



TUFFSTUFF FITNESS INTERNATIONAL OWNER'S MANUAL Maintenance & Assembly Instructions

IMPORTANT: KEEP THIS MANUAL FOR FUTURE REFERENCE



NOTICE

It is the Purchaser's/Owner's obligation:

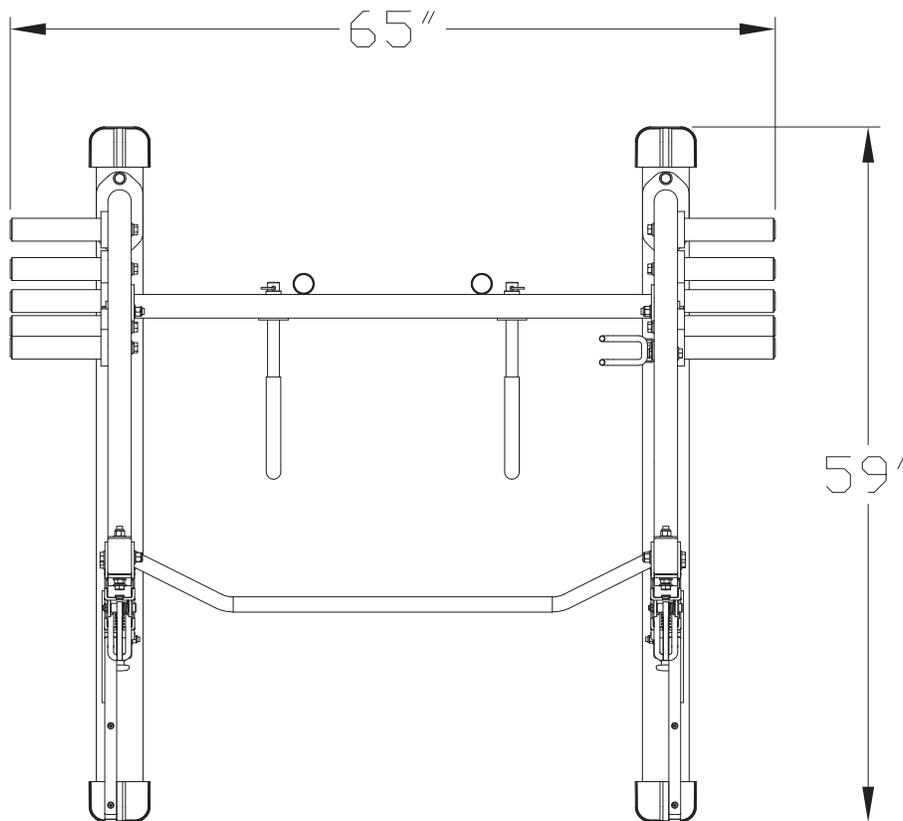
1. To disclose and post all Rules & Regulations, Danger, Warning and Caution labels affixed on the machine to their customers/users.
2. Equipment to be installed by TFI Authorized Dealer or a service company approved by TFI.
3. Provide trained personnel, supervision and correct usage of the equipment.
4. Provide scheduled inspection, maintenance & repairs and must be performed by TFI Authorized Dealer or a service company approved by TFI.
5. Must use only genuine TuffStuff replacement parts.

CHR-500 Half Cage w/Safety Stopper and Dip Handles

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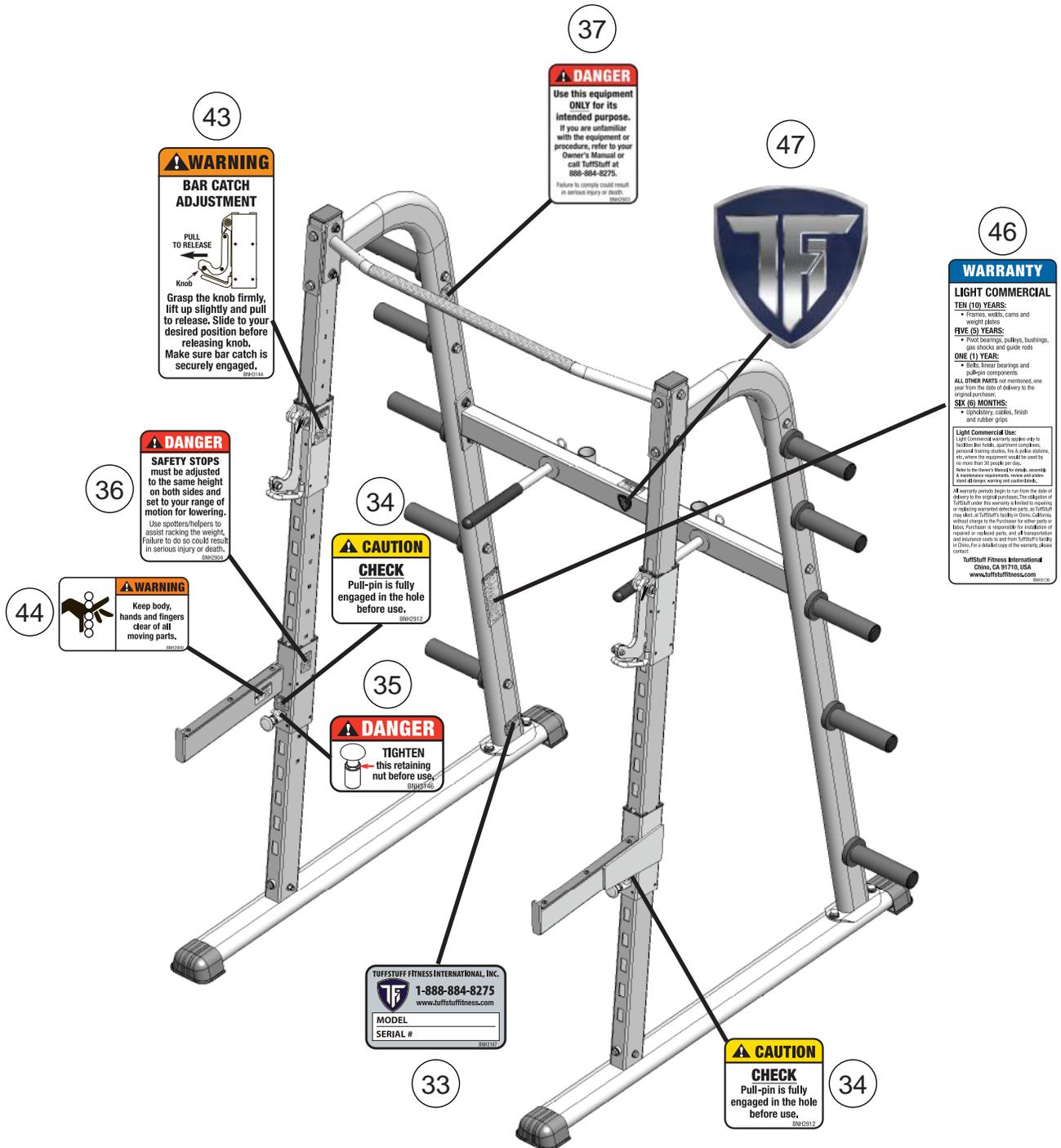
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L 59" X W 65" X H 84"
PRODUCT WEIGHT 235 lbs
MAX-LOAD WEIGHT LIMIT - 600 lbs

TuffStuff Fitness International Inc. continually engages in research related to product improvements. Please take the time to carefully read through this owner's manual thoroughly. Instructions contained in this owner's manual are not intended to cover all details or variations possible with equipment, or to cover every contingency that may be met in conjunction with assembly, installation, operation, maintenance or troubleshooting of the equipment. Even though we have prepared this owner's manual with extreme care, neither the manufacturer nor the author can accept responsibility for any errors in, or omission from, the information given. Should additional information be required, or should situations arise that are not covered by this owner's manual, the matter should be directed to Customer Service at TuffStuff Fitness International Inc. in Chino, California.

