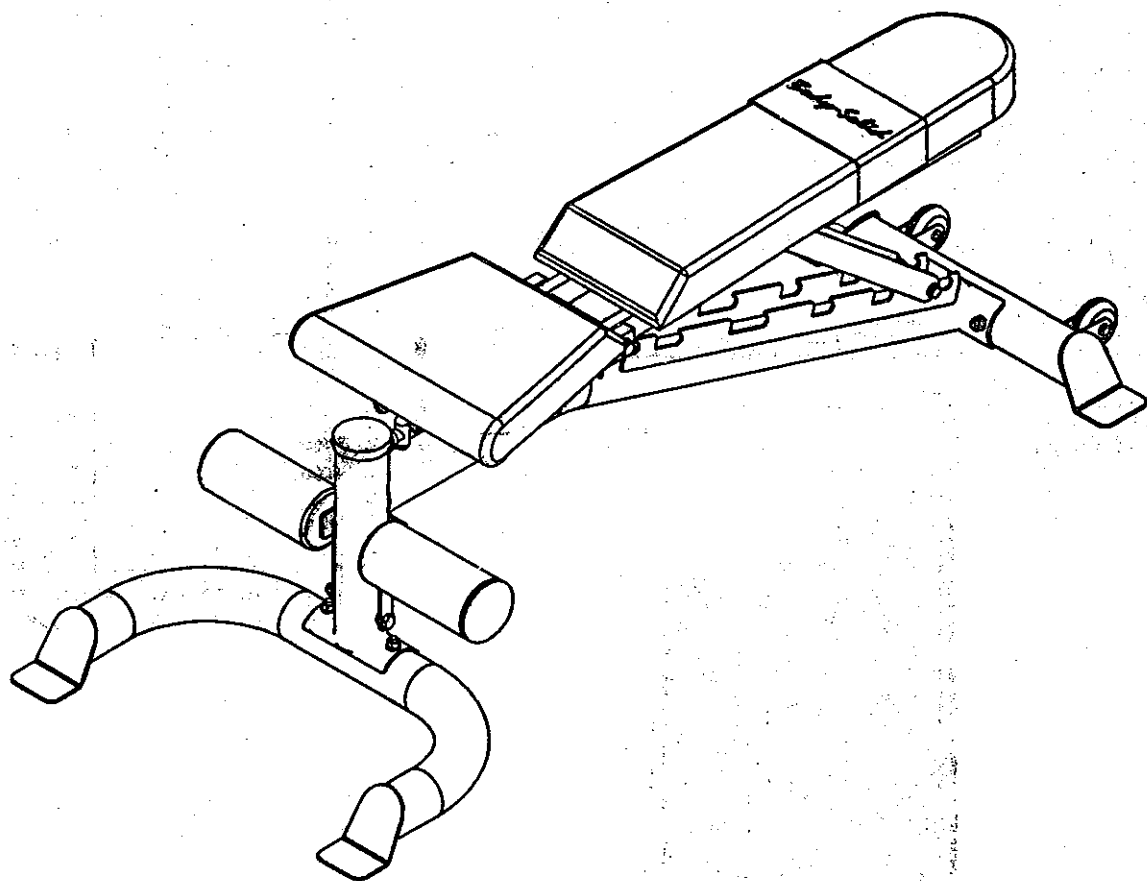


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Assembly & Instructions
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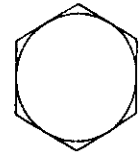
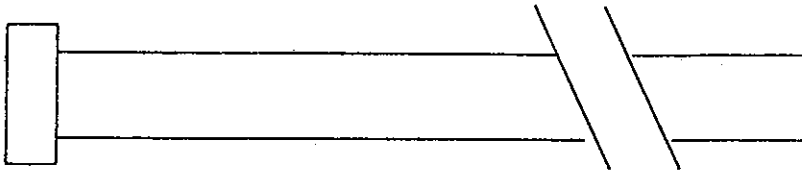
V. GFID100-110614

