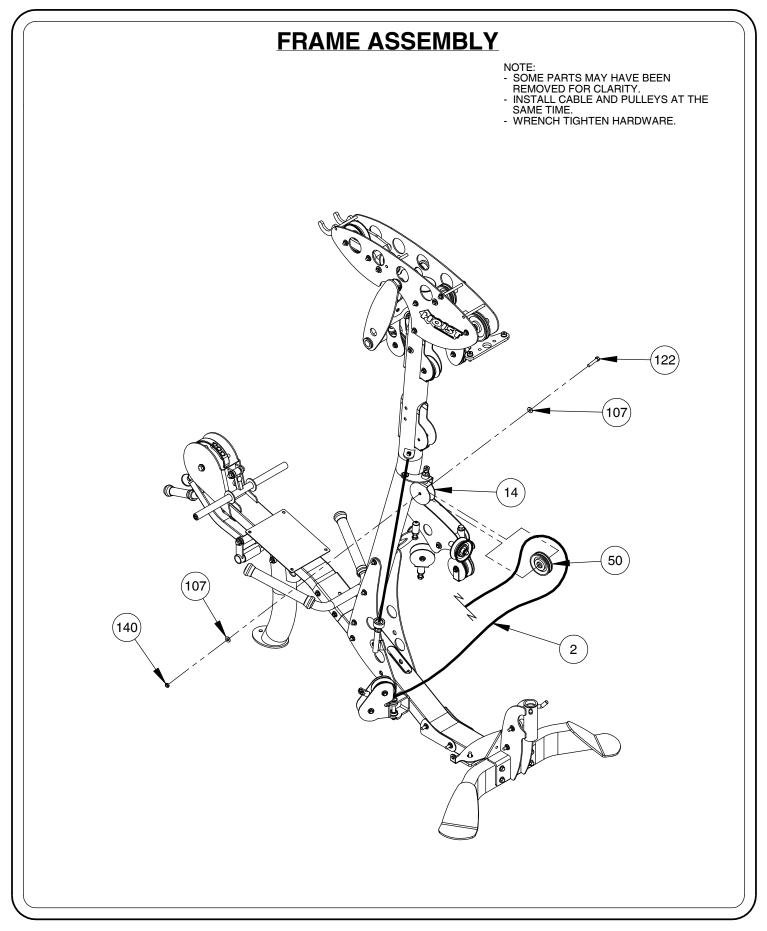


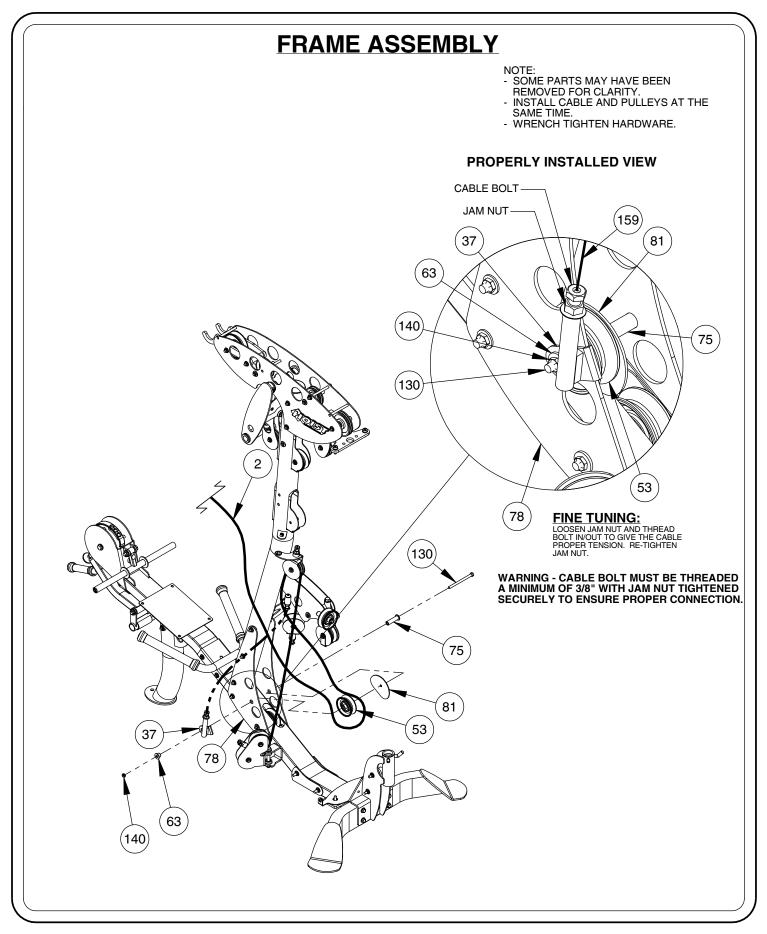


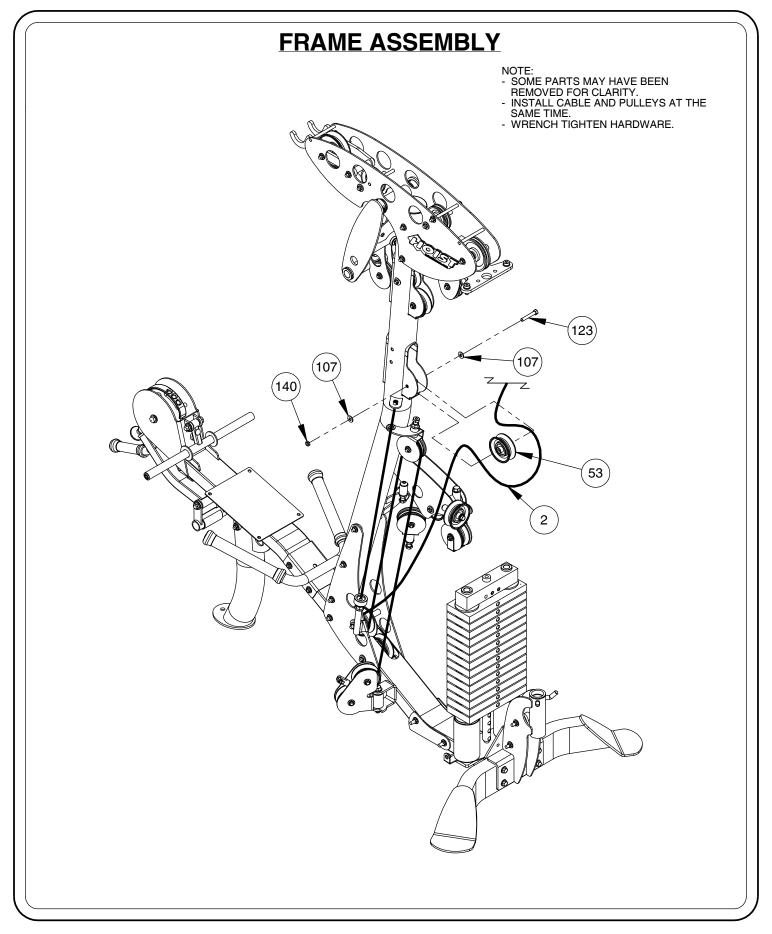


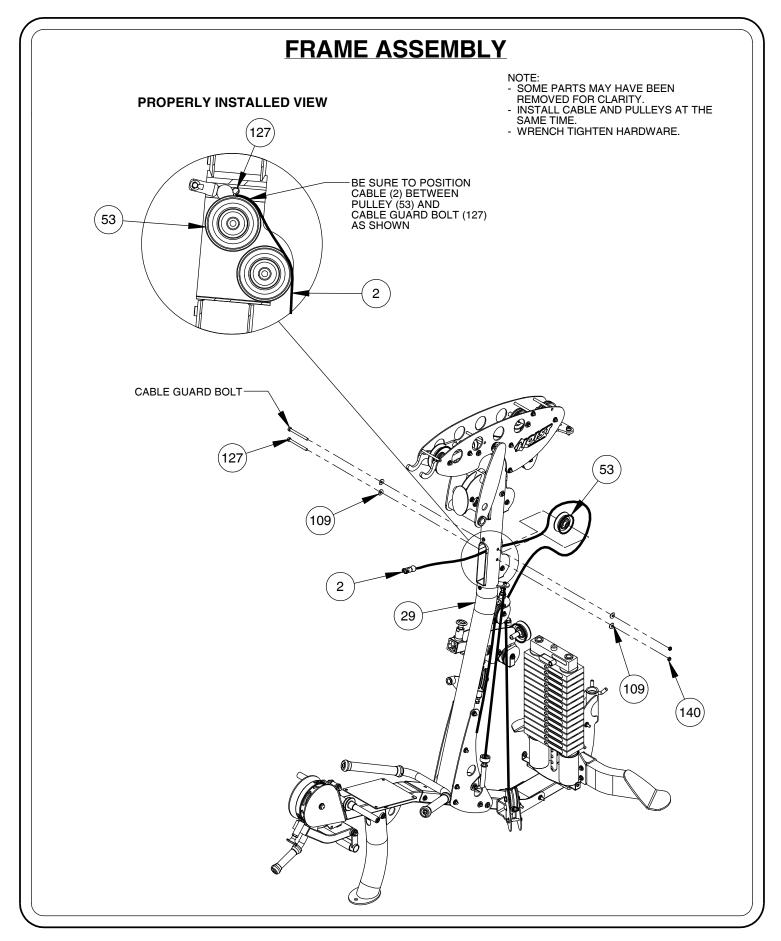