Carefully read ALL Danger, Warning & Caution labels posted on the machine



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WARNING

BAR CATCH ADJUSTMENT

PULL TO RELEASE

Knob

Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged.

36

DANGER

SAFETY STOPS must be adjusted to the same height on both sides and set to your range of motion for lowering.

Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death.

44

WARNING

Keep body, hands and fingers clear of all moving parts.

34

CAUTION

CHECK Pull-pin is fully engaged in the hole before use.

35

DANGER

TIGHTEN this retaining nut before use.

37

DANGER

Use this equipment **ONLY** for its intended purpose. If you are unfamiliar with the equipment or procedure, refer to your Owner's Manual or call TuffStuff at 888-884-8275. Failure to comply could result in serious injury or death.



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WARRANTY

LIGHT COMMERCIAL

TEN (10) YEARS:

- Frames, welds, cams and weight plates.

FIVE (5) YEARS:

- Pivot bearings, pulleys, bushings, plate shocks and guide rods.

ONE (1) YEAR:

- Balls, linear bearings and roller components.

ALL OTHER PARTS not mentioned, one year from the date of delivery to the original purchaser.

SIX (6) MONTHS:

- Upholstery, cables, finish and rubber grips.

Light Commercial Use: Light Commercial use is applicable to facilities like hotels, apartment complexes, personal training studios, fitness bars, studios, etc. where the equipment would be used by no more than 50 people per day. Failure to meet the Owner's Manual for use, assembly or maintenance requirements, misuse and improper adjustment, warranty and voids.

All assembly manuals require the name of customer to be original purchaser. The obligation of TuffStuff under the warranty is limited to repair or replacing worn or defective parts, at TuffStuff's discretion, at TuffStuff's factory or office, without charge to the purchaser for other parts or labor. TuffStuff is not responsible for installation of repaired or replaced parts, and all transportation and reassembly costs to and from TuffStuff's factory in China. For a complete copy of the warranty, please contact:

TuffStuff Fitness International
China, CA 91710, USA
www.tuffstufffitness.com

TUFFSTUFF FITNESS INTERNATIONAL, INC.

1-888-884-8275
www.tuffstufffitness.com

MODEL _____
SERIAL # _____

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CAUTION

CHECK Pull-pin is fully engaged in the hole before use.

Carefully read ALL Danger, Warning & Caution labels posted on the machine

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WARNING

Serious injury or death can occur if these rules and precautions are not observed:

1. Read and Understand Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
2. Obtain a medical exam before beginning any exercise program.
3. Stop exercising if you feel or become dizzy. Consult a physician if you are experiencing pain.
4. Inspect equipment prior to use for wear and tear, loose fittings, worn or frayed cables/bands and frame cracks. Do not use if it appears damaged or inoperative.
5. Do not attempt to fix or free any jammed parts by yourself. Seek assistance from floor personnel.
6. Use this equipment only for the intended use and for exercises shown in the exercise label.
7. Keep body, clothing and hair clear from all moving parts.
8. Children must not be allowed near this machine. Teenager must be supervised.
9. Make sure the selector pin is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
10. Never pin the weights in an elevated position. Do not use the machine if found in this condition. Inform floor personnel immediately.
11. Do not modify selectorized weight stack with any add-on incremental weights or dumbbells, except those with standard factory installed hardware. Replace if damaged.
12. Do not remove labels affixed to the machine. Replace if damaged.

TuffStuff Fitness International
Chino, CA 91710, USA

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IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2316

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WARNING

BAR CATCH ADJUSTMENT



Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged.

36

DANGER

SAFETY STOPS must be adjusted to the same height on both sides and set to your range of motion for lowering.

Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death.

WARNING



Keep body, hands and fingers clear of all moving parts.

44

DANGER



TIGHTEN this retaining nut before use.

35

IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2316

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INSPECTIONS

Recommended Inspection	DAILY	WEEKLY	MONTHLY	YEARLY
INSPECT: • LPH, rollers, rope/bands, pulleys, connections, selector pin and adjustments.	X			
CLEAN: • Wipe with damp cloth. Do not use bleach, grease, oil or wax.	X			
INSPECT: • Cables, bands and tension adjust if needed.	X			
INSPECT: • Floor.	X			
INSPECT: • Adjust weights to bottom of range.	X			
INSPECT: • Accessory bars, handles, rubber grips.	X			
INSPECT: • All moving surfaces.	X			
CLEAN & LUBRICATE: • Clean with soap and water. Lubricate with Super Lube® or 3-in-1 oil.	X			
LUBRICATE: • Rollers, cables, sliding mechanism, bushings and floor mats.	X			
CLEAN & WAX: • Powder-coat finishes.	X			
REPLACE: • Cables & connecting parts.	X			

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty of product and could result in serious injury or death.

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com

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SCHEDULE

Replacement Parts

Recommended TuffStuff Parts (replace or as needed)	WARRANTY	REPLACEMENT
Lip/Bumper	X	
Foam Roll	X	
Cables	X	
Rubber Grips	X	
Adjust Handles	X	
Pulley Pins	X	
Plastic Guides	X	
Weight Selector Pin	X	
Abdominal Strap	X	
Adj. Release Handle	X	
Black Coax Wire	X	
Back-to-Back Roll	X	
Labels (as needed)	X	

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty of product and could result in serious injury or death.

TuffStuff Fitness International
13971 Norton Avenue
Chino, CA 91710

WARNING

ATTENTION USERS! Make sure lockings pins are fully engaged and secured.

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Carefully read ALL Danger, Warning & Caution labels posted on the machine

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IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2916

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WARNING

ATTENTION USERS!
Make sure lockings pins are fully engaged and secured. BNH0132

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WARNING

Keep body, hands and fingers clear of all moving parts. BNH0205

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WARNING

BAR CATCH ADJUSTMENT

Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged. BNH3144

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WARRANTY

LIGHT COMMERCIAL

TEN (10) YEARS:

- Frames, welds, cams and weight plates

FIVE (5) YEARS:

- Pivot bearings, pulleys, bushings, gas shocks and guide rods

ONE (1) YEAR:

- Belts, linear bearings and pull-pin components

ALL OTHER PARTS not mentioned, one year from the date of delivery to the original purchaser.

SIX (6) MONTHS:

- Upholstery, cables, finish and rubber grips

Light Commercial Use:
Light Commercial warranty applies only to facilities like hotels, apartment complexes, personal training studios, fire & police stations, etc. where the equipment would be used by no more than 30 people per day.
Refer to the Owner's Manual for details, assembly & maintenance requirements, review and understand all danger, warning and caution labels.