GFID100 Hardware Illustration

Part #1

HEX HEAD BOLT M12x165mm

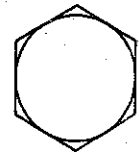
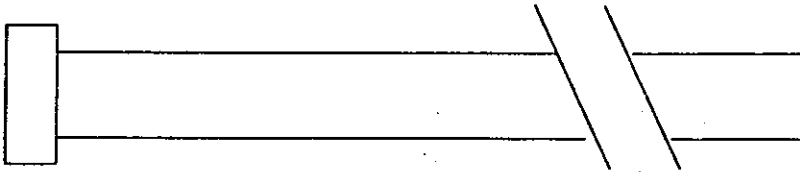
QTY. 1



Part #2

HEX HEAD BOLT M12x220mm

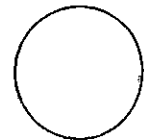
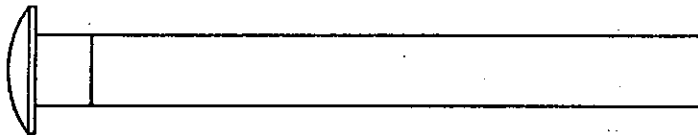
QTY. 1



Part #3

CARRIAGE BOLT M10x95mm

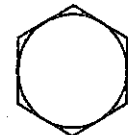
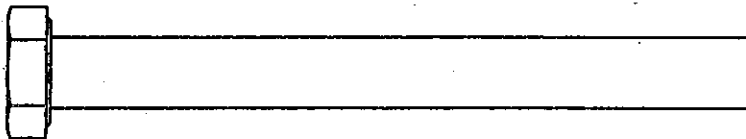
QTY. 4



Part #4

HEX HEAD BOLT M10x100mm

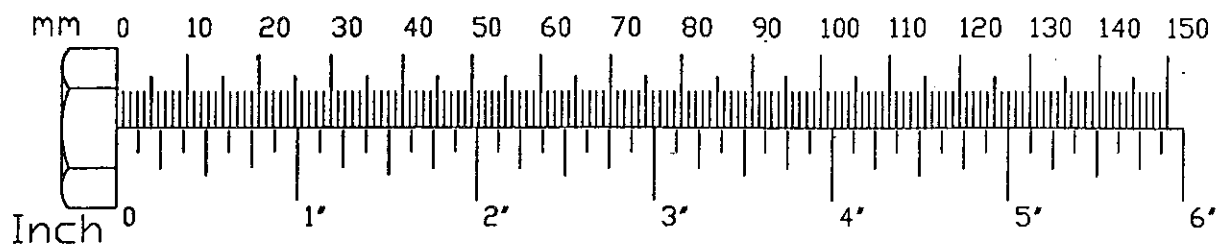
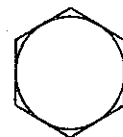
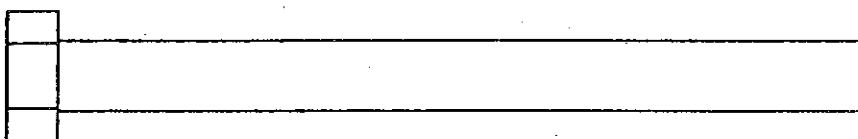
QTY. 1



Part #5

HEX HEAD BOLT M10x115mm

QTY. 1

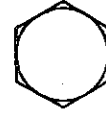
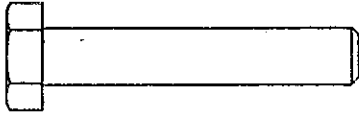


GFID 100 Hardware Illustration

Part #6

HEX HEAD BOLT M8x45mm

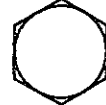
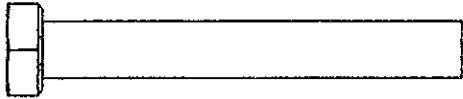
QTY. 2



Part #7

HEX HEAD BOLT M8x60mm

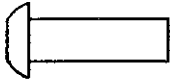
QTY. 8



Part #8

BUTTON HEAD CAP SCREW M6x20mm

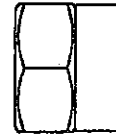
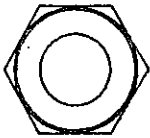
QTY. 1