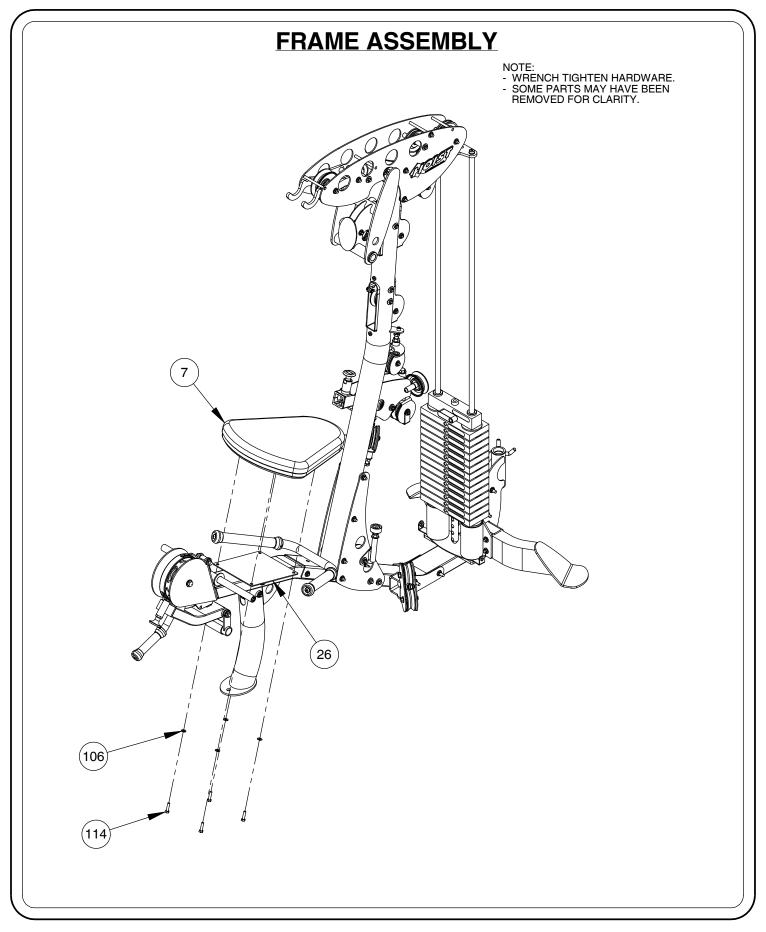
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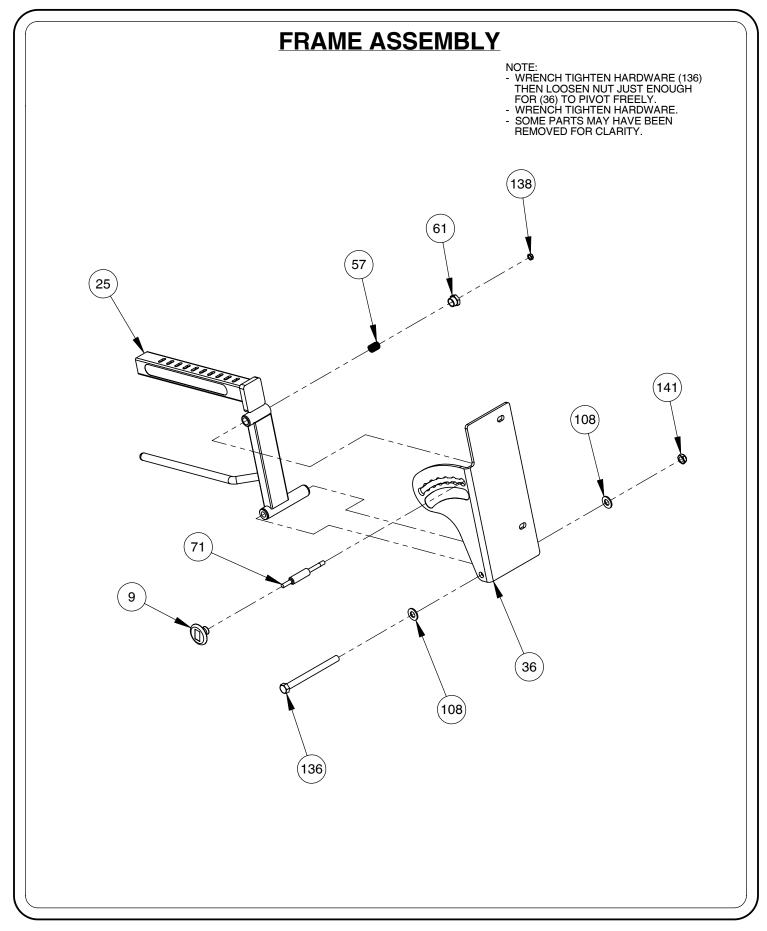