All warranty periods begin to run from the date of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Chino, California, without charge to the Purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs to and from TuffStuff's facility in Chino. For a detailed copy of the warranty, please contact:

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com BNH3136

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SCHEDULE
Replacement Parts

Recommended TuffStuff Parts (replace or as needed)	9-MONTH	12-MONTH	15-MONTH	18-MONTH
Upholstery	X			
Foam Rolls	X			
Cables		X		
Rubber Grips		X		
Nylon Handles			X	
Pull-Pins			X	
Plastic Guides			X	
Weight Selector Pin			X	
Abdominal Strap			X	
Adj. Release Handle				X
Black Caster Wheels				X
Buckle Seat/Belt				X
Labels (as needed)				X

Use only TuffStuff replacement parts when servicing. Failure to do so will void warranty on product and could result in personal injury.

TuffStuff Fitness International
13971 Norton Avenue
Chino, CA 91710 BNH3135

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DANGER

Use this equipment ONLY for its intended purpose. If you are unfamiliar with the equipment or procedure, refer to your Owner's Manual or call TuffStuff at 888-884-8275. Failure to comply could result in serious injury or death. BNH0131

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DANGER

SAFETY STOPS must be adjusted to the same height on both sides and set to your range of motion for lowering. Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death. BNH0204

35

DANGER

TIGHTEN this retaining nut before use. BNH3146

34

CAUTION

CHECK Pull-pin is fully engaged in the hole before use. BNH2912

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INSPECTIONS

Recommended Inspection	DAILY	WEEKLY	MONTHLY	6-MONTH	YEARLY
Replace all parts at first signs of wear or damage.					
INSPECT: Links, pull-pins, snap locks, swivels, connectors, selector pin, and welded-joints.	X				
CLEAN: Upholstery with lanolin-base cleaner. Do not use Windex.		X			
INSPECT: Cables, Belts and tension (adjust if needed).		X			
INSPECT: All Labels			X		
INSPECT: All nuts and bolts (tighten if needed).			X		
INSPECT: Accessory bars, handles, rubber grips.			X		
INSPECT: All anti-skid surfaces.			X		
CLEAN & LUBRICATE: Clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.			X		
LUBRICATE: Seat sleeves, pull-pin sliding mechanism, bushings and linear bearings.			X		
CLEAN & WAX: All powder-coat finishes.				X	
REPLACE: Cables & connecting parts.					X

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com BNH3137

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TUFFSTUFF FITNESS INTERNATIONAL, INC.

1-888-884-8275
www.tuffstufffitness.com

MODEL _____
SERIAL # _____ BNH3147

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WARNING

Serious injury or death can occur if these rules and precautions are not observed:

1. Read and Understand Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
2. Obtain a **medical exam** before beginning any exercise program.
3. **Stop exercising** if you feel faint or dizzy. Consult a physician if you are experiencing pain.
4. **Inspect equipment** prior to use for wear and tear, loose fittings, worn or frayed cables/belts and frame welds. Do not use if it appears damaged or inoperable.
5. **Do not attempt to fix** or free any jammed parts by yourself. Seek assistance from floor personnel.
6. **Use this equipment only for the intended use** and for exercise(s) shown in the exercise label.
7. Keep body, clothing and hair **clear from all moving parts**.
8. **Children must not be allowed** near this machine. Teenager must be supervised.
9. **Make sure the selector pin** is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
10. **Never pin the weights in an elevated position.** Do not use the machine if found in this condition. Inform floor personnel immediately.
11. **Do not modify selectorized weight stack** with any add-on incremental weights or dumbbells, except those with standard factory installed.
12. **Do not remove labels** affixed to the machine. Replace if damaged.

TuffStuff Fitness International
Chino, CA 91710, USA BNH3134

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IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2916

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BE ALERT!

THE FITNESS EQUIPMENT IN THIS FACILITY PRESENTS HAZARDS WHICH, IF NOT AVOIDED, COULD CAUSE SERIOUS INJURY OR DEATH.

Prior to using the equipment, **READ** the warning labels and instruction placards affixed to each machine.

If you are unsure on how to use a machine, seek the assistance of our floor personnel. We will be happy to instruct you on how to use the equipment properly.

Immediately report any piece of equipment that is not functioning properly to our floor personnel so that it may be evaluated and service promptly.

DO NOT ATTEMPT to use or fix any piece of equipment that is not functioning properly.

ASTM F1749-96 TUFFSTUFF FITNESS INTERNATIONAL, CHINO, CA 91710 BNH3138

It is extremely important that the **Facility Sign** shown to the left be installed in plain view of the unit.

You should have received it along with this Owner's Manual. If you did not receive this Facility Sign with your order, you can obtain one at no cost to you from TuffStuff Fitness by contacting our service department at:

1 (888) 884-8275
service@tuffstuff.net
service1@tuffstuff.net

Important Safety Instructions



It is the responsibility of the facility owner and/or owner of the equipment to review the Owner's Manual with their facility personnel and understand all Danger, Warning and Caution labels affixed on the machine. It is the responsibility of the floor personnel to instruct users on proper operation of the equipment and review all danger, warning and caution labels.

⚠ WARNING SERIOUS INJURY OR DEATH CAN OCCUR IF THESE SAFETY PRECAUTIONS ARE NOT OBSERVED:

1. Obtain a medical exam before beginning any exercise program.
2. Read and understand Owner's Manual and all **Danger, Warning and Caution** labels before using this equipment. If you still need help, seek assistance from floor personnel.
3. **Inspect the equipment** before each use for wear and tear, loose fittings, worn or frayed cables and frame welds. **DO NOT USE** if it appears to be inoperable or damaged.
4. Stop exercising if you feel faint or dizzy. Consult a physician if you are experiencing pain.
5. **Use this equipment only for the intended use.**
6. Keep body, clothing and hair clear from all moving parts. Do not attempt to free any jammed parts by yourself.
7. Always warm-up before and cool-down after weight training. Warm-up for 10-15 minutes with stretching and cardiovascular exercises. Cool-down should include light stretching exercises for 5-15 minutes.
8. Never hold your breath – will limit the flow of oxygen to your brain and may cause dizziness. The most often used breathing pattern is inhaling during least resistance and exhaling during maximum resistance.
9. Do not use accessories or accessory attachments that are not recommended by TFI.
8. **Children must not** be allowed near the equipment. Teenager must be supervised.
9. Replace immediately all parts at first sign of wear or damage. If unable to replace worn or damaged components/parts, remove machine from service until the repair is made.
10. Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death to the users.
11. **Do not remove** any decals affixed to the machine. Replace if damaged.
12. **Do not alter or modify** the original manufacturer's weight stack with any add-on incremental weights, weight plates or DUMBBELLS except those with standard factory installed option.
13. Maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. **NOTICE:** It is the sole responsibility of the owner or facility operator to ensure that regular maintenance is performed.

Facility Safety Guidelines and Practices

1. Read and understand the Owner's Manual before assembling, servicing or using the equipment.
2. Equipment to be installed by TFI Authorized Dealer or Professional Service Company approved by TFI.
3. Make sure each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
4. Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has proper clearance for usage and training.
5. Post and disclose all safety, rules and regulations on a bulletin board easily accessible to users.
6. Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grips.
7. **Do not** lean against or pull on the framework, weight stack or any component at all times.



DANGER: indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING: indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



CAUTION: indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

Registration, Service & Assembly



Thank you for purchasing the CHR-500 Half Cage w/Safety Stopper and Dip Handles. This machine is part of the TuffStuff line of quality strength training equipment. To maximize your use of the equipment, please study the Owner's Manual thoroughly.