Part #9

NYLON LOCK NUT M12

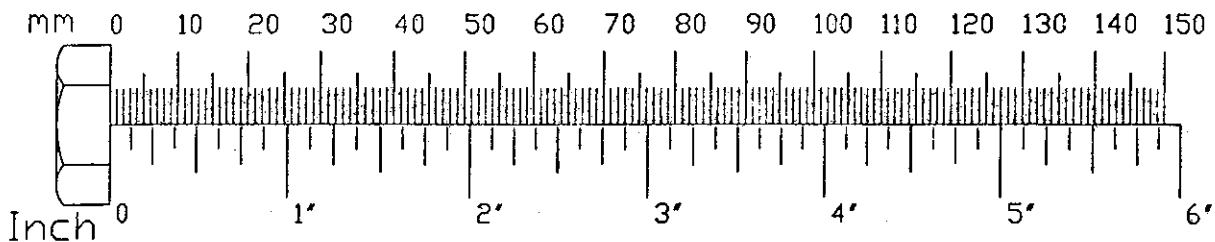
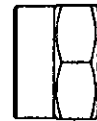
QTY. 2



Part #10

NYLON LOCK NUT M10

QTY. 6

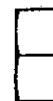


GFID100 Hardware Illustration

Part #11

NYLON LOCK NUT M8

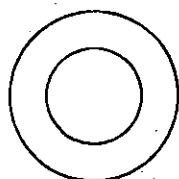
QTY. 2



Part #12

FLAT WASHER M12

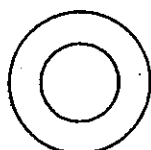
QTY. 4



Part #13

FLAT WASHER M10

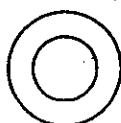
QTY. 10



Part #14

FLAT WASHER M8

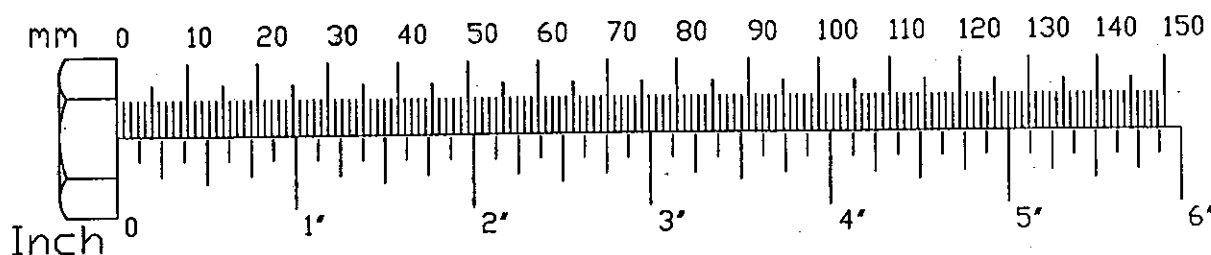
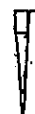
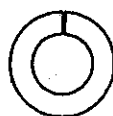
QTY. 12



Part #15

LOCK WASHER M8

QTY. 8



GFID100 Parts & Hardware List

Part#	Qty	Description
A	1	MAIN FRAME
B	1	FRONT LEG
C	1	BACK LEG
D	1	U BRACKET
E	1	SEAT FRAME
F	2	BACK FRAME
G	1	ADJUSTMENT BRACKET
1	1	M12x165mm HEX HEAD BOLT
2	1	M12x220mm HEX HEAD BOLT
3	4	M10x95mm CARRIAGE BOLT
4	1	M10x100mm HEX HEAD BOLT
5	1	M10x115mm HEX HEAD BOLT
6	2	M8x45mm HEX HEAD BOLT
7	8	M8x60mm HEX HEAD BOLT
8	1	M6x20mm BUTTON HEAD CAP SCREW
9	2	M12 NYLON LOCK NUT
10	6	M10 NYLON LOCK NUT
11	2	M8 NYLON LOCK NUT
12	4	M12 FLAT WASHER
13	10	M10 FLAT WASHER
14	12	M8 FLAT WASHER
15	8	M8 LOCK WASHER
16	4	BUSHING, Ø21xØ12.5x10mm
17	8	BUSHING, Ø16xØ12.5x8mm
18	8	END CAP, 40x20mm
19	1	RUBBER BUMPER
20	1	T-KNOB LOCK PIN, Ø12.5x48mm
21	1	POP PIN, Ø12.5x56mm
22	1	ROUND END CAP, Ø75mm
23	2	FOAM ROLLER
24	2	FOAM ROLLER COVER
25	2	ROUND END CAP, Ø95mm

GFID100 Parts & Hardware List

Part#	Qty	Description
26	1	SEAT PAD
27	1	BACK REST
28	1	TUBE, Ø16xØ12x74mm
29	1	PAD WRAP
30	2	FOOT PAD
31	2	TRANSPORT WHEEL

STEP 1

Be careful to assemble all components in the sequence they are presented.