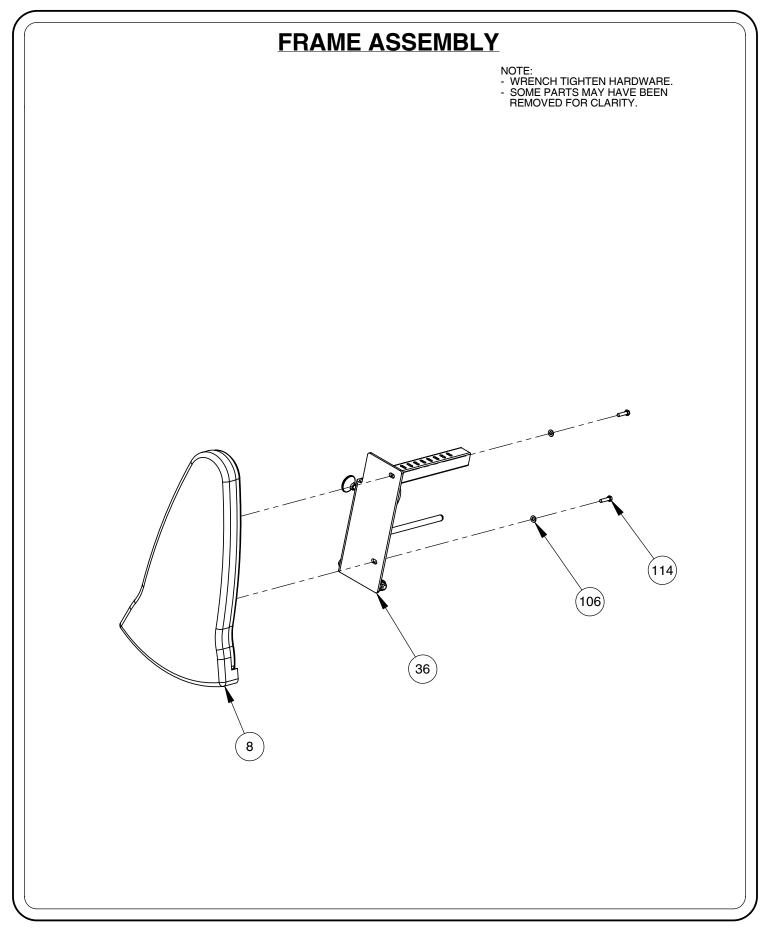


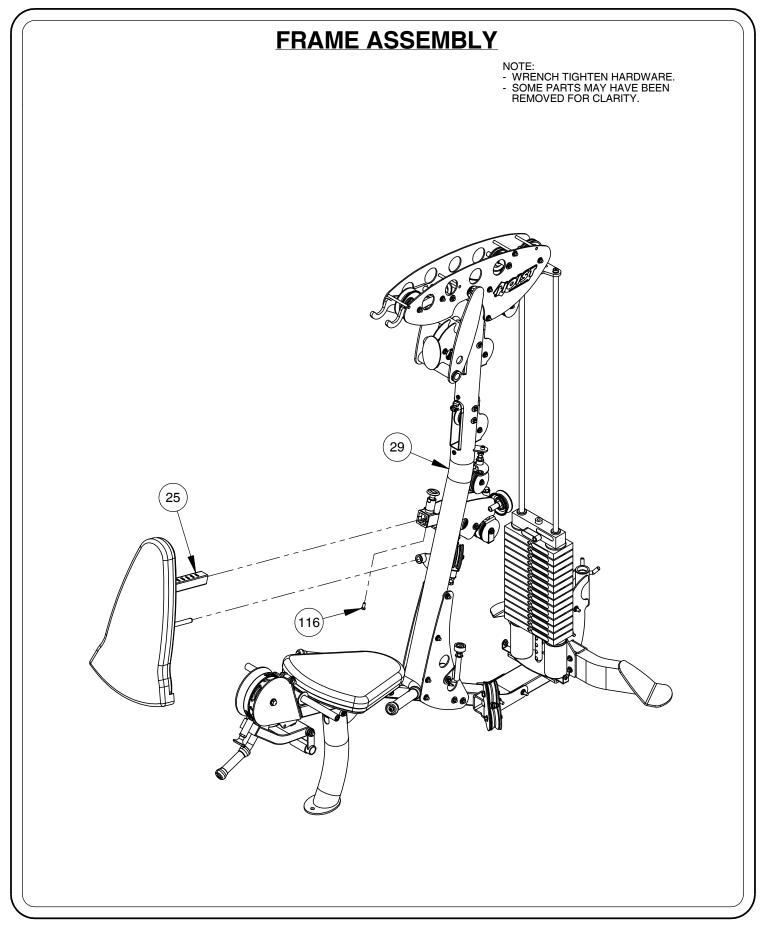


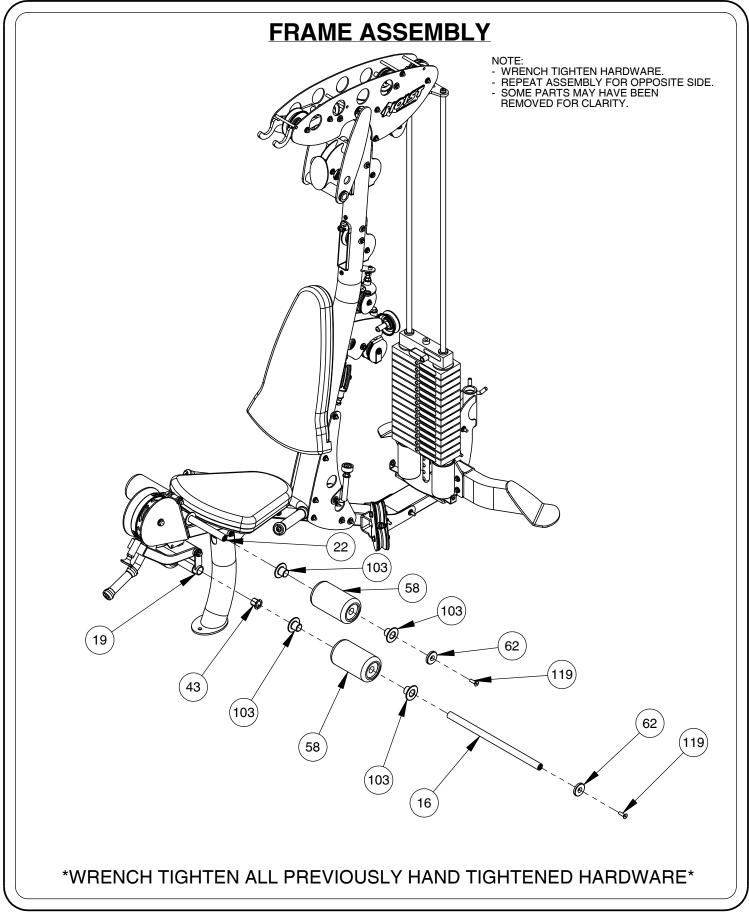




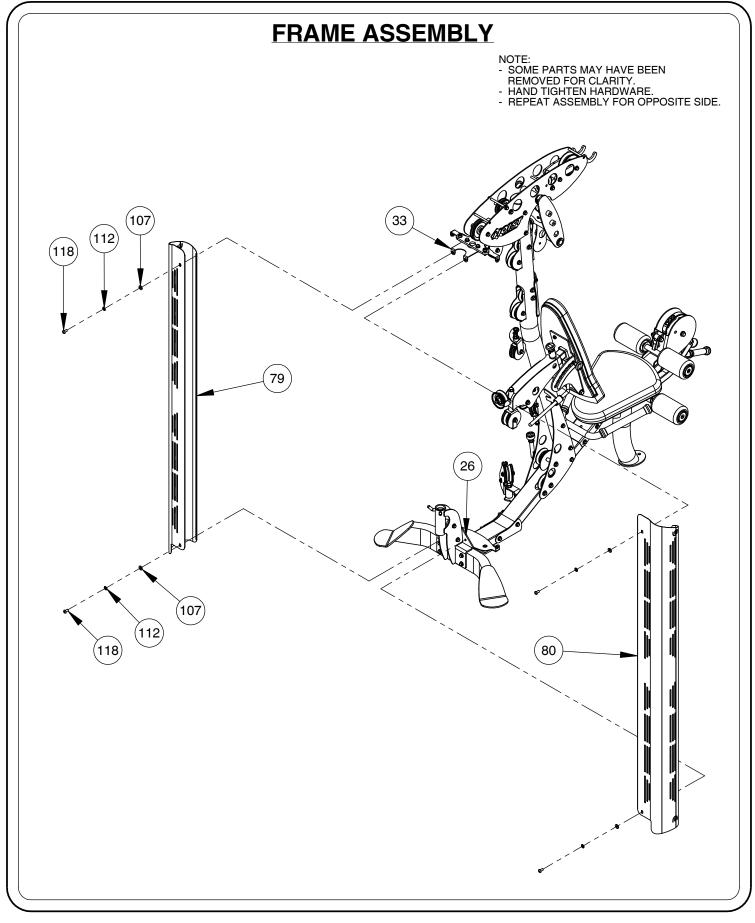


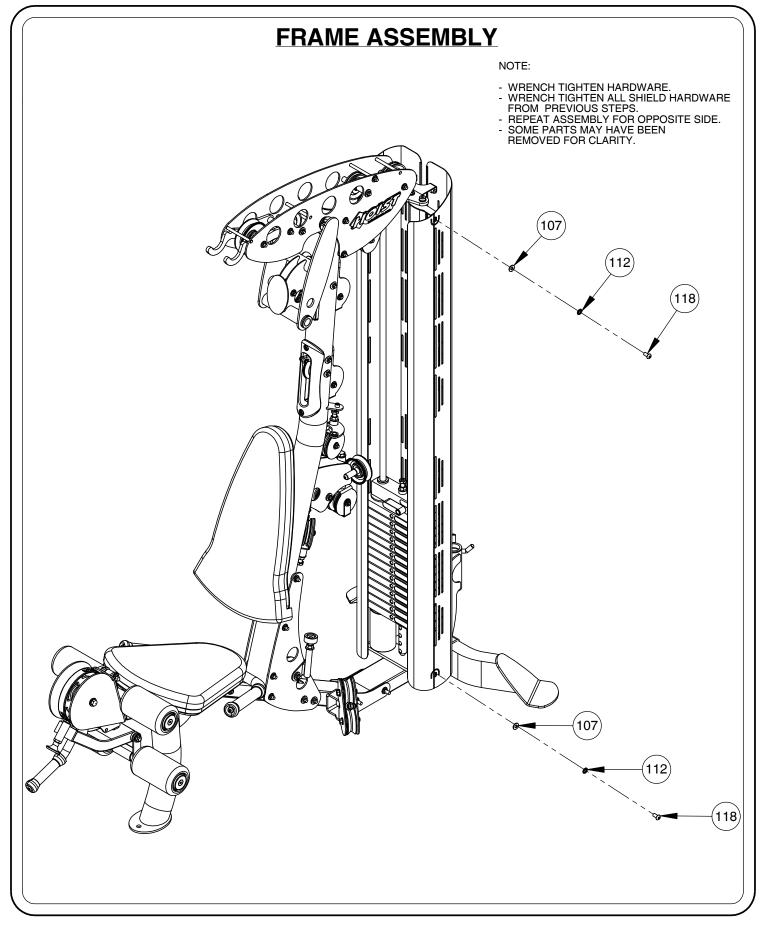


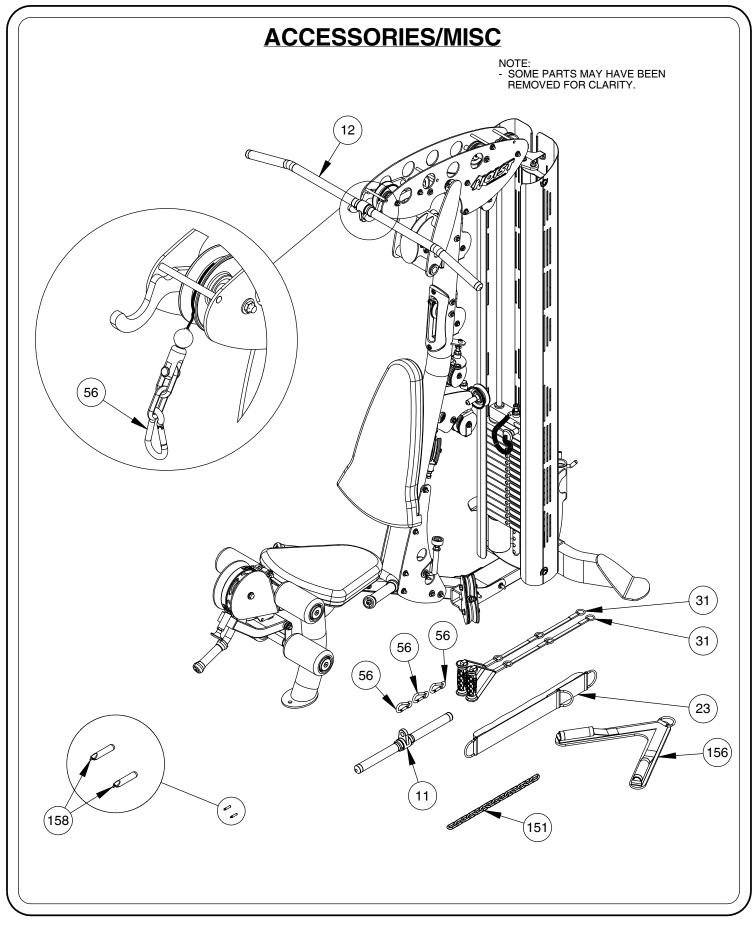


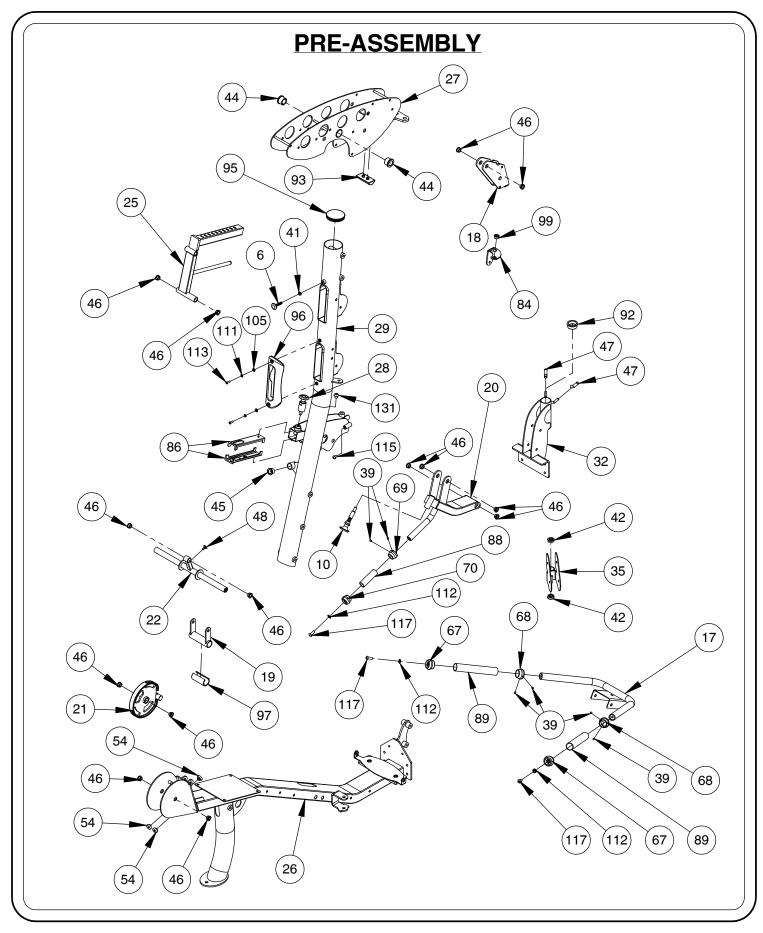


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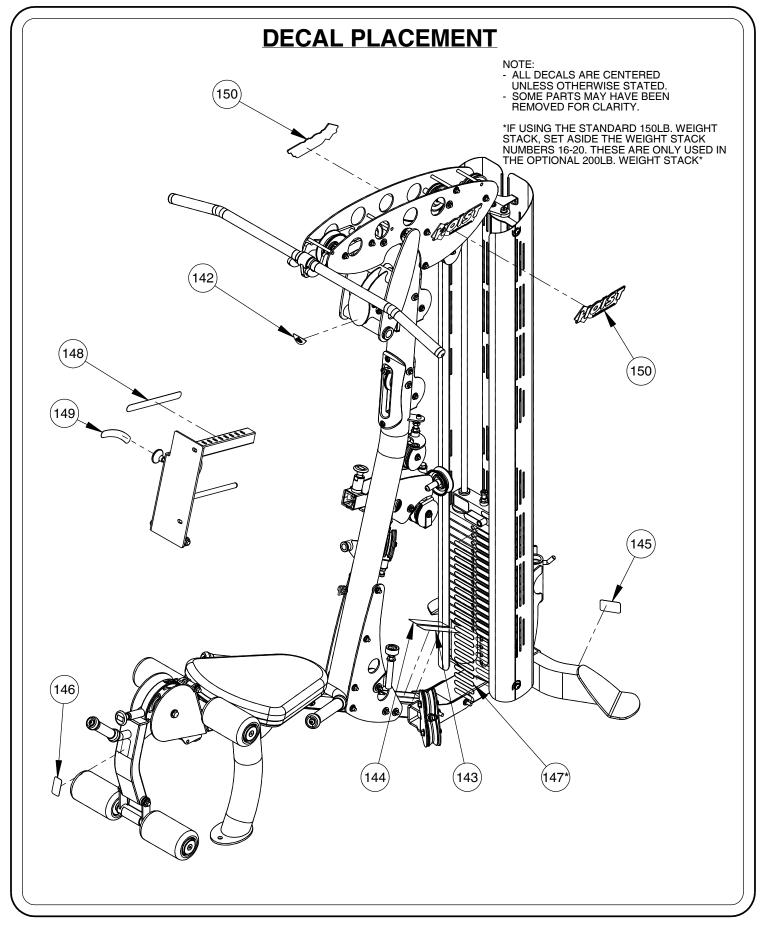




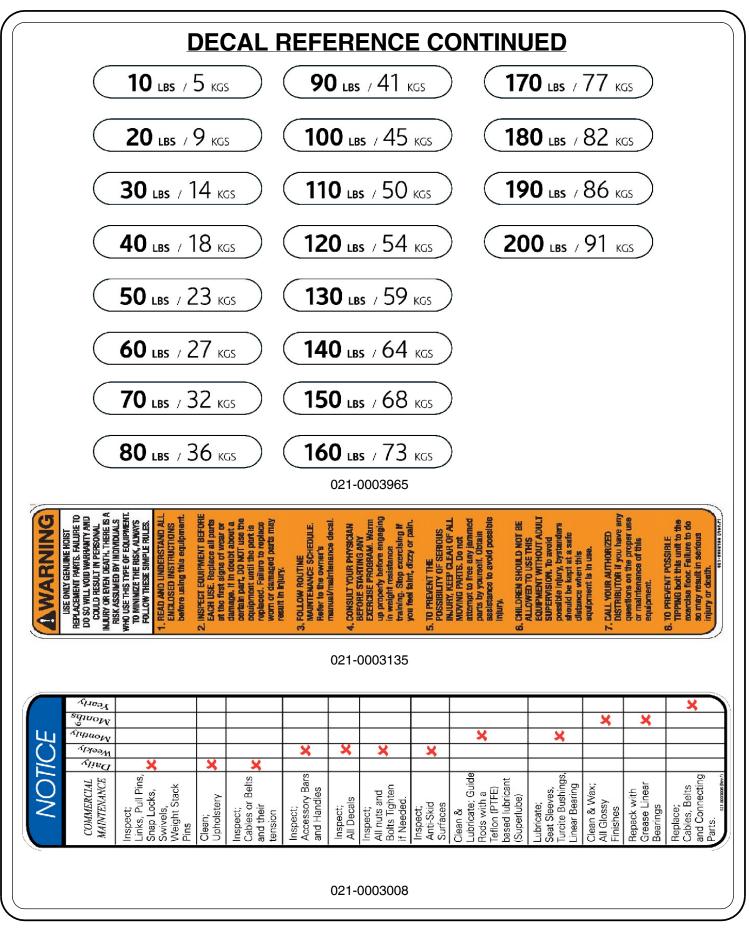




V-ELITE ASSEMBLY







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PART LIST

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.		DESCRIPTION	QTY
	PART NUMBER	DESCRIPTION CABLE ASSEMBLY: V BASE AB 129.06" LG.	
2	010-01C0372		1
3	010-01C0373	CABLE ASSEMBLY: V BASE FLOATING PULLEY 94.25" LG.	1
4	010-01C0374	CABLE ASSEMBLY: V BASE PULL DOWN 143.13" LG.	1
5	010-01C0659	CABLE ASSEMBLY: V ELITE BASE LEG EXTENSION 64.77" LG.	1
6	020-0014027	ADJUSTABLE STOP	1
7	022-01PD2092-A	SEAT PAD ASSEMBLY	1
8	022-01PD2304-A	PAD ASSEMBLY	1
9	026-01PL2175	PULL-PIN KNOB	1
10	026-01X0186	PULL-PIN ASSEMBLY	1
11	026-01X1118	ALUMINUM CURL BAR ASSEMBLY	1
12	026-01X1119	ALUMINUM LAT BAR ASSEMBLY	1
13	026-01X1404	BAR MOUNT ASSEMBLY	1
14	026-01X1414	ADJ. FLOATING PULLEY HOUSING ASSEMBLY	2