Registration

To avoid unnecessary delays on warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to register online at <http://www.tuffstufffitness.com> or mail to address shown below within 10 days of purchase.

Obtaining Service

Please use this Owner's Manual as your guide to all parts included in your shipment. When ordering parts, you must specify the part number and description from this owner's manual. **Use only genuine TuffStuff replacement parts when servicing the equipment.** Failure to do so will void warranty and could result in serious injury or death.

For information about product operation or service:

Phone: 909-629-1600 Toll Free 888-884-8275
Fax: 909-629-4967
E-mail: service@tuffstuff.net or service1@tuffstuff.net
Hours: M-F 8:00 – 4:30 PST
Or write to: TuffStuff Fitness International Inc.
Customer Service
13971 Norton Avenue, Chino, CA 91710

Retain this Owner's Manual for future reference when ordering service or parts. To assist you better, please be prepared to provide the following information:

1. Model Number
2. Place of Purchase
3. Serial Number
4. Part # and Description

Required Tools

The basic tools that you will need to assemble the CHR-500 but are not limited to:

- 9/16", 3/4", 1/2" combination wrenches
- Adjustable wrench
- Ratchet wrench with 9/16", 3/4", 1/2" sockets
- External retaining ring pliers
- Rubber mallet, measuring tape & utility knife
- Super Lube® spray lubricant and grease
- Windex or household glass cleaner

Assembly Requirements

Follow these installation requirements when assembling the CHR-500. Use the overhead view on the Content Page to layout your floor plan before assembling.

Set up the CHR-500 on a clean, solid, flat surface. A smooth, flat surface under the machine helps keep it level.

Allow ample space around the machine for safe unrestricted use and easier access.

Insert all bolts in the same direction. For aesthetic appearance, insert all bolts in the same direction unless specified (in text or illustration) to do otherwise.

Leave room for adjustments. Do not fully tighten fasteners until instructed in the assembly steps to do so (to prevent any difficulty with alignment of parts during the assembly process). When not instructed, tighten fasteners such as bolts, nuts and screws so the unit is stable, but leave room for adjustments.

Assembly Tips

Read all "Notes" on each page before beginning each step.

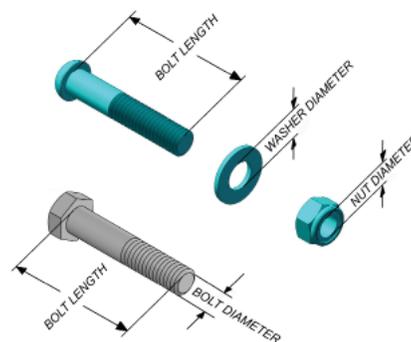
While you may be able to assemble the CHR-500 using the illustrations only, IMPORTANT safety notes and other tips are included in the text.

Some pieces may have extra holes that you will not use. Use only those holes indicated in the instructions and illustration.

NOTE: With so many assembled parts, proper alignment and adjustment is critical. While tightening the nuts and bolts, be sure to leave room for final adjustments.

CAUTION: Obtain assistance from TFI if you have difficulty assembling the CHR-500. Please do not attempt to complete the assembly as this could result in equipment failure and serious injuries to the users.

Symbols & Description



Loosely Tighten 



Loosely Tighten

Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

Fully Tighten 



Fully Tighten

Wrench tighten all hardware in this step.

Step 1

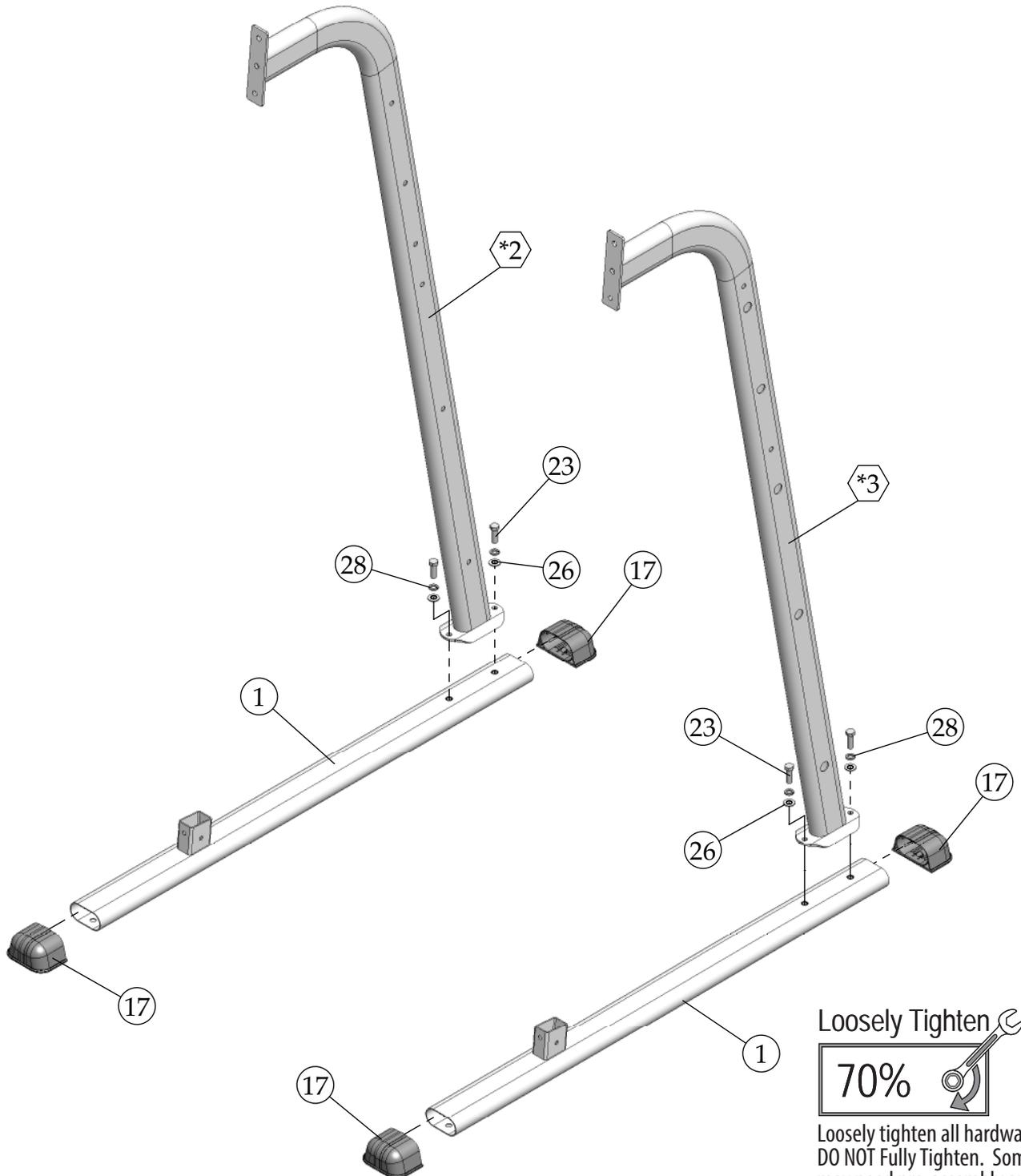


Step 1 Assembly List

Item #	Description	Qty.
1	BASE FRAME	2
*2	REAR SIDE FRAME RT	1
*3	REAR SIDE FRAME LT	1
17	PLASTIC HORIZONTAL ELLIPTICAL SHOE W/LOCK	4
23	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 1	4
26	FLAT WASHER SAE Z/P 1/2"	4
28	SPLIT LOCK WASHER B-Z/P 1/2"	4