NOTE:

Finger tighten all hardware in this step. **DO NOT** wrench tighten until instructed. Some components may be pre-assembled. Nylon lock nuts will not fully screw onto bolts, they must be wrench tighten to fully go on.

1A. Attach Front Leg (B) to Main Frame (A) using:

- 2 - (#3) M10x95mm Carriage Bolt**
- 2 - (#13) M10 Flat Washer**
- 2 - (#10) M10 Nylon Lock Nut**

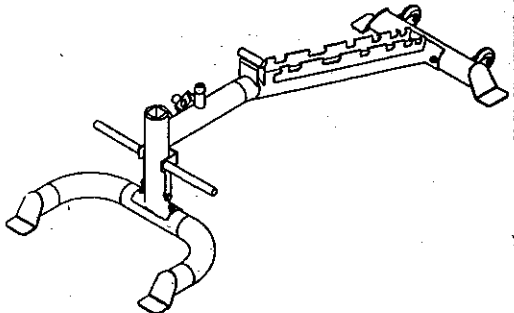
1B. Attach Back Leg (C) to Main Frame (A) using:

- 2 - (#3) M10x95mm Carriage Bolt**
- 2 - (#13) M10 Flat Washer**
- 2 - (#10) M10 Nylon Lock Nut**

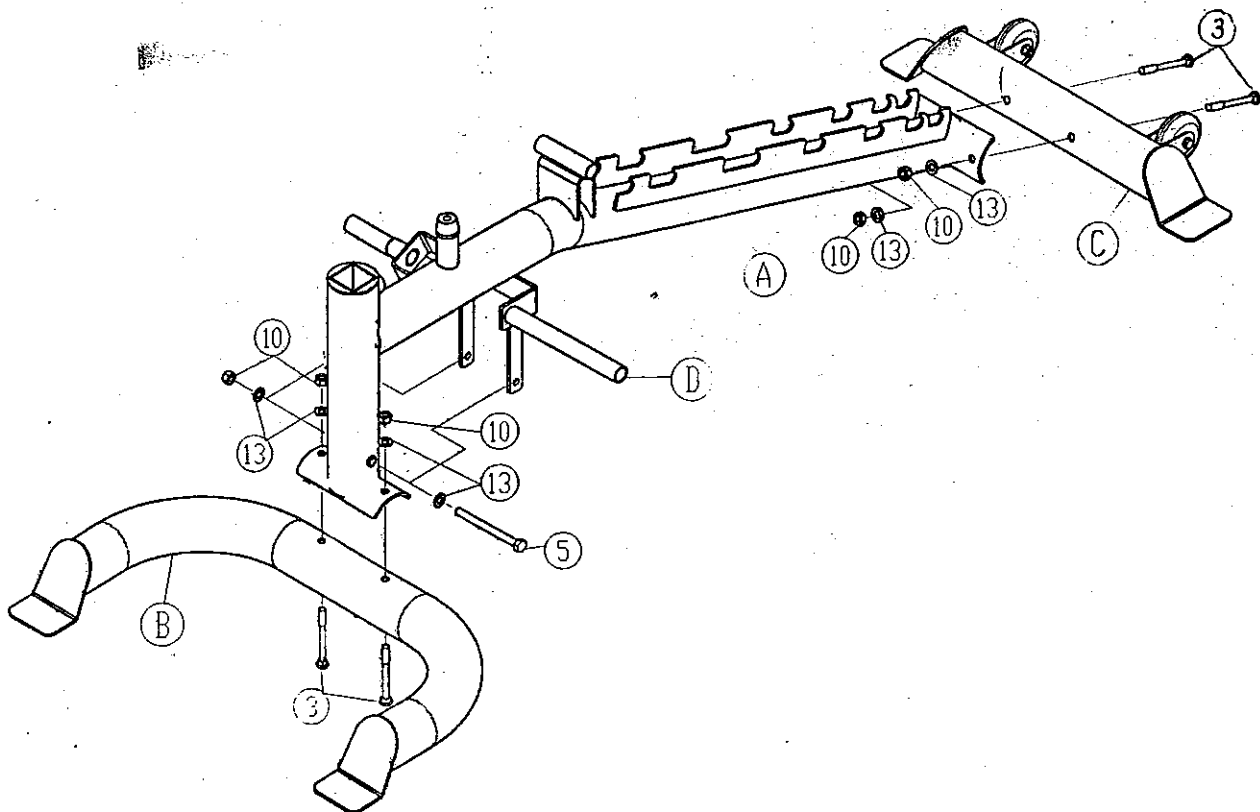
1C. Attach U Bracket (D) to Main Frame (A) using:

- 1 - (#5) M10x95mm Hex Head Bolt**
- 2 - (#13) M10 Flat Washer**
- 1 - (#10) M10 Nylon Lock Nut**

STEP
1



Above shows Step 1 assembled and completed.



STEP**2**

Be careful to assemble all components in the sequence they are presented.

NOTE:

Finger tighten all hardware in this step. **DO NOT** wrench tighten until instructed. Some components may be pre-assembled. Nylon lock nuts will not fully screw onto bolts, they must be wrench tighten to fully go on.

2A. Attach Seat and Back Frames (E & F) to Main Frame (A) using:

- 1 - (#2) M12x220mm Hex Head Bolt
- 2 - (#12) M12 Flat Washer
- 1 - (#9) M12 Nylon Lock Nut
- 2 - (#16) Ø21xØ12.5x10mm Bushing
- 8 - (#17) Ø16xØ12.5x8mm Bushing

2B. Attach Adjustment Bracket (G) to Back Frames (F) using:

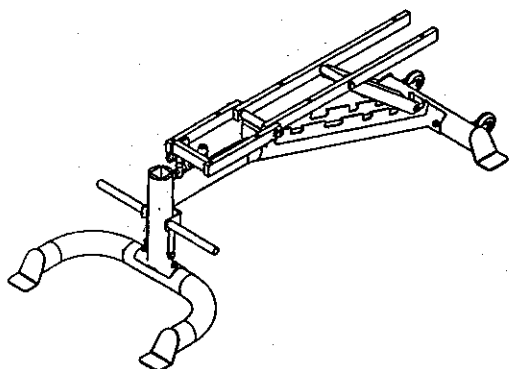
- 1 - (#1) M12x165mm Hex Head Bolt
- 2 - (#12) M12 Flat Washer
- 1 - (#9) M12 Nylon Lock Nut
- 2 - (#16) Ø21xØ12.5x10mm Bushing

2C. Attach Tube (28) to Adjustment Bracket (G) using:

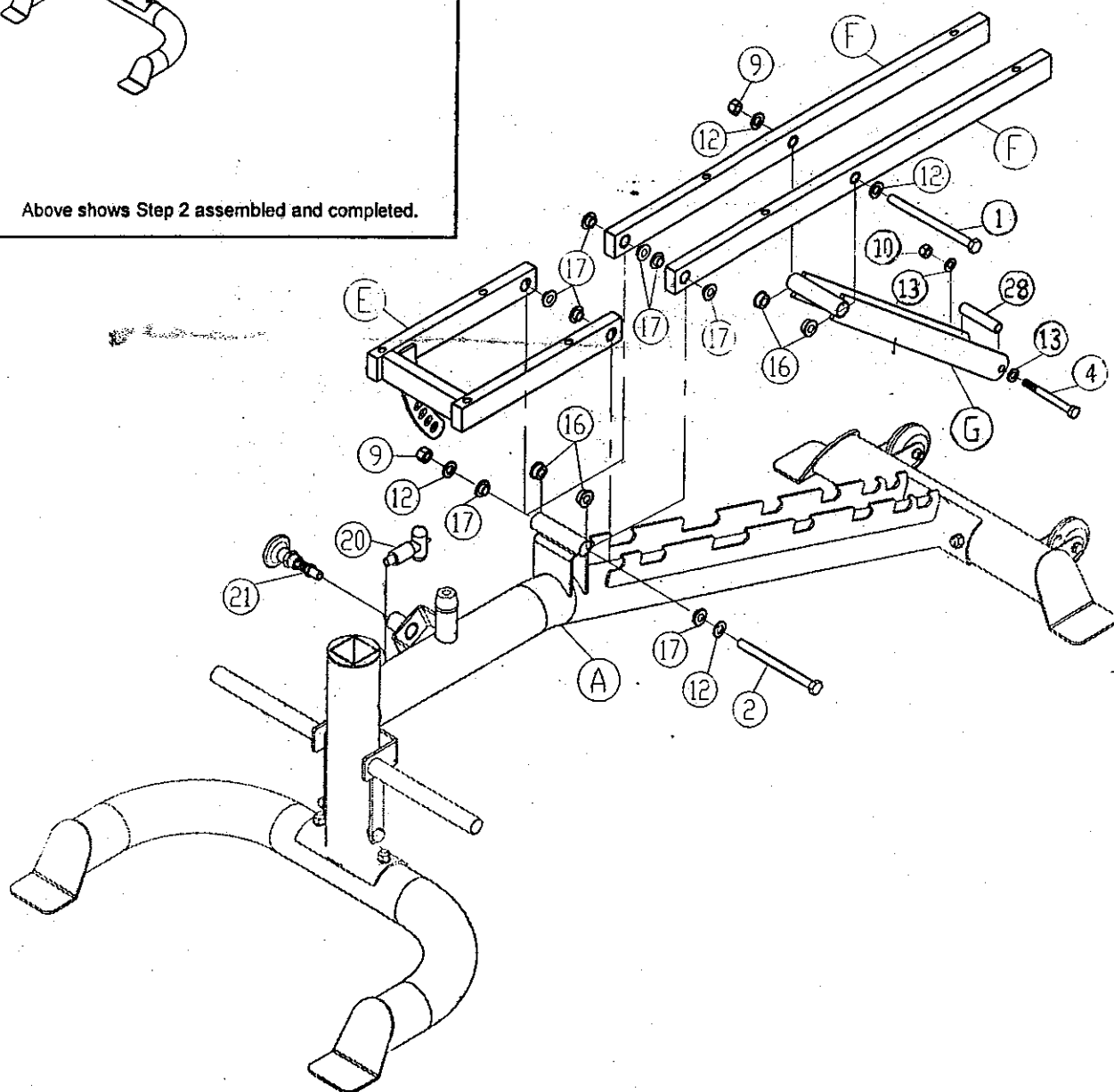
- 1 - (#4) M10x100mm Hex Head Bolt
- 2 - (#13) M10 Flat Washer
- 1 - (#10) M10 Nylon Lock Nut

2D. Attach T-Knob Lock Pin (20) and Pop Pin (21) to Main Frame (A)

STEP 2



Above shows Step 2 assembled and completed.



STEP 3

Be careful to assemble all components in the sequence they are presented.

NOTE:

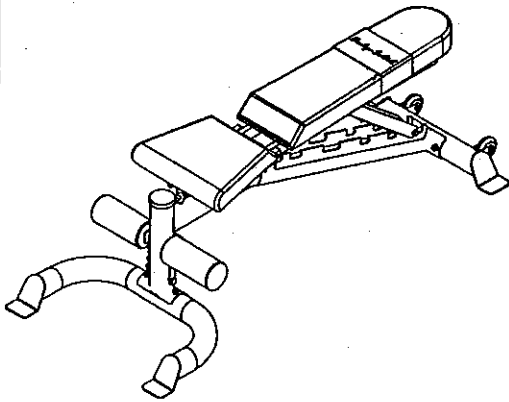
Wrench tighten ALL hardware at the end of STEP 3B. Some components may be pre-assembled. Nylon lock nuts will not fully screw onto bolts, they must be wrench tighten to fully go on.