15	026-01X1419	FRAME BASE ASSEMBLY	1
16	026-01X1425	ROLLER MOUNT ASSEMBLY	1
17	026-01X1540	HANDLE ASSEMBLY	1
18	026-01X1543	RESISTANCE PUSH PLATE ASSEMBLY	1
19	026-01X1544	ROLLER PIVOT HANGER ASSEMBLY	1
20	026-01X1545	LEG EXTENSION ASSEMBLY	1
21	026-01X1546	R.O.M. ASSEMBLY	1
22	026-01X1547	ROLLER SWIVEL ASSEMBLY	1
23	026-01X1635	FLEECE KNEE STRAP WITH (3) D-RINGS ASSEMBLY	1
25	026-01X3080	PAD ADJUSTER	1
26	026-01X7240	SEAT FRAME	1
27	026-01X7239	TOP MAIN FRAME ASSEMBLY	1
28	026-01X3160	RATCHET PULL-PIN ASSEMBLY	1
29	026-01X5163	MAIN UPRIGHT ASSEMBLY	1
30	026-01X3177	WIDE ADJ. FLOATING PULLEY HOUSING ASSEMBLY	1
31	026-01X5760	STRAP HANDLE WITH (3) O-RINGS (LOWER) ASSEMBLY	2
32	026-01X5007	ACCESSORY RACK ASSEMBLY	1
33	026-01X7241	SHIELD MOUNT - TOP ASSEMBLY	1
35	026-01X5079	SWIVEL PULLEY ASSEMBLY	1
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PART LIST CONTINUED NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
36	026-01X5097	PAD R.O.M.	1
37	026-01X7122	ANTI-TWIST CABLE ANCHOR	1
39	011-0111008	SET SCREW: 1/4"-28 X .25" LG. (WZ)	6
40	011-0112002	1/2" X .500" SHSS (WZ)	2
41	012-0305003	3/8"-16UNC JAM NUT (WZ)	1
42	014-0003003	BEARING: FLANGED BALL BEARING $ {\it O} $.50" I.D.	2