NOTE:

1. IT IS STRONGLY RECOMMENDED THAT TWO PEOPLE PARTICIPATE IN THE ASSEMBLY OF THIS UNIT.



Loosely Tighten 

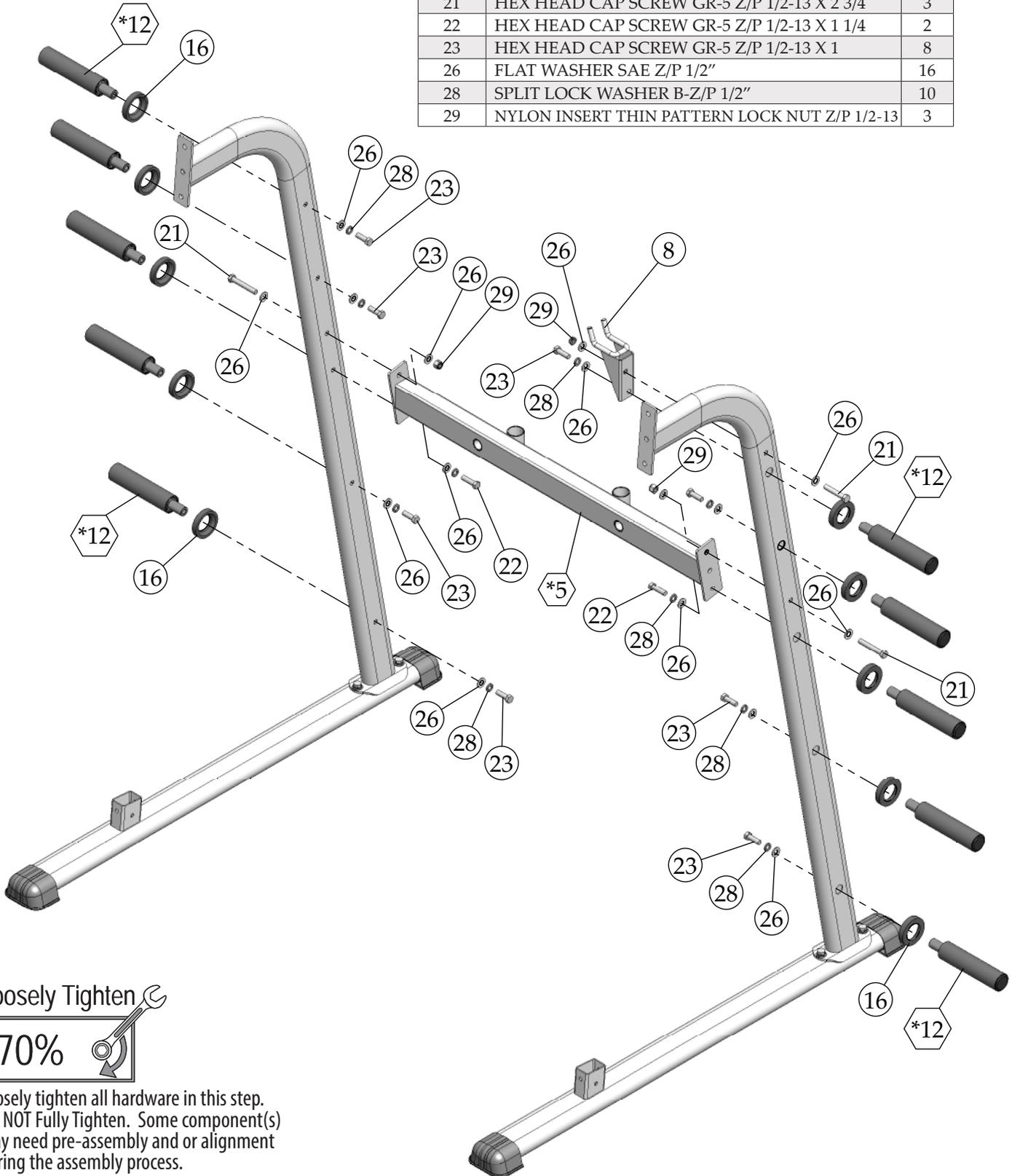
70% 

Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

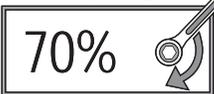
Step 2



Step 2 Assembly List		
Item #	Description	Qty.
*5	REAR CROSS BRACE	1
8	ACCESORIE HOLDER BRACKET	1
*12	OLYMPIC ADAPTER 1 X 8	10
16	RUBBER WASHER 1 7/8 ID X 4 1/4 OD X 9/16	10
21	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 2 3/4	3
22	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 1 1/4	2
23	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 1	8
26	FLAT WASHER SAE Z/P 1/2"	16
28	SPLIT LOCK WASHER B-Z/P 1/2"	10
29	NYLON INSERT THIN PATTERN LOCK NUT Z/P 1/2-13	3