- 3A. Attach Seat Pad (26) to Seat Frame (E) using:
 - 4 - (#7) M8x60mm Hex Head Bolt
 - 4 - (#14) M8 Flat Washer
 - 4 - (#15) M8 Lock Washer

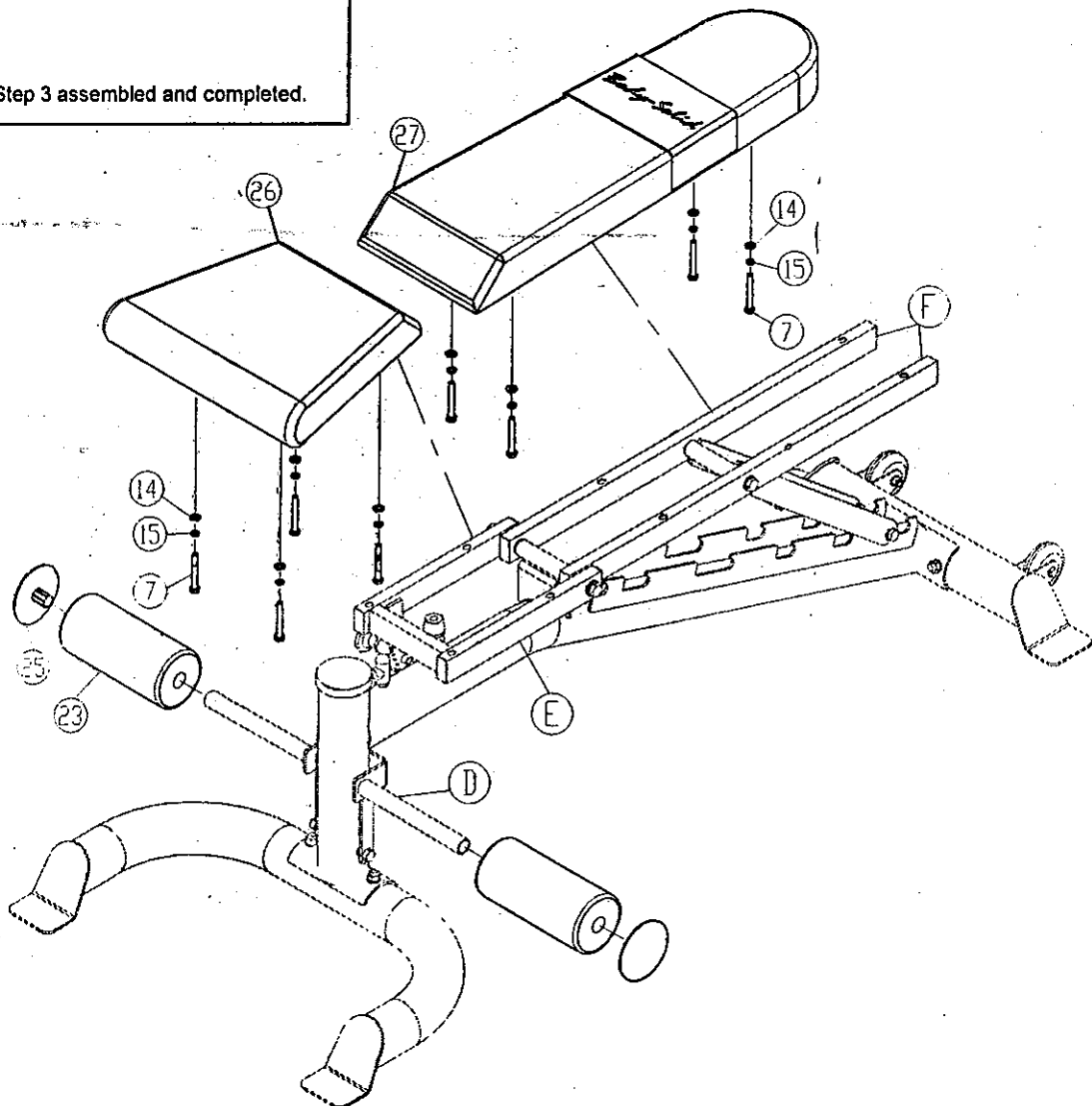
- 3B. Attach Back Rest (27) to Back Frames (F) using:
 - 4 - (#7) M8x60mm Hex Head Bolt
 - 4 - (#14) M8 Flat Washer
 - 4 - (#15) M8 Lock Washer

- 3C. Insert two Foam Rollers (23) and two Round End Caps (25) onto U-Bracket (D).

STEP
3



Above shows Step 3 assembled and completed.



GFID100 Exploded View