43	014-0011001	NYLINER BUSHING: Ø 1.09" O.D. X Ø 1.00" I.D X 1.13" LG.	2
44	014-0101005	BUSHING: OILITE FLANGED Ø1.38" O.D. X Ø1.00" I.D. X .81" LG.	2
45	014-0101014	FLANGED OILITE 0.75" I.D. X .60" L.G.	1
46	014-0101015	1/2" I.D. FLANGED OILITE	14
47	016-0002007	VINYL SLEEVE Ø.38" X 1.63"	2
48	016-0203003	PINETREE PLUG	1
50	018-0001002	CABLE PULLEY: Ø3.50"	10
51	018-0001003	CABLE PULLEY: Ø4.50"	1
52	018-0002014	CABLE PULLEY: WIDE (BORED HUB) Ø4.50"	1
53	018-0002015	CABLE PULLEY: WIDE (BORED HUB) $ otin $ 3.50"	11
54	019-0001001	PLUG BUMPER	4
55	019-0001006	THICK RUBBER DONUT $Ø$ 3.00" X .50" BLACK	2
56	020-0010002	SNAP LINK	4
57	020-0011009	SPRING	1
58	022-01PDR008	ROLLER PAD $ otin 4.00" $ X 7.00" LG.	4
60	026-01G0177	GUIDE ROD Ø.75" X 71.44" LG.	2
61	026-01M0128-1	PULL PIN CAP	1
62	026-01M0238	FLATHEAD CAP Ø2.00" ALUM.	4
63	026-01M0760	HEAVY FLANGED SPACER: Ø.67 O.D. X Ø.39 I.D. X .50 LG.	6
64	026-01M0761	HEAVY FLANGED SPACER: Ø.39" I.D X 1.69" LG.	4
66	026-01M0863	HEAVY FLANGED SPACER: ϕ .39" I.D. X .38" LG.	2
67	026-01M0932	ALUMINIUM CAP: Ø1.25" ID	2
68	026-01M0933	ALUMINUM RING: Ø1.25" ID	2
69	026-01M0936	ALUMINIUM RING: ϕ 1.00" I.D.	1
70	026-01M0937	END CAP: ALUMINUM Ø1.0" I.D.	1