Loosely Tighten 

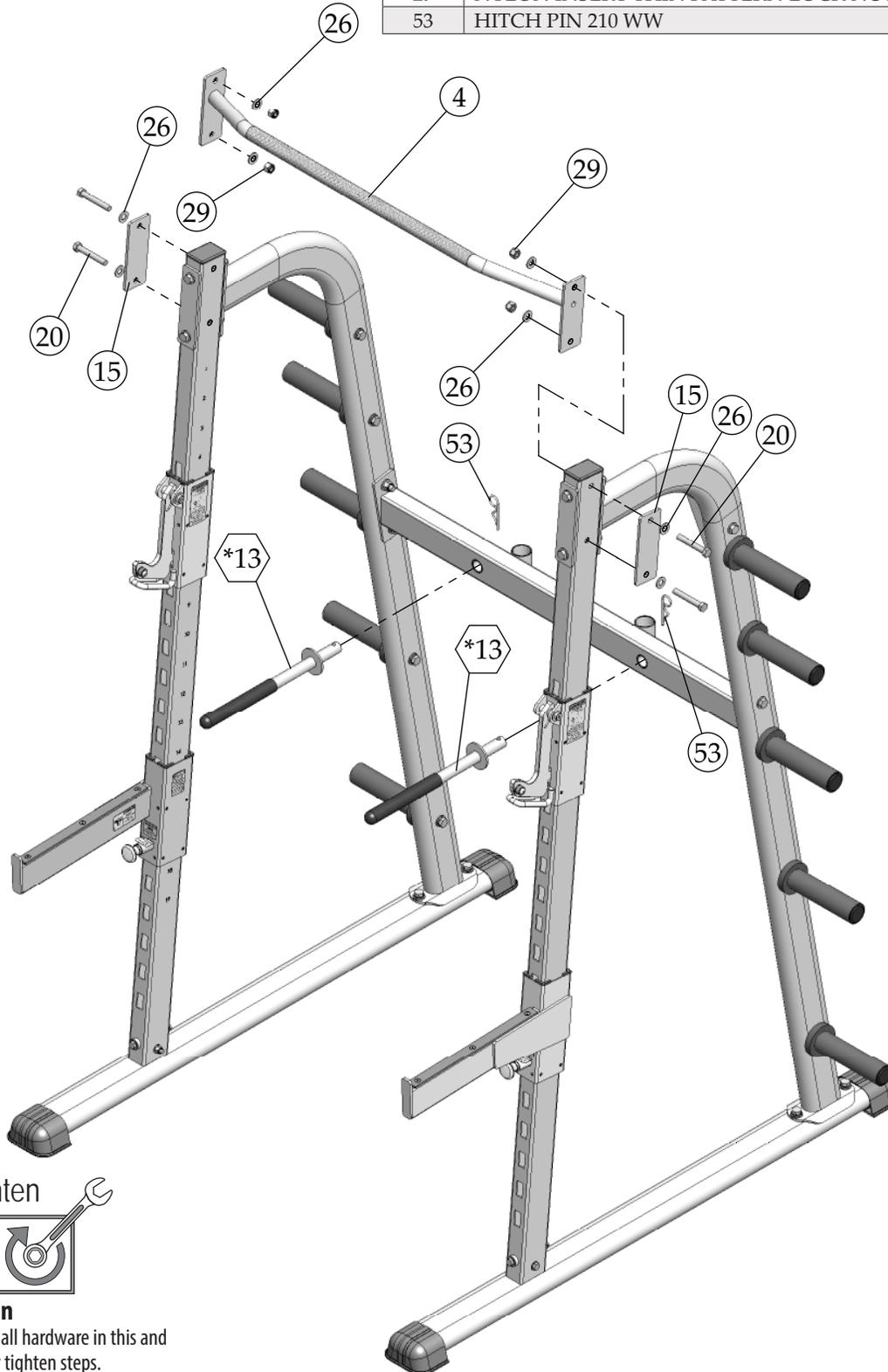


Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

Step 4



Step 4 Assembly List		
Item #	Description	Qty.
4	TOP CROSS BRACE	1
*13	DIPPING HANDLE	2
15	REINFORCEMENT PLATE 1/4 X 2 1/2 X 7	2
20	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 3	4
26	FLAT WASHER SAE Z/P 1/2"	8
29	NYLON INSERT THIN PATTERN LOCK NUT Z/P 1/2-13	4
53	HITCH PIN 210 WW	2



Fully Tighten



Fully Tighten

Wrench tighten all hardware in this and previous loosely tighten steps.

Parts List



COLOR CHART
 GRAY= SUB-ASSEMBLY PARTS
 BLACK= HARDWARE

CHR-500 REV0

CHR-500 Parts List

Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Part No.	Qty.
1	BASE FRAME	0	UP8255	2	32	FACILITY SIGN BE ALERT! THE FITNESS EQUIPMENT...		BNH3138	1
2	REAR SIDE FRAME RT	0	UP8256	1	33	LABEL-TFI SERIAL NO. 2.5 X 1.5		BNH3147	1
3	REAR SIDE FRAME LT	0	UP8257	1	34	LABEL-CAUTION CHECK PULL-PIN IS FULLY... 1 1/2 X 1 3/8		BNH2912	2
4	TOP CROSS BRACE	0	UP8258	1	35	LABEL DANGER CHECK RETAINING NUT... 1.5 X 1		BNH3146	2
5	REAR CROSS BRACE	0	UP8259	1	36	LABEL-DANGER SAFETY STOPS...		BNH2904	2
6	SELECTOR POST RT	0	UP8260	1	37	LABEL-DANGER USE THIS EQUIPMENT ONLY...		BNH2903	1
7	SELECTOR POST LT	0	UP8261	1	38	LABEL-IMPORTANT FOR SMOOTH PERFORMANCE...		BNH2916	2
8	ACCESORIE HOLDER BRACKET	0	UP8262	1	39	LABEL-INSPECTIONS RECOMMENDED INSPECTION...		BNH3137	1
9	BAR HOLDER	0	UP8188	2	40	LABEL-SCHEDULE REPLACEMENT PARTS...		BNH3135	1
10	SAFETY STOPPER RT	0	UP8189	1	41	LABEL-WARNING ATTENTION USERS! MAKE... (REV0)		BNH2152	1
11	SAFETY STOPPER LT	0	UP8190	1	42	LABEL-WARNING BAR CATCH LT, 2 X 4		BNH3143	1
12	OLYMPIC ADAPTER 1 X 8	0	UP2595	10	43	LABEL-WARNING BAR CATCH RT, 2 X 4		BNH3144	1
13	DIPPING HANDLE	0	UP8094	2	44	LABEL-WARNING KEEP BODY, HANDS... 1 1/2 X 2 5/8		BNH2909	2
14	REINFORCEMENT PLATE 1/4 X 2 X 7 7/8	0	UP8263	2	45	LABEL-WARNING SERIOUS INJURY OR DEATH		BNH3134	1
15	REINFORCEMENT PLATE 1/4 X 2 1/2 X 7	0	UP8264	2	46	LABEL-WARRANTY LIGHT COMMERCIAL		BNH3136	1
16	RUBBER WASHER 1 7/8 ID X 4 1/4 OD X 9/16 TK		BNH0933	10	47	TFI EMBLEM 1.88 HIGH X 1.98 WIDE BLUE AND CHROME		BNH4304	1
17	PLASTIC HORIZONTAL ELLIPTICAL SHOE W/LOCK		BNH3236	4	48	SWING LOCK J-HOOK		UP8038	2
18	NYLON SPACER 10.5MM ID X 20MM OD X 10MM		BNH4285	2	49	ABS SLEEVE 1 1/2 X 8 1/8		BNH1527	10
19	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 4		BNH2113	4	50	BUTTON HEAD SOCKET CAP SCREW GR-8 B-Z/P 3/8-16 X 1 1/4		BNH2521	2
20	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 3		BNH0331	4	51	FLAT HEAD SOCKET CAP SCREW Z/P M6-1.0 X 15		BNH3280	6
21	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 2 3/4		BNH2065	3	52	HARD GRIP .875 X 8 BLACK		BNH0523	2
22	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 1 1/4		BNH2167	2	53	HITCH PIN 210 WW		BNH0568	2
23	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 1		BNH0842	12	54	PLASTIC INSERT CAP 2 X 3		BNH0052	2
24	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 4 1/4		BNH2074	2	55	PLASTIC CORNER TUBE GLIDE 7/8 X 10 1/8		BNH2847	16
25	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 1/2		BNH2044	2	56	PLASTIC INSERT CAP 1 5/8" RD 14-18 GA		BNH1910	10
26	FLAT WASHER SAE Z/P 1/2"		BNH2031	38	57	PUSH PULL PIN 1/2 X 2 7/8 LIGHT SPRING		BNH0542	2
27	FLAT WASHER SAE Z/P 3/8"		BNH2030	12	58	SAFETY STOPPER PLASTIC STRIP 1 X 15		BNH4279	2
28	SPLIT LOCK WASHER B-Z/P 1/2"		BNH2519	14	59	SHOULDER BOLT ALLOY 1/2 X 55MM		BNH4284	2
29	NYLON INSERT THIN PATTERN LOCK NUT Z/P 1/2-13		BNH2027	11	60	SOCKET SET SCREW Z/P 10-32 X 1/8		BNH2088	2
30	NYLON INSERT THIN PATTERN LOCK NUT Z/P 3/8-16		BNH2026	8	61	TORSION SPRING 21MM, 3MM WIRE		BNH4278	2
31	HEX KEY ALLOY 3/32"		BNH0373	1					