PART LIST CONTINUED

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

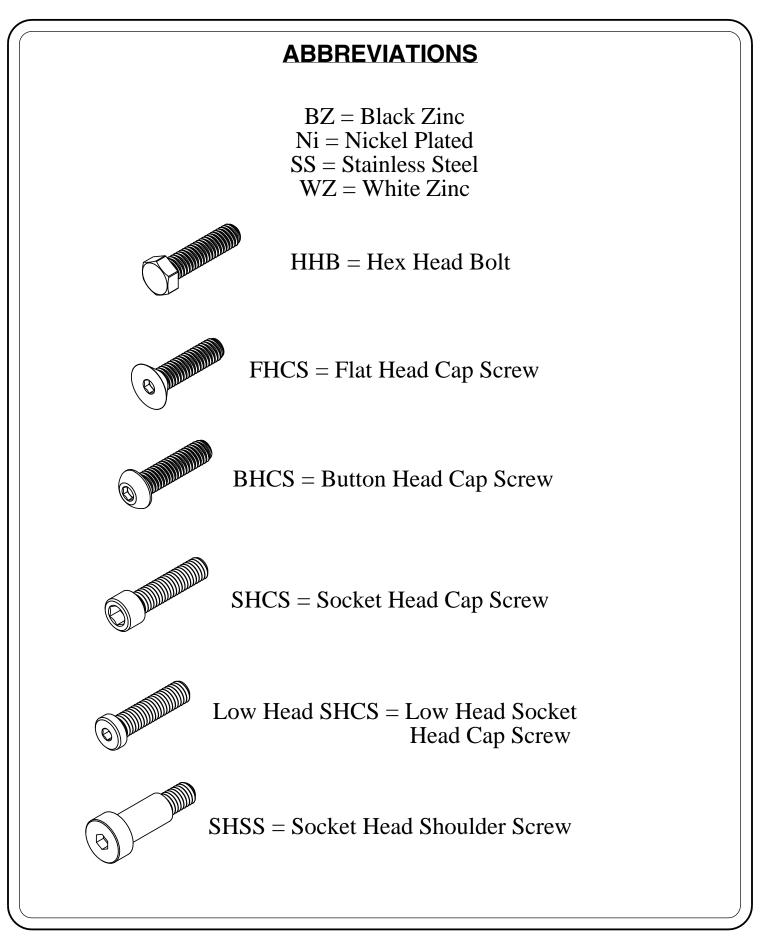
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71	026-01M2199	PUSH-PIN PLUNGER	1
73	026-01M2268	SHAFT: Ø 1.00 X 6.56" LG.	1
75	026-01M2539	HEAVY FLANGED SPACER Ø.39" I.D. X 2.36" LG.	2
76	026-01M2553	SPACER .75" O.D. X .39" I.D. X 1.50" LG.	2
77	026-01P1689	DOUBLE PULLEY MOUNT PLATE	2
78	026-01P3368	GUSSET PLATE	2
79	026-01P6593	SHIELD-1	1
80	026-01P6594	SHIELD-2	1
81	026-01P6073	PULLEY PLATE	1
82	026-01P6075	BRKT-U	1
84	026-01P6098	ANTI-TWIST BRKT	1
85	026-01P6119	BACKING PLATE	2
86	026-01PL0125	E-Z GLIDE PLASTIC SLEEVE	2
88	026-01PL0206-26	OPEN END GRIP ϕ 1.00"	1
89	026-01PL0235-23	GRIP OPEN END Ø1.188" X 8.75" LG.	2
91	026-01PL0369	WEIGHT STAND OFF	2
92	026-01PL0371	DELRIN BUSHING	1
93	026-01PL0381	BUMPER, HALF ROUND, DUAL STEM	1
94	026-01PL2201	PLASTIC SLEEVE $Ø.75$ " O.D.	2
95	026-01PL2316	ENDCAP (DOMED) - GREY $Ø$ 1.00"	1
96	026-01PL2413	SLOT COVER	1
97	026-01PL2420	SPLIT SLEEVE Ø 1.25" X 2.38"	1
98	026-01PL2422	STOP DISK	1
99	026-01PL2245	PLASTIC FLANGED BUSHING Ø.75" O.D X Ø.50" I.D X .38" LG.	1
103	026-STD-06-0254	ROLLER BUSHING - 1.00" I.D.	8
104	WS#22	150 LBS. STACK (8.25 LBS. TOP PLATE W/ 20 HOLE STEM)	1
105	013-0002003	1/4" X 16mm SAE FLAT WASHER (WZ)	2

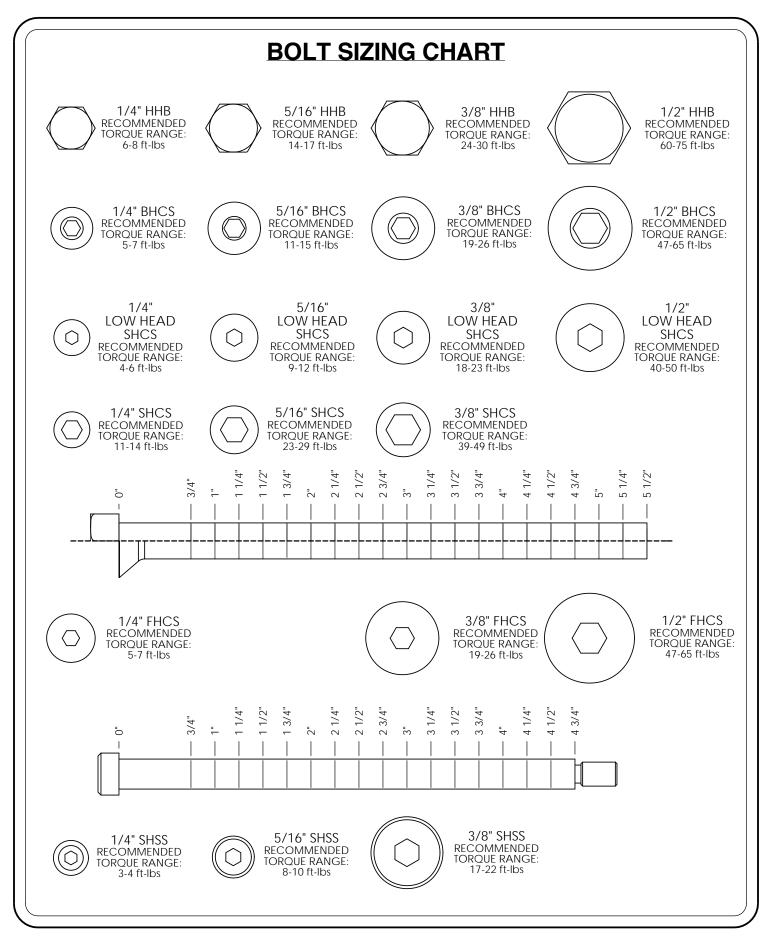
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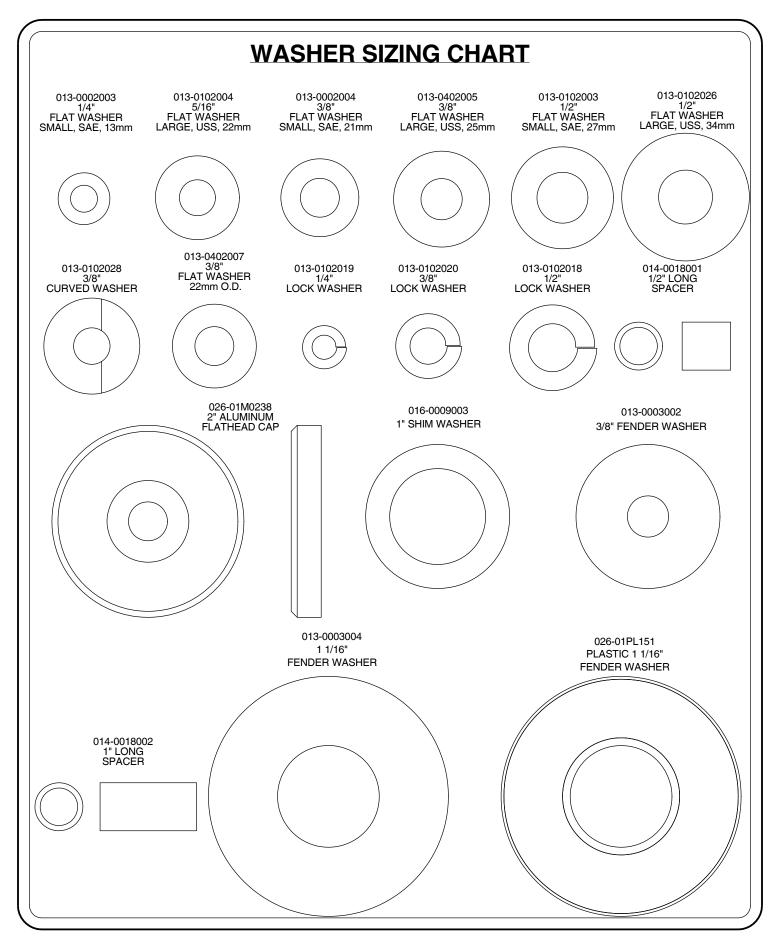
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106	013-0302008	5/16" SAE FLAT WASHER (WZ)	6
107	013-0402007	3/8" X 22mm FLAT WASHER (WZ)	81
108	013-0102003	1/2" X 27mm SAE FLAT WASHER (WZ)	11
109	013-0102028	3/8" CURVED WASHER (WZ)	6
110	013-0102020	3/8" SPLIT LOCK WASHER (WZ)	2
111	013-0102023	1/4" INTERNAL LOCK WASHER (WZ)	2
112	013-0102022	3/8" INTERNAL LOCK WASHER (WZ)	12
113	011-0102008	1/4"-20UNC X.75" BHCS (WZ)	2
114	011-0107011	5/16"-18UNC X 1.25" HHB (WZ)	6
115	011-0101107	3/8"-16UNC X .50" BHCS (WZ)	1
116	011-0311013	3/8-16UNC X .75" SQUARE HEAD (WZ)	1
117	011-0101026	3/8"-16UNC X 1.00" BHCS (WZ)	3
118	011-0101041	3/8"-16UNC X .75" BHCS (WZ)	8
119	011-0002033	3/8"-16UNC X 1.25" FHCS (WZ)	4
120	011-0107037	3/8"-16UNC X 1.25" HHB (WZ)	4
121	011-0407027	3/8"-16UNC X 1.75" HHB (WZ)	5
122	011-0407058	3/8"-16UNC X 2.00" HHB (WZ)	1
123	011-0107026	3/8"-16UNC X 2.25" HHB (WZ)	5
124	011-0107009	3/8"-16UNC X 2.50" HHB (WZ)	2
125	011-0007050	3/8"-16UNC X 2.75" HHB (WZ)	1
126	011-0407026	3/8"-16UNC X 3.00" HHB (WZ)	4
127	011-0407025	3/8"-16UNC X 4.00" HHB (WZ)	3
128	011-0107049	3/8"-16UNC X 4.75" HHB (WZ)	2
129	011-0107022	3/8"-16UNC X 5.00" HHB (WZ)	14
130	011-0407070	3/8"-16UNC X 5.25" HHB (WZ)	3
131	011-0101085	1/2"-13UNC X .50" BHCS (WZ)	1
132	011-0407018	1/2"-13UNC X 2.50" HHB (WZ)	1
133	011-0407000	1/2"-13UNC X 3.50" HHB (WZ)	1
134	011-0407047	1/2"-13UNC X 4.00" HHB (WZ)	1
135	011-0407055	1/2"-13UNC X 4.75" HHB (WZ)	1
136	011-0307060	1/2"-13UNC X 6.00" HHB (WZ)	1
138	012-0102006	5/16"-18UNC THIN NYLOCK NUT (WZ)	1
139	012-0105008	1/2"-13 ACORN NUT (WZ)	1
140	012-0104008	3/8"-16 UNC THIN NYLOCK NUT (WZ)	45