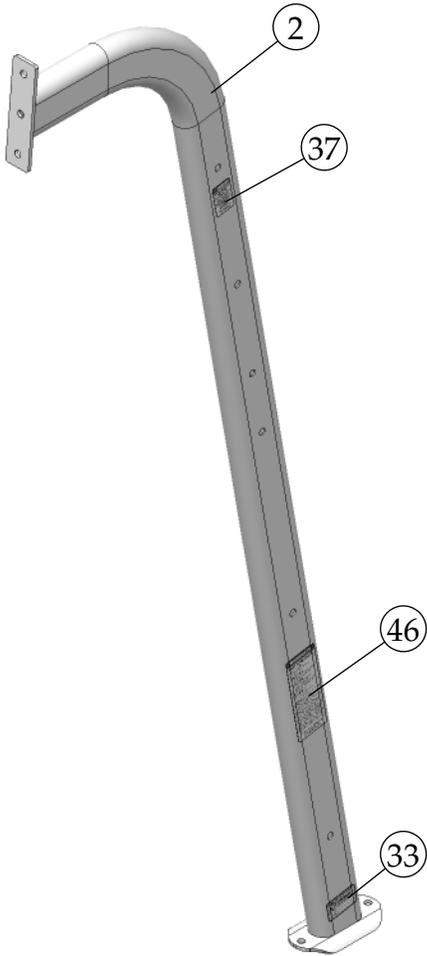
Pre-Assembled Components

Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Rev.	Qty.
*2	REAR SIDE FRAME RT	0	UP8256X1	1	*10	SAFETY STOPPER RT	0	UP8189X1	1
*3	REAR SIDE FRAME LT	0	UP8257X1	1	*11	SAFETY STOPPER LT	0	UP8190X1	1
*5	REAR CROSS BRACE	0	UP8259X1	1	*12	OLYMPIC ADAPTER 1 X 8	0	UP2595X1	10
*6	SELECTOR POST RT	0	UP8260X1	1	*13	DIPPING HANDLE	0	UP8094X1	2
*7	SELECTOR POST LT	0	UP8261X1	1	*62	BAR HOLDER LT	0	UP8188X2	1
*9	BAR HOLDER RT	0	UP8188X1	1					

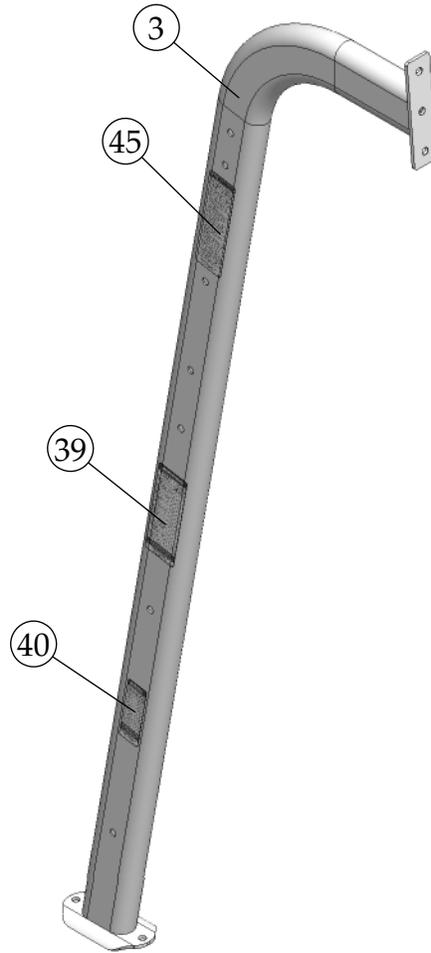
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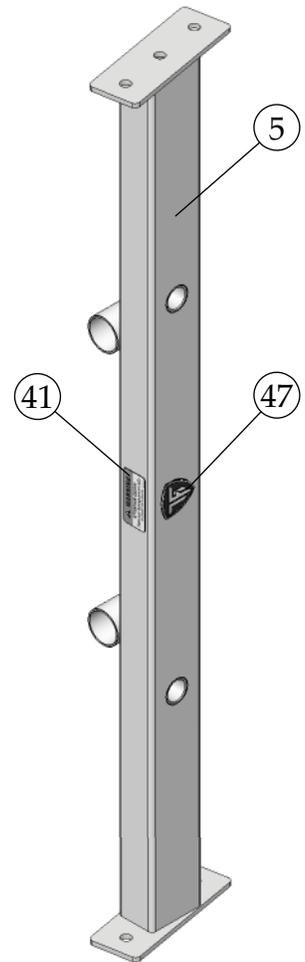
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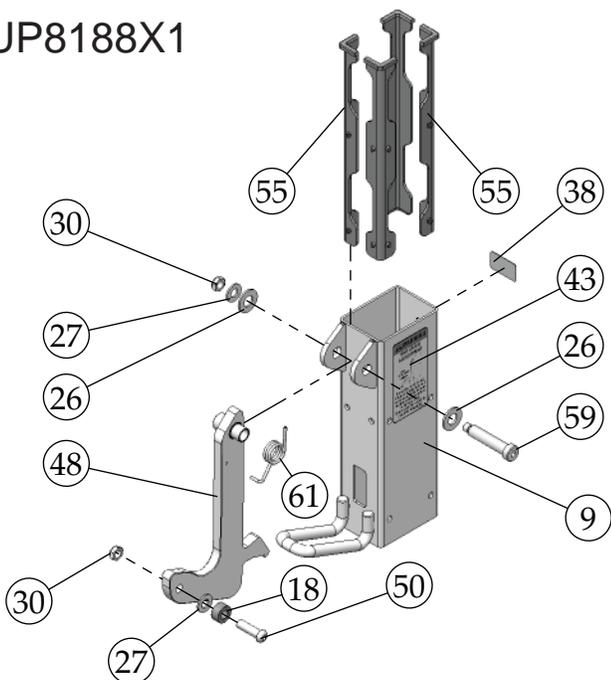
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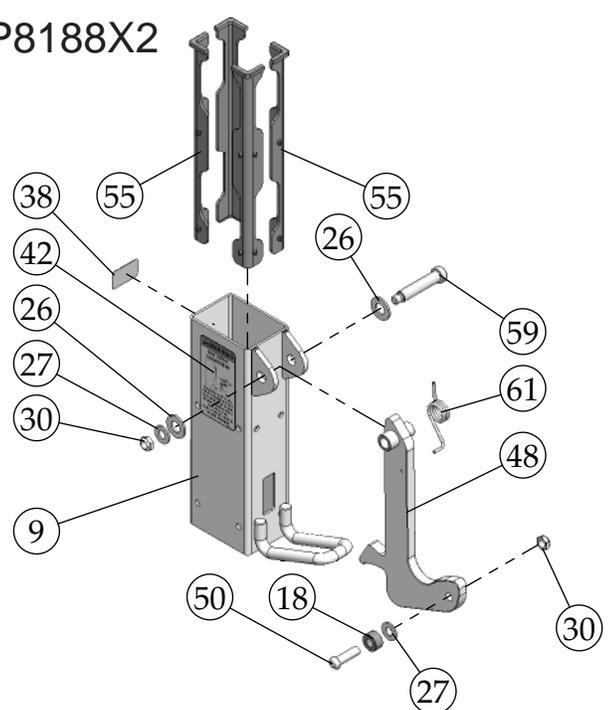
*5 UP8259X1