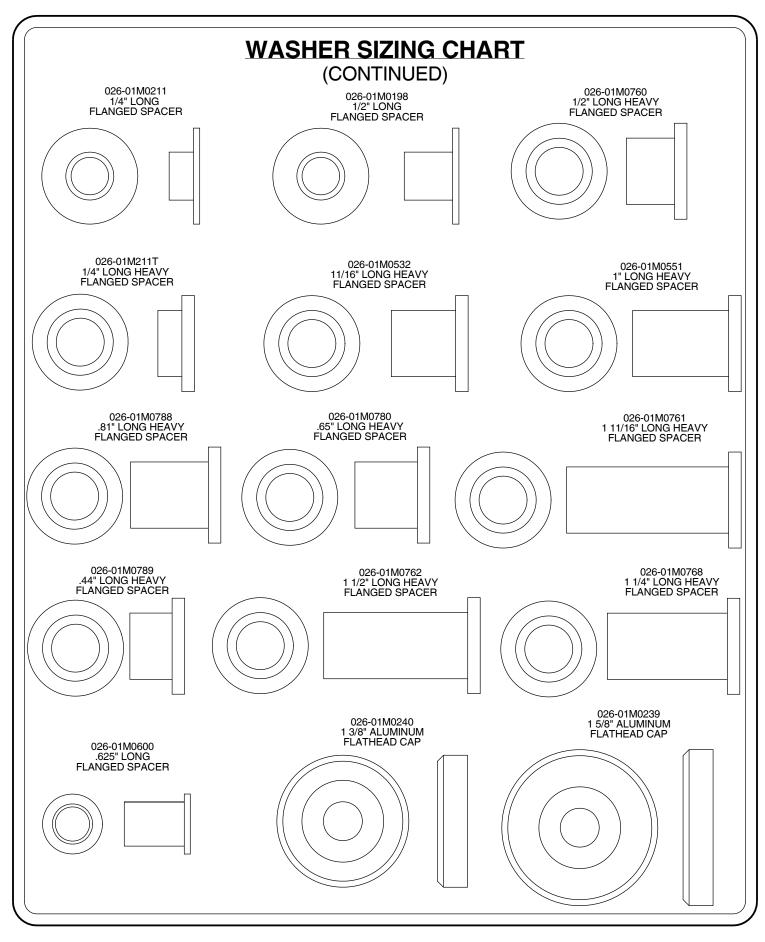
PART LIST CONTINUED NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
141	012-0304011	1/2"-13 UNC THIN NYLOCK NUT (WZ)	4
142	021-0003672	DECAL: V ELITE BADGE	1
143	021-0003135	DECAL WARNING 1.50" X 7.75"	1
144	021-0003008	DECAL COMMERCIAL MAINTENANCE 1.50 X 6.69	1
145	SERIAL # DECAL	DECAL HOIST SERIAL # 1.63" X 2.63"	1
146	021-0003322	DECAL PINCH POINT 1.25" X 2.31" (VERTICAL)	1
147	021-0003965	DECAL: WEIGHT STACK 22 (10-200 LBS.)	1
148	021-0003675	DECAL V BACK ADJUSTER	1
149	021-0003676	BACK PAD R.O.M. DECAL	1
150	021-0018022	DECAL HOISTFITNESS.COM LOGO	2
151	020-0014028	14 LINK CHAIN	1
152	026-01M0200	QUICK RELEASE CABLE LOCK Ø.34" I.D. X 1.00"LG.	2
153	011-0107020	3/8"-16UNC X 3.25" HHB (WZ)	2
154	011-0407031	3/8"-16UNC X 4.50" HHB (WZ)	2
155	011-0207030	1/2"-13UNC X 4.50" HHB (WZ)	1
156	022-0008032	AB STRAP	1
158	002-0001013	1cc of Synthetic Multi-Purpose Grease (PTFE)	2
159	010-01C0666	ANTI-TWIST CABLE: 34.76" LG.	1
160	026-01PL2393	Ø3.00" X .81" ID X.313" T SPACER	2









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MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL / LIGHT COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY										
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY											
Clean; Upholstery	DAILY	WEEKLY											
Inspect; Cables or Belts and their tension	DAILY	WEEKLY											
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS											
Inspect; All Decals	WEEKLY	3 MONTHS											
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS											
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS											
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS											
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS											
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY											
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY											
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS											

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

Never use ammonia, acid-based, or petroleum-based solvents on any portion of the machine as it may damage the finish.

HOIST FITNESS SYSTEMS GENERAL MAINTENANCE INFORMATION

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

*Check all pieces for signs of visible wear or damage.

*Check springs in snap hooks and pull-pins for proper tension and alignment.

*If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

*To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.

*Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.

*Replace ripped or warn upholstery immediately.

*Keep sharp or pointed objects clear of all upholstery.

Decals:

*Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

*Inspect all nuts and bolts for any loosening and tighten if needed.

*Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

*These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

*Hoist uses only high quality belt, and mil-spec cables.

*Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.

*While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.

*Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

*Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.

*Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

*Wipe down adjusting tubes with a dust free rag before applying lubricant.

*Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

*Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

WEIGHT TRAINING TIPS

Use this manual to guide you through the basic exercises you can perform on your V-ELITE HOIST® Fitness System. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your V-ELITE HOIST® Fitness System, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

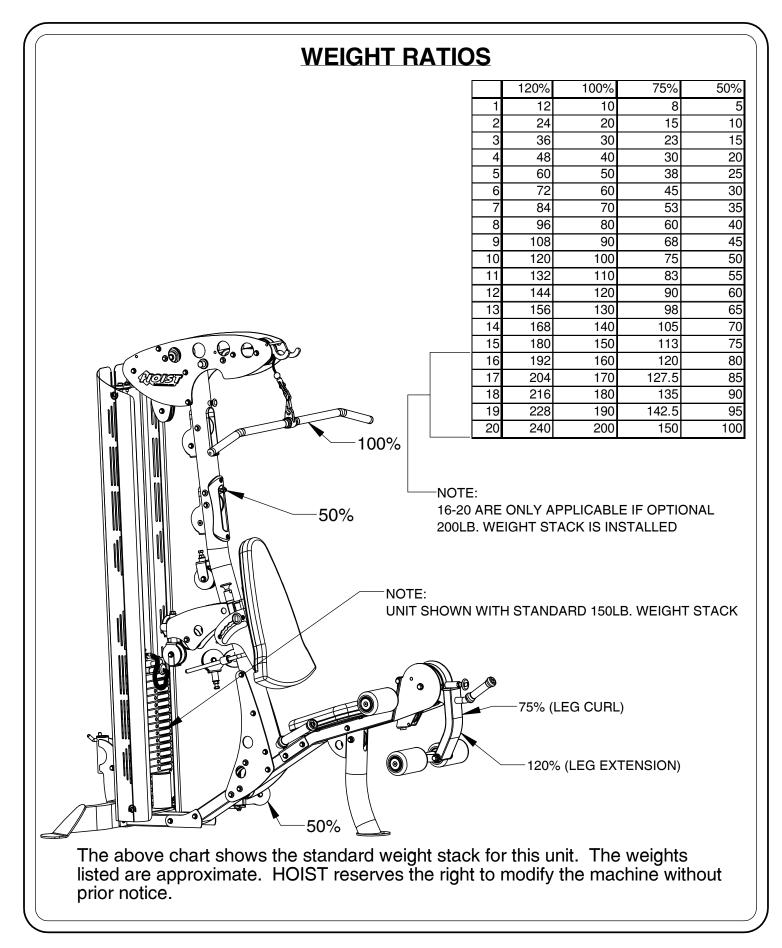
Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

Enjoy your V-ELITE HOIST® Fitness System!



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HOIST FITNESS SYSTEMS LIMITED LIFETIME WARRANTY

Hoist Fitness Systems warrants this product to the **original purchaser** to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.

To complete Warranty Registration visit: <u>www.HOISTFITNESS.com</u> and click on the Warranty Registration link

Starting from the original date of purchase, normal wear and tear shall be considered as the following:

COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts, or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

LIGHT COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts, or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

HOME USE: All malfunctions of grips, paint, and chrome that occur up to ten years; all malfunctions of electronic components, belts, cables, or upholstery that occur up to ten years; all malfunctions of pulleys, bearings, or bushings that occur up to ten years. The frame and all welded components are warranted for the life of the product.

PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE. Refer to the instructions page of your owners manual or consult with you fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death! Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

LIGHT COMMERCIAL USE: Our Light Commercial warranty applies to facilities that **DO NOT** charge monthly membership dues and where the equipment would be used by **no more than 50** people per day. Examples of Light Commercial facilities include hotels, apartment complexes, personal training studios, fire stations, police stations, etc., that meet the criteria stated above.

WHAT IS NOT COVERED BY THIS WARRANTY: Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES: Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE: This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

TRANSPORTATION COSTS: Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems 11900 Community Rd. Poway, CA. 92064 (800)548-5438 PLEASE KEEP THIS FOR YOUR RECORDS