*9 UP8188X1



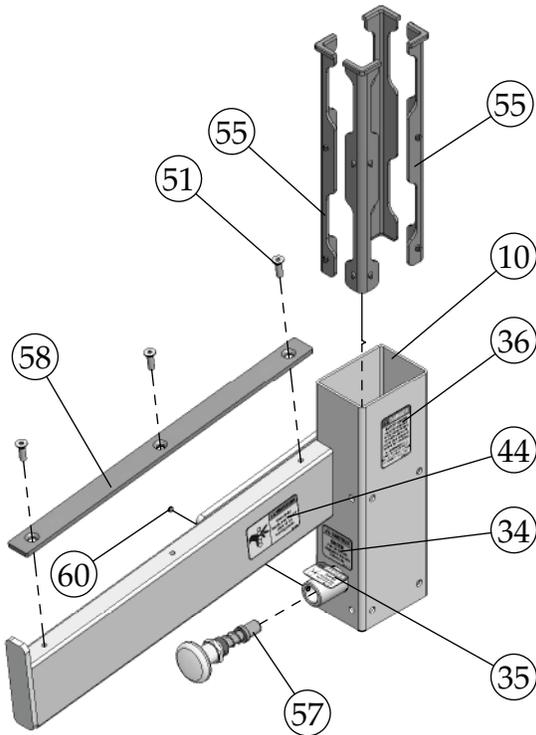
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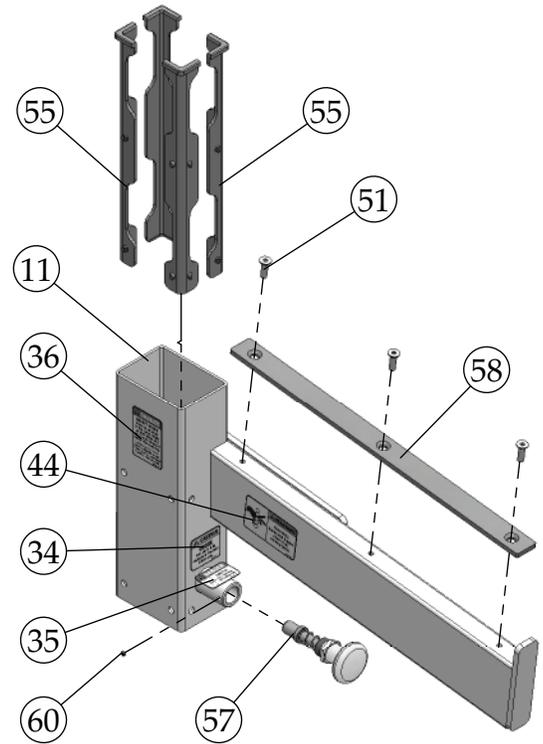
Pre-Assembled Components



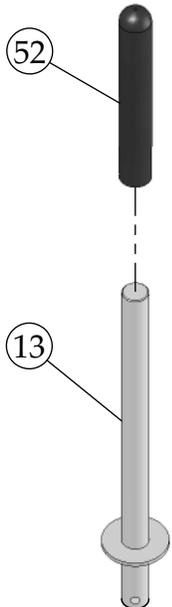
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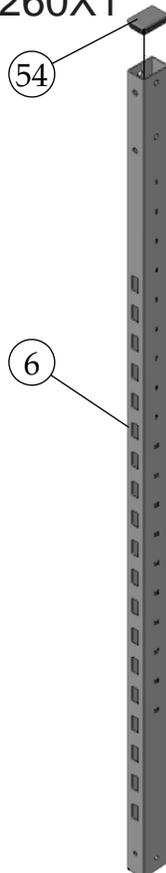
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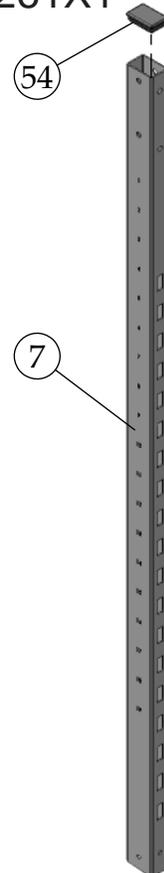
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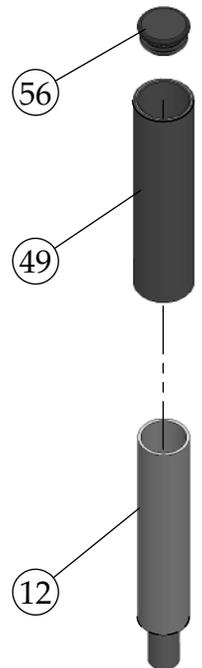
*6 UP8260X1



*7 UP8261X1



*12 UP2595X1





LIGHT COMMERCIAL WARRANTY

This warranty applies only in the United States to the products manufactured or distributed by TuffStuff Fitness International (TFI) under the TuffStuff brand name. TFI warrants to the original purchaser that TuffStuff equipment will be free from defects in material and workmanship. All warranty periods begin to run from the date of purchase to the original purchaser. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use and maintenance and conformance with any recommendations of TFI. This warranty does not cover products not manufactured by TFI or products which are altered without the express written consent of TFI.

LIGHT COMMERCIAL WARRANTY:

- TEN (10) Years:** Structural main frames, welds, cams and weight plates.
 - FIVE (5) Years:** Pivot bearings, pulleys, bushings, guide rods and gas shocks.
 - ONE (1) Year:** Belts, linear bearings and pull-pin components.
- All other parts not mentioned elsewhere in the warranty will expire one (1) year from the date of purchase to the original purchaser.
- SIX (6) Months:** Upholstery, cables, finish and rubber grips.

Light Commercial Use:
 Light Commercial Warranty applies to facilities like hotels, apartment complexes, personal training studios, fire & police stations, etc. where the equipment would be used by no more than 30 people per day.

HOME LIFETIME WARRANTY:

LIFETIME of the equipment while owned by the original purchaser (applies only to defects from manufacturer only).

This warranty does not cover:

1. TuffStuff products sold for and used in a commercial or institutional environment.
2. Any damage, failure or loss caused by accident, misuse, neglect, abuse, improper assembly, improper maintenance, or failure to follow instructions or warnings in the owner's manual and warning labels posted on the machines.
3. Use of the product in a manner for which it was not designed.
4. Original product that is altered, or the use of replacement parts and components of another manufacturer other than TuffStuff.

The obligation of TFI under this warranty is limited to repairing or replacing warranted defective parts as TFI may elect, at TFI's facility in Chino, California, without charge to the purchaser. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TFI's facility in Chino.

THE FOREGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TFI WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OR IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TFI BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.

This written warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff Fitness International at 13971 Norton Avenue, Chino, CA 91710, before returning any defective equipment.

This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state.

SERIAL #

Write your Serial number here for future reference

_____ Purchase Date



TuffStuff Fitness International, Inc.

13971 Norton Avenue, Chino, CA 91710, USA Phone: 909-629-1600 Fax: 909-629-4967
www.tuffstufffitness.com service@tuffstuff.net or service1@tuffstuff.net